

BID & CONTRACT DOCUMENTS

VOLUME 2 of 2: PROJECT SPECIFICATIONS

Southern Sandoval County Arroyo Flood Control Authority

IFB # 2024-02

SSCAFCA PROJECT NUMBER: BL_P0002-01



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The technical material and data contained in this document were prepared under the supervision and direction of the undersigned, whose seal as a professional engineer licensed to practice in the state of New Mexico, is affixed below:



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PORTLAND CEMENT CONCRETE

- 101.1.1 GENERAL: Portland cement concrete, prestressed concrete, post tensioned concrete, shotcrete, gunite, and light weight structural concrete shall consist of a mixture of Portland cement, aggregates, water, and admixtures, proportioned, batched and delivered as specified herein. All materials and design mixes used in Portland cement concrete, either batched at or delivered to a project shall be certified in accordance with the requirements of Section 13 of these specifications. Each design mix submitted and authorized for use under this Specification shall be identified by a design mix number. unique to that design mix. If either a change in material(s) or material supplier(s) from that specified in the authorized design mix occurs during a project, authorized use of the job mix formula on the project may be canceled as directed by the ENGINEER. A concrete design mix shall not be used on a project without written authorization of the ENGINEER. A design mix, upon request by a concrete supplier, may be authorized by the OWNER for use on OWNER and OWNER-related projects for a period of 14 months from the date of sampling of reference aggregates in the design mix.
- 101.1.2 For construction and reconstruction projects requiring portland cement concrete continuous placement(s) equal or greater than either 100 cubic yards of concrete per day, the CONTRACTOR shall have a full time portland cement concrete construction supervisor on site to direct the construction operations. The supervisor shall be certified either as an ACI certified Concrete Field Testing Technician Grade I, or the equivalent National Institute for Certification of Engineering Technologies Technician, with Specialty Concrete Work Elements Level I 82001, 82002, and Level II 84002, 84003, 84004, 84010. The supervisor shall be identified by the CONTRACTOR at the preplacement conference and shall be the contact person for the ENGINEER during concrete construction.

101.1.3 Pre-Placement Conference

A Pre-Placement Conference shall be held by the CONTRACTOR, as directed by the ENGINEER, no later than seven (7) calendar days prior to the start of construction for concrete continuous placement(s) equal or greater than either 100 cubic yards of concrete per day. The following meeting agenda/assigned responsibilities shall be accomplished at the conference.

I. ENGINEER/OWNER

- A. Scope of the project.
- B. Identify construction management team and contact telephone numbers.
- C. Review CONTRACT requirements for construction.
- D. Review Quality Assurance Program.
- **II.CONTRACTOR**

- A. Review construction schedules.
 - 1. Placement schedules.
 - Proposed construction schedule for duration of the project.
- B. Identify construction personnel and contact telephone numbers.
 - 1. Contractor Staff
 - 2. Sub-Contractor (s)
 - 3. Supplier (s)
 - 4. Safety Manger
- C. Present construction placement procedure plans.
 - 1. Equipment Schedule
 - 2. Concrete Design Mix
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 - 5. Traffic Control Plan
 - 6. Quality Control Plan

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101.2 REFERENCES

- 101.2.1 American Society for Testing and Materials (Latest Edition) (ASTM)
- C31 Making & Curing of Concrete Test Specimens in the Field
- C33 Specification for Concrete Aggregates
- C39 Test for Compressive Strength of Cylindrical Concrete Specimens
- C42 Obtaining and Testing Drilled Cores and Sawed Beams of Concrete
- C78 Test for Flexural Strength of Concrete (Using Simple Beam With Third-Point Loading)
- C94 Specification for Ready-Mixed Concrete
- C125 Definition of Terms Relating to Concrete and Concrete Aggregates
- C138 Air Content (Gravimetric), Unit Weight, and Yield of Concrete
- C143 Test for Slump of Portland Cement Concrete specification. If required, certification
- C150 Specification for Portland Cement
- C172 Sampling Fresh Concrete
- C173 Test for Air Content of Freshly Mixed Concrete by the Volumetric Method
- C192 Making & Curing of Concrete Test Specimens in the Laboratory
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- C260 Specification for Air Entraining Admixtures for Concrete
- C330 Specification for Lightweight Aggregates for Structural Concrete
- C441 Test for Effectiveness of Mineral Admixtures in

Preventing Excessive Expansion of Concrete Due to Alkali-Aggregate Reaction

C494 Specification for Chemical Admixtures in Concrete

C567 Unit Weight of Structural Lightweight Concrete

C617 Capping Cylindrical Concrete Specimens

C618 Specification for Fly Ash and Raw or Calcined Natural Pozzolan for Use as a Mineral Admixture in Portland Cement Concrete

C685 Specification for Concrete Made by Volumetric Batching & Continuous Mixing

C803 Test for Penetration Resistance of Hardened Concrete

C805 Test for Rebound Number of Hardened Concrete
D2419 Sand Equivalent Value of Soils and Fine
Aggregates

101.2.2 American Concrete Institute (Latest Editions)

ACI 211.1 Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete

ACI 211.2 Standard Practice for Selecting Proportions for Structural Lightweight Concrete

ACI 318-89 Building Code Requirements for Reinforced Concrete

101.2.3 This Specification:

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SECTION 340 PORTLAND CEMENT CONCRETE CURBS, GUTTERS, WALKS, DRIVEWAYS, ALLEYS, INTERSECTIONS, SLOPE PAVING, AND MEDIAN PAVING

SECTION 346 TEXTURED CONCRETE

SECTION 349 CONCRETE CURING

SECTION 420 TRAFFIC SIGNAL AND STREET LIGHTING CONDUIT, FOUNDATIONS AND PULL BOXES

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SECTION 512 PRECAST PRESTRESSED MEMBERS SECTION 602 PORTLAND CEMENT CONCRETE FOR CHANNEL LINING AND DIKE AND DAM SURFACING

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101.3 PORTLAND CEMENT

101.3.1 Portland cement to be used or furnished under

this Specification shall comply either with the requirements of ASTM C150, Types I LA, II LA, III LA, and V LA, cements, or as specified herein, in the Supplementary Technical Specifications, Drawings, or as approved by the ENGINEER. The CONTRACTOR shall submit certification of compliance signed by the cement manufacturer, identifying the cement type and source (plant location), stating the Portland cement furnished to the project, and or used in the concrete delivered to the project complies with this Specification. If required, certification of the Portland cement used for each day's concrete placement shall be submitted to the ENGINEER for each type of cement and each design mix used on the project.

101.3.2 Portland cement specified in an authorized design mix shall be of the same source and type for all concrete batched at and/or delivered to a project under the authorized design mix identification number.

101.3.3 When suitable facilities (such as those recommended by the Concrete Plant Manufacturer's Bureau and/or approved by the ENGINEER) are available for handling and weighing bulk cement, such facilities shall be used. Otherwise, the cement shall be delivered in original unopened bags of the Manufacturer and the type of cement plainly marked thereon, each bag to contain 94 pounds (42.6 kg) of cement.

101.3.4 Cement shall be stored in such a manner as to permit ready access for the purpose of inspection and be suitably protected against damage by contamination or moisture. Should any lot of bulk cement delivered to the site show evidence of contamination, the ENGINEER may require that such lot be removed from the site.

101.3.5 Portland cement shall be measured by weight, lbs, (mass, kg) for concrete produced in accordance with the requirements of ASTM C94 and by volume for concrete produced accordance with the requirements of ASTM C685.

101.4 AGGREGATES:

101.4.1 Aggregates shall comply with the requirements of ASTM C33 and as amended herein, or as specified in the Supplementary Technical Specifications and Drawings, or as approved by the ENGINEER. Aggregates shall be certified to comply with the requirements of this Specification and authorized for use by the ENGINEER before the materials may be incorporated in the construction. Prior to delivery of the aggregates or material containing the aggregates, The CONTRACTOR may be required to furnish samples of the aggregates to the ENGINEER for testing. The CONTRACTOR's daily production aggregate gradations used in concrete shall be submitted to the ENGINEER upon request. Aggregates specified in an authorized design mix shall be of the same source and type for all

concrete batched and delivered under the authorized design mix identification number.

101.4.2 In placing materials in storage or in moving them from storage to the mixer, no method shall be employed which may cause the segregation, degradation, or the combining of materials of different grading which will result in any stockpile not meeting specified requirements.

101.4.3.1 Aggregates supplied under this Specification shall be assumed to be "alkali-silica reactive", ASR. Variance from this position for a particular aggregate source may be authorized by The ENGINEER. Application for a variance may be made to The ENGINEER.

101.4.3.2 An aggregate may be classified non-alkali-silica reactive if, when tested in accordance with ASTM C227, using low alkali cement demonstrates an expansion at one (1) year not greater than 0.05%, and the rate of expansion is negative decreasing, based on test measurements at 1 month, 3 months, 6 months, 9 months, and 15 months, as authorized by the ENGINEER.

101.4.3.3 Portland cement concrete design mixes using non alkali-silica reactive aggregates complying with 101.4.3.2 will not be required to be proportioned with Class F fly ash.

101.4.4.1 Coarse aggregates shall meet the gradation limits as specified in Table 2 of ASTM C33. Fine aggregates shall comply with the gradation requirements of ASTM C33, Section 4, Grading. The sand equivalent of fine aggregate, when tested in accordance with ASTM D2419, Sand Equivalent Value of Soils and Fine Aggregates, shall be greater than 75.

101.4.4.2 The maximum size aggregate shall comply with either these specifications, or the requirements of Table 101.A, or the Supplementary Technical Specifications, or the recommendations of ACI 318-89, paragraph 3.3.2, or as required by the ENGINEER.

101.4.5 Aggregates shall be measured by weight (mass) for concrete batched under the requirements of ASTM C94 and by volume for concrete batched in accordance with the requirements of ASTM C685.

TABLE 101.A MAXIMUM SIZE AGGREGATE

	Application	Size, in
I.	Pavement, Sidewalk, Curb and	1
	Gutter, Drive Pads, Wheel Chair	
	Ramps, Slab on grade,	
	Foundations, and Structures,	
ш	Channels minimum 5% retained on	I_1/2

II. Channels, minimum 5% retained on I-1/2 the

1 in sieve

- III. High Early Release Concrete, minimum 5% retained on the ½ in sieve
- IV. Stamped, Patterned, Stairs and Steps, minimum 5% retained on the 3/8 in sieve
- V. Formed Concrete
 - A. 1/5 the narrowest dimension between sides of forms.

1/2

- B. 1/3 the depth of slab,
- C. 3/4 of the minimum clear spacing between individual reinforcing bars or wires, bundles of bars, or prestressing tendons or ducts, or reinforcing and forms.

101.5 WATER

Water used in Portland cement concrete shall be clean and free from injurious amounts of oil, acids, alkalis, salts, organic materials, or other substances that may be deleterious to the concrete or reinforcement. Non-potable water shall not be used unless the requirements of ACI 318.3.4.3.2 are met. Water shall be measured by weight or volume for concrete batched under the requirements of ASTM C94 and by volume for concrete batched in accordance with the requirements of ASTM C685.

101.6 ADMIXTURES:

101.6.1 Admixtures shall comply with the requirements of this specification. The CONTRACTOR shall submit a certification of compliance signed by the admixture manufacturer, identifying the admixture and its source (plant location), stating the admixture furnished to the project and/or used in the concrete delivered to the project complies with this Specification. Certification laboratory testing of an admixture shall be submitted by the CONTRACTOR to the ENGINEER upon request. Admixtures specified in an authorized design mix shall be of the same source and type for all concrete batched and delivered as defined under a design mix identification number. Admixtures shall be measured accurately by mechanical means into each batch by equipment and in a method approved by the ENGINEER. An admixture shall not be used on a project without authorization by the ENGINEER.

101.6.2 Air-entraining agent, conforming to ASTM C260, shall be measured accurately by mechanical means into each batch by equipment and in a method approved by the ENGINEER. The air-entraining agent used shall not contain more than 0.035% chloride by weight. Air-entrainment content shall comply with the requirements Table 101.B., the Supplementary Technical Specifications, or the recommendations of ACI 318, latest edition.

TABLE 101.B ENTRAINED AIR CONTENT

Nominal Maximum Size Aggregate,		ent Range, %)
in.	min	max
1/2	5.5	8.5
3/4	4.5	7.5
1	4.5	7.5

- 101.6.3 Chemical admixtures shall conform to either the requirements of ASTM C494, or as specified in the Supplementary Technical Specifications, or as specified by the ENGINEER. Chemical admixtures shall not contain more than 0.035% chloride by weight.
- 101.6.4.1 Mineral admixtures shall be class "F" fly ash complying with the requirements of ASTM C618 including the requirements of TABLE 4, UNIFORMITY REQUIREMENTS, and the requirements of this Specification.
- 101.6.4.2 Mineral admixtures, when ested in accordance with ASTM C441, shall conform to the following:

Reduction in expansion @ 14 days, %, min, 65.0 100% Reliability

Mortar expansion @ 14 days, max, % 0.20 Expansion must be less than control sample expansion.

- 101.6.4.3 The "Reactivity with Cement Alkalis" shall be determined using new Dow Corning glass rod base for aggregate. If a fly ash does not comply with the above requirement using the specified cement type, it may be authorized if the criteria is met using the low alkali Portland cement typically available to the Albuquerque area, as directed by the ENGINEER.
- 101.6.4.4 Mineral admixtures used or furnished under this Specification shall be certified quarterly, in a calendar year, to comply with this Specification by the supplier. Certification shall include test results and specifications, source and location.
- 101.6.4.5 Mineral admixtures shall be measured by weight (mass) for concrete batched under the requirements of ASTM C94 and by volume for concrete batched in accordance with the requirements of ASTM C685.
- 101.6.5 Accelerating admixtures may be used in Portland cement concrete batched and supplied under this Specification only when approved by the ENGINEER. The accelerating admixture used shall be a non-chloride type. A design mix proportioned with an accelerating admixture shall be submitted as specified in

paragraph 101.8.8. and authorized by the ENGINEER, prior to use on a project.

101.7 PROPORTIONING

- 101.7.1 Portland cement concrete shall be proportioned in accordance with the requirements of ACI 318, latest edition, Chapter 5, either ACI 211.1 or ACI 211.2 (latest editions), and Table 101.C of this Specification, either field experience or trial mixtures, and the construction placement requirements selected by the CONTRACTOR. The CONTRACTOR shall be solely responsible for the portland cement concrete design mix proportions for concrete either batched at, or delivered to, placed and finished at the site. Certification of a design mix and all component materials, including all formulations of a mix and any and all admixtures which may be used under special construction conditions and environments with that mix to include high range water reducers (super-plasticizer), accelerating admixtures and retarders, and any other admixture, shall comply with the requirements of Section 13 of this Specification.
- 101.7.1.1 Design mix(es) shall be prepared in a laboratory accredited in accordance with the requirements of the New Mexico State Highway and Transportation Department "Procedure for Approval of Testing Laboratories to Perform Inspection, Testing, and Mix Design Services", April 13, 1998 Edition, and operated under the direct supervision of a New Mexico registered Professional Engineer.
- 101.7.1.2 The testing equipment used in the design development testing shall be calibrated annually with calibration standards traceable to the National Bureau of Standards. Certificates of calibration shall be maintained at the laboratory for review by the ENGINEER. A copy of the certifications shall be submitted to the ENGINEER upon request. A portland cement concrete design mix shall not be batched at and/or delivered to a job site without written authorization of the ENGINEER.
- 101.7.1.3 A design mix shall be prepared under the direct supervision of a New Mexico Registered Professional Engineer.
- 101.7.2 Portland cement shall be proportioned to comply with the requirements specified in Table 101.C, or as specified in the Supplemental Technical Specifications, or Plans, or as authorized by the ENGINEER.
- 101.7.3 The mineral admixture Class F fly ash shall be proportioned by weight of cement to provide a fly ash to portland cement ratio not less than 1:4, not less than 20 per cent of the total cementitious material. Portland cement concrete submitted under this Specification shall be proportioned with Class F fly ash, unless a variance is authorized by the ENGINEER.

- 107.7.4 The water to total cementitious material ratio shall not be greater than specified in Table 101.C, or the maximum determined from a "trial mix" compressive strength vs. water to cementitious ration curve, defined in accordance with ACI 318, latest edition, Chapter 5. The trial mix compressive strength water to cementitious material ratio curve shall be developed with the target slump at design application maximum, ± 0.75 inches, and the target entrained air content at design application maximum, ± 0.5 per cent, using materials specified in the design submittal. The cementitious material shall be defined as the total weight of portland cement and Class F fly ash in design mix.
- 101.7.5.1 A design mix submittal shall include but not be limited to the following information, as directed by the ENGINEER.
- A. Certification of compliance of the design mix with the requirements of this Specification in accordance with Section 13 of these specifications by the New Mexico Registered Professional Engineer in responsible charge of the design mix development;
- B. Certification of compliance of design mix's component materials by a manufacturer/supplier. The certification shall include laboratory test results of companion samples of the component material used in the laboratory prepared design mix, verifying the component materials comply with the specifications. For a mix design based on statistical methods, certification(s) of component materials shall be based on results performed within two (2) months of the submittal date.
- C. Plastic characteristics of the design mix to include concrete temperature, slump, entrained air content, wet unit weight, yield and cement factor, reported in English and metric units;
- D. Performance characteristics of the hardened concrete to include the compressive strength of all test cylinders averaged for a respective test and the corresponding average compressive strength reported in English units;
- E. Compressive strength test (3 cylinder tests each point) shall be reported for each water to cementitious material ratio design mix proportioned at 3, 7, 14 and 28 days laboratory cure normal concrete; and, 1 day, 3 days, 7 days and 28 days laboratory cure for high early release concrete.
- F. The "trial mix" compressive strength vs. water to cementitious ratio curve graphically plotted to include the water to cementitious ratio for the proposed design mix. A proposed design mix water to cementitious ratio outside the limits of a trial mix curve shall be rejected.
- G. When a proposed design mix is based on statistical

- analysis of historical data, certification that the design mix represented by the historical data was batched with the same or similar materials from the same sources as the materials proposed in the design mix shall be included in the submittal. Under this design certification procedure, the proposal shall include a statistical analysis for a period of 12 months prior to sampling aggregates of the characteristics of a) slump, b) entrained air, and c) $f_{\rm c}@28$ day compressive strength test. A compressive strength test shall be the average of two (2) cylinders tested at 28 days. An annual average aggregate gradation analysis may be used if the data represents the 12 month period prior to sampling for a design mix. A minimum of three production gradations per month will be required in the data base, as directed by the ENGINEER.
- H. Batch proportions for concrete made by Volumetric Batching and Continuous Mixing, ASTM C685, shall include 1) component batch weights, 2) component batch volumes, and 3) gate settings for each type of batching equipment the design mix that may be batched.
- J. High Range Water Reducing Admixture(s) (hrwra), Superplastizers
 - a.A prescription for use of the hrwra in a design mix shall be provided by the CONTRACTOR to include but not limited to the following
 - 1. Maximum dosage per cubic yard (meter) by standard measure, ozs/yd³;
 - 2. Admixture introduction location (plant or Job site);
 - 3. Minimum mixing after admixture introduction (drum revolution count at mixing speed);
 - 4. Air entrainment dosage adjustment, if required;
 - Base mix water reducing admixture (wra) dosage adjustment, if required;
 - Consistency (slump) targets for before and after admixture introduction;
 - 7. Concrete temperature limitations, if required; and, b. Laboratory demonstrated performance of the design mix, at the specified maximum admixture dosage, shall be reported, including slump, entrained air content, unit weight, water to cementitious materials ratio, seven (7) and twenty eight (28) day compressive strength (fc), and three (3) days and seven (7) day compressive strength (fc) for high early release concrete. Submittal compressive strength shall be based on the average value of three cylinders required.
- K. Accelerating Admixture(s)
 - a.A prescription for use of the accelerating admixture in a design mix shall be provided by the CONTRACTOR to include but not limited to the following:
 - 1. Maximum dosage per cubic yard (meter) by standard measure, ozs/yd³;
 - 2. Concrete temperature limitations, if required;
 - 3. Admixture introduction location, plant or project;
 - 4. Restrictions of use in combination with other

- admixtures, as applicable; and,
- b. Special considerations for mixing, placing, and curing, as applicable.

L. Color Admixture(s)

- a.A prescription for use of a color admixture in a design mix shall be provided by the CONTRACTOR to include but not limited to the following:
 - 1. Maximum dosage per cubic yare (meter) by standard measure, ozs/yd³;
 - 2. Admixture introduction location, plant or project;
 - 3. Restrictions of use in combination with other admixtures; and
- b. Special considerations for mixing, placing, and curing, as applicable.

M. Submittal Format

- a.A standard design mix submittal may include some or all of the above information as directed by the CONTRACTOR to define use as "optional" admixture(s). The standard design mix code would be the same for applications with and without the optional admixture(s)
- b. A specific design mix submittal can be made to include either color, or accelerating, or high range water reducing admixture for use under a specified application only. Separate design mix submittals will be required to include the information specified above.
- 101.7.5.2 A submittal shall be rejected if it does not include the specified information and samples. A design mix submittal shall be accepted or rejected within ten (10) days of receipt by the ENGINEER.

TABLE 101.C - DESIGN MIX SPECIFICATIONS-PORTLAND CEMENT CONCRETE [1, 2, 3]

				Slump, Not	: To E e [5]	xceed,	Portland	
				inte		nches	Cement	w:(c+f
A	Use In	f 'c @ 28 days			Nor	HRWR		a) max
Application	Section(s)	psi, min [4]	Air Range [11]	Placement	m	Α	lbs./yd ³	[7]
Interior Concrete (heated areas) Foundations and slab on grade.	510	3,000	(See par.101.7.2)	Hand Place	4	6	423	0.50
Exterior Concrete a) Structure, foundations, slab on grade, steps/stairs; b) sidewalks, drive pads, wheel chair ramps, stamped pattern	340, 346, 420, 510, 511, 602 [12,13],	3,000	(See	Hand Place	4	6	470	0.45
concrete, curb & gutter, and valley gutter; c) storm drain structures, channels, drop inlets, and manhole bases; d) retaining walls; and, e) miscellaneous concrete.	701, 800, and, 1500	3,000	par.101.7.2)	Slip Formed	2	3		0.10
Pavement	337	4,000	(See	Hand Place	4	6	564	0.40
For design of PCCP, use MR= 600 lbs/in ² [4]	007	1,000	par.101.7.2)	Slip Formed	2	3	004	0.10
Hydraulic Structures	510 and 512	3,500	(See	Hand Place	4	7	517	0.40
Reservoirs	310 and 312	3,300	par.101.7.2)	Slip Formed	2	3	317	0.40
Structures	500	4,000 [8, 9]	(See	Hand Place	4	7	564	0.40
Buildings, bridges/bridge decks, and parking structures	300	4,000 [8, 9] par.101.7.2		Slip Formed	2	3	304	0.40
Sanitary Sewer Facilities	900	4,000 [8, 9]	(See	Hand Place	4	7	658 [6]	0.40
Structures, manholes and bases.	900	4,000 [8, 9]	par.101.7.2)	Slip Formed	2	3	030 [0]	0.40
High Early Release Concrete	All applications	4,000 @ 7	(See	Hand Place	4	7	Design	Design
fcr= 3,400 lbs/in ² @ release to service [10]		days	par.101.7.2)	Slip Formed	2	3	Design	Design

- 1. Use of material(s) not defined by this specification must be approved by the ENGINEER.
- 2. Maximum size aggregate shall comply with the requirements of par. 101. 4.4.2.
- 3. Portland cement concrete shall be proportioned with Class F fly ash complying with the requirements of 101.6.4, proportioned 1: 4, minimum, fly ash to portland cement, by weight.
- 4. MR-Modulus of Rupture, f'c-compressive strength at 28 days.
- 5. When authorized by the ENGINEER, a high range water reducing admixture (HRWRA), super plasticizer, may be used to increase slump. When a HRWRA is proposed for use on a project. The design mix shall
 - be proportioned to include the HRWRA. The use of a HRWRA in a design mix that was not originally proportioned with a HRWRA is not acceptable under this specification. Higher slump(s) may be used,
 - as directed by the ENGINEER.
- 6. If portland cement complying with ASTM C150 Type VLA is used, a minimum of 564 lbs/cy may be used.
- 7. "w: (c+fa)" is defined as water to cementitious materials ratio: w-water; (c+fa)-cementitious material as the sum of the portland cement and fly ash. Units are lbs/vd³.
- 8. Lightweight structural concrete for structures, parking decks, and bridge decks shall be proportioned with a minimum compressive strength of f'c= 4,750 lbs/in² @ 28 days.
- 9. Minimum requirements for prestressed/post tensioned concrete. Actual criteria may differ as specified in the plans and supplemental technical

specifications.

- 10. "High Early Release Concrete" may be used where early release of structure to either service or construction loads may be required (≤ 3 days), as authorized by the ENGINEER. "fcr" is the minimum compressive strength for release, as determined by field cured cylinders. Maximum size aggregate shall be 3/4 inch.
- 11. Designated interior concrete, placed, finished, cured, and maintained by the Contractor in a temperate environment of 40°F or greater, may be constructed with non air entrained concrete complying with all other requirements of this specification for the calendar period after April 30 and before October 1, as authorized by the Engineer. Concrete for wet exposures, showers and wash down areas, vehicle repair and storage floors shall not be included in this variance.

101.8.1 Portland cement concrete shall be batched in accordance with the requirements of either ASTM C94, or ASTM C685, and the requirements of this Specification, as authorized by the ENGINEER. Batching facilities, mixing, and transporting equipment shall be certified within 12 months prior to batching of a design mix. The plant shall be certified by a NM Registered Professional Engineer, to comply with the requirements of this Specification and Section 13. The certification shall have been competed within 12 months of batching an authorized portland cement concrete design mix. Written certification shall be available for review at the plant by the ENGINEER, and, submitted to the ENGINEER upon request.

101.8.2.1 Ready-mix concrete batch plants shall be certified to comply with the requirements of this Specification. Written certification of compliance shall be available for review at the batch plant by the ENGINEER.

101.8.2.2 Central-Mix Batch Plants shall be certified to comply with this Specification and standards of the National Ready-Mix Concrete Association. The central-mixers rated capacity shall be posted at the batch plant in the operator's area.

101.8.2.3 Portable batch plants shall be certified after erection at a project and prior to batching concrete to be used at the project site. The batch plants rated capacity shall be posted at the batch plant in the operator's area.

101.8.2.4 Ready-mix concrete trucks shall be certified to comply with the requirements of this Specification and the "Standards for Operation of Truck Mixers and Agitators of the National Ready-Mix Concrete Association", and the "Truck Mixer Manufacturer Bureau", latest editions. Written certification of compliance shall be carried in/on the vehicle for verification by the ENGINEER. The manufacturers rated capacity, mixing and agitating speeds shall be posted on the truck mixer. Mixers shall have an operable mixer drum revolution counter and water metering system to measure temper water that may be added to a mixer after batching and prior to discharge of a load.

101.8.2.5 Shrink-mixed concrete batching shall be certified to comply with the requirements of this Specification. Written certification of the program to include a) maximum concrete volume defined for the process/equipment, b) minimum time of mixing in the stationary mixer of materials after the addition of all cementitious material, and, c) minimum supplemental mixing revolutions in the transit mix truck. A copy of the certified procedure shall be shall be available at the batch plant for review by the ENGINEER, and submitted upon request. the

ENGINEER shall be notified by the CONTRACTOR in writing which concrete supplied to a project is produced with this procedure. Shrink mixed batching shall not be used on a project without authorization by the ENGINEER.

101.8.2.6 Volume batching central mix and concrete mobile trucks shall be certified to comply with this Specification. Certification shall include discharge gate settings/material weight batching references for each material carried and a certified water meter and calibration chart to define water settings. Discharge calibration settings shall be established for each production batching rate and authorized design mix batched. The equipment shall be recalibrated if a change in materials or source of materials occurs. Written certification of compliance shall be carried in/on the vehicle for verification by the ENGINEER.

101.8.2.7 On-site batching and mixing equipment for concrete volumes of less than 1 cubic yard shall conform to the requirements of ASTM C192, and shall be approved by the ENGINEER. On-site batched concrete for volumes less than 1 cubic yard shall be either "Redi-2-Mix", "Quikrete", or equal prepackaged concrete mix. The concrete shall be proportioned with water not to exceed a maximum of 1.5 gallons per 60 lbs./bag or equivalent. Concrete batched under this paragraph shall not be used for finished, interior and/or exterior exposed concrete surfaces.

101.9 MIXING

101.9.1 Concrete batched in accordance with ASTM C94, shall be mixed in accordance with the requirements of that Specification and as follows.

101.9.2 Central-Mixed Plants: Concrete mixed in a stationary mixer and transported to the point of delivery shall be mixed from the time all the solid materials are in the drum. The batch shall be so charged with some water in advance of the aggregates and cementitious materials, and all water shall be in the drum by the end of one-fourth the specified mixing time. Mixing time shall be a minimum of 1 minute for the first cubic yard plus 15 seconds for each additional cubic yard, or fraction there of additional capacity. Where mixer performance tests have been conducted in accordance with ASTM C94, with the mixer to rated capacity, the mixing time may be reduced to the time at which satisfactory mixing defined by the performance tests shall have been accomplished. When the mixing time is so reduced the maximum mixing time shall not exceed this reduced time by more than 60 seconds for air entrained concrete. Certified concrete uniformity tests shall be conducted in accordance with ASTM C94 and Section 13. If the uniformity requirements are not met, that mixer shall not be used until the condition is corrected.

101.9.3 Shrink-Mixed Concrete:

Concrete mixed in a shrink mix production program shall be mixed in accordance with the certified shrink mix program as defined by the CONTRACTOR. Concrete shall be mixed in a stationary mixer not less than the certified minimum mixing time after all ingredients are batched into the drum, and not less than the minimum mixing revolutions specified for the transit mix truck after the load is transferred into the transit mix truck. Mixing in the transit mix truck shall not exceed the maximum requirements of paragraph 101.9.4. Shrink-mixed concrete procedures shall be certified to provide concrete that complies with the uniformity specifications of ASTM C94 as determined by uniformity tests specified in ASTM C94, for the maximum batch volume of concrete defined by the CONTRACTOR. If uniformity requirements are not met for the combination of stationary plant and transit mixers, the shrink mix program shall not be used. Tempering of shrink mix concrete at the job site shall comply with the requirements of 101.10 and 101.11.

101.9.4 Truck-Mixed Concrete:

Concrete mixed in a truck mixer shall be mixed after all ingredients including water, are in the drum at least 70 revolutions and not more than 100 revolutions at the mixing speed as defined by the Manufacturer. The mixing speed for the mixer shall be identified on the mixer. Certified concrete uniformity tests shall be conducted on transit mixer trucks in accordance with ASTM C94 and Section 13 annually. If the uniformity requirements are not met, that mixer shall not be used until the condition is corrected. Mixing beyond the number of revolutions at mixing speed found to produce the required uniformity of concrete shall be at the agitation speed defined by the mixer manufacturer. manufacturer's recommended mixing and agitation speeds shall be posted on the truck mixer.

101.9.5 Volume Batched Concrete:

Concrete batched in accordance with ASTM C685, shall be mixed in accordance with the requirements of this Specification and the Manufacturer's recommendations. The continuous mixer shall be an auger type mixer or any other type suitable for mixing concrete to meet the requirements for uniformity specified in ASTM C685,

101.10 TEMPERING BATCHED CONCRETE

101.10.1.1 The slump of a concrete mix sampled at final discharge shall comply with the requirements of TABLE 101.C. Non complying material shall be removed from the structure as directed by the ENGINEER.

101.10.1.2 A load of concrete may only be tempered with water after the mix cycle is complete when, upon arrival at the job site, the slump of the concrete is less than specified, and the time limit and

revolution limit specified in 101.9 are not exceeded.. When additional water is required, the total water in the truck shall not exceed the maximum water to cementitious ratio specified in the authorized design mix when the concrete is discharged. When tempering is required and allowed as defined by the water to cementitious ratio for the design mix, the water shall be injected into the mixer and the drum or blades turned a minimum of 30 revolutions at mixing speed before discharge as long as the revolution limit specified in 101.9 is not exceeded. Additional water shall not be added to the batch after tempering without authorization by the ENGINEER.

101.10.1.3 When the slump of a sample taken within the time limits specified in 101.9 the specification requirements of TABLE 101.C, the mixer truck may be mixed a minimum of 15 revolutions at mixing speed, as long as the revolution limit specified in 101.9 is not exceeded, sampled and tested. If the slump of the second sample exceeds the maximum specified slump by 0.25 in (6 mm), the load may be rejected as directed by the Engineer.

101.10.2.1 The air content in air entrained concrete, when sampled from the transportation unit at the point of discharge, shall comply with the requirements of this specification. Non complying material shall be removed from the structure as directed by the ENGINEER.

101.10..2.2 When a preliminary sample taken within the time limits specified in 101.9 and prior to discharge for placement shows an air content below the minimum specified level, the CONTRACTOR may add additional air entraining admixture to achieve the specified air content, if the revolutions on the drum counter are less than 300, and the total revolutions, after air entrainment addition will not exceed 300 following mixing a minimum of 30 revolutions at mixing speed after dosage with the admixture. Additional air entraining admixture may not be added to the batch after the initial air entraining admixture tempering. Air entraining admixture shall be batched in accordance with In addition to sampling and testing for 101.7.2. compliance after tempering with the air entraining admixture, a sample shall be taken during discharge from the second half of the load to verify slump and entrained air compliance through the load with the specification.

101.10.2.3 When the entrained air exceeds the specified requirements, the load may be mixed a minimum of 15 revolutions, sampled and tested, if the drum revolutions do not exceed 300, and will not exceed 300 following mixing. If the entrained air exceeds the specification by 0.1 %, the load may be rejected as directed by the ENGINEER.

101.10.3 High range water reducing admixtures,

superplasticizers shall be batched as recommended by the manufacturer.

101.10.4 Aggregates and cementious material may not be used to temper a batched load of portland cement concrete.

101.10.5 All samples shall be tested for slump, entrained air, and unit weight after tempering.

101.10.6 The field dosage amounts of admixtures and water shall be reported on the truck ticket.

101.10.7 The OWNER shall pay for quality assurance sampling and testing specified 101.15, or as directed by the ENGINEER.

101. 11 DELIVERY & DISCHARGE:

101.11.1 Discharge of the concrete shall be completed within 1-1/2 hours or before the drum has revolved 300 revolutions, whichever comes first after the introduction of the mixing water to the cement and aggregates. These limitations may be waived by the ENGINEER if (1) the concrete is proportioned and certified for use after mixing/agitation time in excess of 1-1/2 hrs, or (2) is of such a slump that it can be placed and finished, without the addition of water to the batch after the time limit noted above is exceeded. In hot weather or under conditions contributing to quick stiffening of the concrete, a time less than 1-1/2 hrs. may be specified by the ENGINEER.

101.11.2 The minimum discharge temperature of concrete in cold weather shall be equal or greater than the temperature specified in Table 101.D.

TABLE 101.D - Cold Weather Construction Concrete Temperature, min [1]

		-/ []
Ambient Air Temperature	Thin Sections	Heavy Sections & Mass Concrete [2]
30 to 45 °F	60°F	50°F
0 to 30 ^o F	65°F	55°F
Below O ^o F	70°F	60°F

- [1] The maximum concrete discharge temperature of all concrete, except "high early release concrete", produced with heated aggregates, heated water, or both, shall be 70°F. The discharge temperature of "high early release concrete" in cold weather shall be 70 °F - 76 °F.
- [2] Sections having dimensions in all directions greater than 2 feet (24 inches)

101.11.3 The discharge temperature of concrete in hot weather should be kept as cool as possible.

Concrete supplied to a project site having a discharge temperature greater than 90 °F may be rejected by the ENGINEER if the concrete cannot be placed and finished after a single tempering with water as authorized under 101.10. Retarding admixtures may be used to control setting in hot weather. The discharge temperature of "high early release concrete"in hot weather shall be specified by the CONTRACTOR.

101.11.4 The CONTRACTOR shall provide to the ENGINEER with each batch of concrete batched and/or delivered to the job site, before unloading at the site, a delivery batch ticket on which the information specified in TABLE 101.E is printed, stamped or written, certifying said concrete. One copy of the ticket shall be available for the ENGINEER and one copy of the ticket shall be available for the quality assurance testing program.

TABLE 101.E BATCHING TICKET INFORMATION REQUIREMENTS

- A. Name of Concrete Supplier
- B. Delivery Ticket Number
- C. Date of Delivery
- D. Contractor
- E. Project Name (Optional)
- F. Design Mix Number
- G. Volume of Concrete in Load
- H. Time loaded
- J. Batched Weight (mass) of Cement
- K. Batched Weight (mass) of Fly Ash
- L. Batched Weight (mass) of Fine Aggregate
- M. Batched Weight (mass) of Coarse Aggregate(s)
- N. Batched Weight (mass) or Volume of Each Admixture
- O. Weight or volume of water batched at the plant
- P. Design Mix Target Proportions
- Q. Weight or volume (gal.) of temper water added at the site
- R. Weight or volume of each temper admixture added at the site
- S. Signature and name (printed) of CONTRACTOR'S representative who authorized the tempering, if any, at the site and affiliation to project

101.12 PLACEMENT

101.12.1 Portland cement concrete shall be placed to the lines, sections, grades and elevations, with the procedures specified in the CONTRACT documents. The material shall be consolidated to eliminate all voids, internal rock pockets and defects in the finish

concrete. Casting subgrade and formed surfaces shall be damp, at the placement of the concrete. Removable forms shall be treated with a form release agent prior to placement of the forms for ease of removal of the forms without damage to the supported concrete. Forms shall be sealed to prevent leakage. Form release agents shall not stain the adjacent concrete. Placement and finishing shall be completed prior to the start of the initial set of the concrete.

101.12.2.1 The CONTRACTOR shall submit a concrete pumping plan to the ENGINEER for review and authorization one week prior to the start of a pumped concrete construction program for placements complying with 101.1.1. The submittal should identify the pump manufacturer, size and type, rated capacity(s) for the line diameter(s) to be used and distance(s) to be pumped.

101.12.2.2 Pumping shall conform to the recommendations of the pump manufacturer. The pump manufacturer's operation manual shall be available on the pump equipment, and submitted to the ENGINEER, upon request.

101.12.2.3 Concrete shall be pumped in a uniform continuous flow to point of discharge, with all lines kept full, during the pumping operation. CONTRACTOR shall provide either a system for controlled discharge of the concrete, or the last 5 feet of the pump line, immediately prior to the line discharge opening, shall have a slope equal or less than 10:1, horizontal to vertical, during the pumping of concrete, as authorized by the ENGINEER. The concrete shall not be dropped a vertical distance greater than four feet at discharge from the pump line without a tremey. Concrete placed by pump shall conform to the requirements of this specification after discharge from the pump line. Pumping of concrete shall not commence without authorization by the ENGINEER.

101.13 FINISHING

The CONTRACTOR shall finish Portland cement concrete as required by the CONTRACT documents, Supplemental Technical Specifications, or as directed by the ENGINEER.

101.14 CURING CONCRETE

The CONTRACTOR shall cure concrete as required by the CONTRACT documents, SECTION 349 of this specification, the Supplemental Technical Specifications, or as directed by the ENGINEER. A concrete structure or element shall not be released to service loads until it has achieved a minimum of 85% of the design strength, f'c, at the time the structure is placed in service, or the curing program specified in SECTION 349 is completed, or as directed by the ENGINEER. Service loads shall

include construction loads, design loads and environmental exposure.

101.15 QUALITY ASSURANCE SAMPLING AND TESTING

101.15.1.1 Quality assurance sampling and testing shall be performed in accordance with the requirements of this Specification, the Supplemental Technical Specifications, or as required by the ENGINEER. Concrete shall be sampled and tested by a technician/engineer certified as either an ACI certified Concrete Field Testing Technician Grade I, or the equivalent National Institute for Certification of Engineering Technologies Technician, with Specialty Concrete Work Elements Level I 82001, 82002, and Level II 84002, 84003, 84004, 84010.

101.15.1.2 Quality assurance testing and analysis shall be performed in a laboratory accredited in accordance with the requirements of the New Mexico State Highway and Transportation Department "Procedure for Approval of Testing Laboratories to Perform Inspection, Testing, and Mix Design Services", April 13, 1998 Edition, under the direct supervision of a New Mexico Registered Professional Engineer.

101.15.1.3 Testing equipment sed in the performance of specified testing shall be calibrated annually with calibration standards traceable to the National Bureau of Standards. Certification records shall be maintained at the laboratory for review by the ENGINEER. A copy of the certifications shall be submitted upon request to the ENGINEER. Quality assurance testing shall be directed by the ENGINEER and paid by the OWNER

101.15.2.1 Samples will be taken in the field by the ENGINEER, in accordance with ASTM C172, at discharge to the structure/application after all tempering at the job site has been completed.

101.15.2.2 A sample shall be taken for each design mix of concrete placed each day, once for each 100 cu yd of concrete, once for each 5000 sq.ft. area of slabs or walls, or fractions thereof, whichever is greater, or as directed by the ENGINEER. Hi-lo thermometers will be provided by the CONTRACTOR to monitor field curing concrete temperatures and companion test specimens while in the field, as directed by the ENGINEER.

101.15.3 Slump tests will be performed on each quality assurance sample in the field in accordance with ASTM C143. Concrete used for slump tests shall not be used in specimens for strength tests. The slump shall not exceed the maximum value defined in TABLE 101.C plus 0.25 in (6 mm). Slumps shall be reported to the nearest 1/4 inch (1 mm).

101.15.4 Entrained air tests will be performed on each quality assurance sample in accordance with the requirements of ASTM C231 for normal weight concrete, and ASTM C173, light weight concrete as specified in TABLE 101.C. Concrete used for entrained air tests shall not be used in specimens for strength tests. The entrained air shall not be less than the minimum nor greater than the maximum entrained air specified plus 0.1 %. Entrained air shall be reported to the nearest one tenth of one percent.

101.15.5.1 The cement content per cubic yard for a load of concrete shall be determined on each quality assurance sample in accordance with ASTM C138. The unit weight shall be reported to the nearest one tenth of a pound per cubic foot (one kilogram per cubic meter). The cement factor shall be reported to the nearest pound per cubic yard (kilogram per cubic meter).

101.15.5.2 The portland cement content per cubic yard for a load of concrete shall be calculated by dividing the batched weight of the portland cement reported on the truck ticket for the load represented by a quality assurance test sample, by the yield, in cubic yards, determined in 101.15.1. The cement content shall be reported to nearest one pound per cubic yard. The portland cement content shall not be less than the minimum cement content for the application specified in TABLE 101.C.

101.15.5.3 The water to cementitious ratio for a load of concrete sampled and tested under this specification shall be calculated by comparing the total water in a load, by weight, the batched water reported on the load's batch ticket plus any water added in the field, to the sum of the portland cement and fly ash reported on the batch ticket. The weight of the water shall be divided by the weight of the cementitious materials and reported to the nearest one hundredth value (xx.xx). The water to cementitious ratio shall be less than or equal to the water to cementitious ratio for the application specified in TABLE 101.C.

101.15.6 A non complying field test, slump test, entrained air test, cement content, shall be verified by sampling and testing a second sample from the same load represented by the non complying sample/tests. If the second sample/tests determine the material is in compliance, the load may be authorized for placement and the all quality assurance tests required shall be performed. If the second test confirms the initial test results, the concrete load may be rejected as directed by the ENGINEER. If the second test confirms the initial sample non complying test, the second sampling and testing shall be payed by the CONTRACTOR, as specified in SECTION 13. The OWNER shall pay for all complying test.

101.15.7.1 Quality assurance compressive strength

concrete specimens/cylinders shall be molded in accordance with ASTM C31. Cylinders shall be sealed metal or plastic molds complying with ASTM C31. The specimens will be submerged in water during the initial field curing at the site when the average ambient temperature is equal or greater than 60 °F, site conditions permitting, as directed by the ENGINEER. If the initial field cure submersion procedure is not used, high-low thermometers shall be used to monitor the initial field cure temperature of the quality assurance specimens, and the recorded temperatures shall be reported in the sampling and testing report. If the curing temperature recorded on the high-low thermometer exceeds 85 °F, concrete compressive test strengths shall be reported as information only, and the lab of record shall revise the initial cure procedure for the assurance specimens to control the curing temperature to less than 85 °F. Cylinders left in the field longer than the maximum specified time shall be so identified and reported "for information only". A sample may be taken to the testing laboratory for testing and casting provided the cylinders can be molded within 15 minutes after sampling.

101.15.7.2 Strength specimens shall be molded and tested in accordance with ASTM C31, C39, C78 & C93, C192, and this specification. The number and type of compressive strength test cylinders shall be a minimum of four (4) 6"dia. x 12"H cylinders for channel concrete, and normal concrete with nominal maximum size aggregate of 1.5 inch to 2.0 inch. The number and type of compressive strength test cylinders shall be a minimum of four (4) 4" dia x 8" cylinders for normal concrete with nominal maximum size aggregate 1 inch and less. The number and type of cylinders shall be a minimum of six (6) 4" dia cylinders for high early release concrete compressive strength tests. The number and type of Modulus of Rupture flexure test beams shall be a minimum of three (3) 6"x6"x42" beams or equivalent for Modulus of Rupture Tests, as directed by the ENGINEER. Strength specimens shall be cast using concrete from the same load as the concrete field tests. When 4"dia. x 8" cylinders are used, they shall be cast in two equal lifts, each lift rodded twenty five times with a three eights inch (9.5 mm) diameter rod with a three eights inch (9.5 mm) semi spherical tip. The rodding of a lift placed on a lift of concrete shall penetrate into the top of the preceding lift.

101.15.7.3 When strength tests are required for stripping of forms or release of structure, a minimum of 2 test specimens complying with the specimen type specified in 101.15.7.2 for each test shall be molded and cured at the site under the same conditions as the concrete represented by the specimens. The specimens shall be returned to the Lab at the end of the field curing period and tested in accordance with ASTMC39. The test strength shall be the average of the test strengths of the two specimens. The critical concrete compressive

strength (f_c) shall be a minimum of 85% of the specified design strength.

101.15.7.4 Concrete strength test specimens shall be tested at 7 days and 28 days. One specimen shall be tested at 7 days and 2 specimens shall be tested at 28 days, and reported to The Engineer. The test strength shall be the average of the test strengths of the two specimens tested at either 28 days, or as specified in the Supplemental Specifications, drawings, or by the ENGINEER.

101.15.7.5 High early release concrete strength test specimens shall be tested at 3, 7, and 28 days for concrete. One specimen shall be tested at 3 days and 2 specimens shall be tested at 7 and 28 days, and reported to the ENGINEER. The test strength for high early release concrete shall be the average of the test strengths of two specimens tested at 7 days, or as specified in the Supplemental Specifications, drawings.

101.15.8. Not Used.

101.15.9.1 Evaluation and acceptance of concrete shall meet the criteria established in Chapter 5, Section 5.6, "Evaluation and acceptance of concrete," ACI 318-89. Each strength test result

shall be the average of two cylinders from the same sample tested at 28 days or the specified age. The strength level of the concrete will be considered satisfactory if the averages of all sets of three consecutive strength tests results equal or exceed the required f'c and no individual strength test result falls below the required f'c by more than 500 psi. Quality assurance compressive strength specimens sampled and cast when the average ambient temperature is greater than 60 °F, and cured with an initial field cure procedure other than submersion method specified in

101.15.7.1, shall be evaluated using the highest curing temperature recorded by the high-low thermometer provided for the field cure and Table 101.E. The test compressive strength shall be compared to the estimated strength corresponding to the highest initial cure temperature indicated in Table 101.E. An assurance compressive strength test shall be equal or greater than the compressive strength defined by Table 101.E when the initial field cure temperature is equal or greater than 85 °F and the initial field cure is not the submerged method specified in 101.15.7.1.

 $f_c \mathbb{I} P_{TI} x f'_c / 100$, psi

°F [2]	73	80	85	90	95	100	105	110	115	120
Cure Day(s)			P _{TI}	, % of Spe	ecified Stre	ength, f' _c [1	,3]			
3	100	108	114	120	122	123	125	120	115	110
7	100	101	102	103	100	98	95	91	78	75
28	100	97	95	93	90	88	85	82	78	75

Notes:

- 1. Reference ACI 306, 6.6.1
- 2. The Non Submerged assurance cylinder cure recorded maximum initial field cure temperature. If a high—low thermometer was not used, the highest ambient temperature recorded for the initial cure period by the —national weather service will be used as the initial cure temperature.
- 3. f'_c specified compressive strength

101.15.9.2 If individual tests of either laboratory-cured specimens produce strengths more than 500 psi (3.4 MPa) below f'c, or, if tests of field-cured cylinders indicate deficiencies in protection and curing, steps shall be taken to assure that the load-carrying capacity of the structure is adequate. If the presence of low-strength concrete is confirmed and computations indicate that the load-carrying capacity may have been significantly reduced, tests of cores drilled from the area in question

shall be required in accordance with ASTM C42, as directed by the ENGINEER. Three cores shall be taken for each case of an individual cylinder test more than 500 psi (3.4 MPa) below f'c or where the average of any set of three consecutive strength test results is below f'c. If the concrete in the structure will be dry under service conditions, the cores shall be air dried (temperature 60 to 80 °f and relative humidity less than 60 percent) for seven days before test and shall be tested dry. If the concrete

in the structure will be more than superficially wet under service conditions, the cores shall be immersed in water for at least 48 hours and tested wet. If coring is required a coring plan will be prepared by the ENGINEER no later than 42 calendar days after the placement date. Coring shall be completed and a report submitted no later than 56 calendar days after placement. Core sampling for non complying tests shall be taken at the direction of the ENGINEER and paid by the OWNER. The CONTRACTOR shall be responsible for material replacement of the same design mix in adjacent concrete at no cost to the OWNER where samples are removed.

101.15.9.3 Concrete in the area represented by core tests shall be considered structurally adequate if the average strength of three (3) cores is equal or greater than 85% of the specified design strength (f'c), and no single core has a compressive strength less than 75% of the specified design strength. To check testing accuracy, locations represented by erratic core strength may be

retested. If these strength acceptance criteria are not met by the core tests, and if structural adequacy remains in doubt, The OWNER and ENGINEER may order load tests as outlined in Chapter 20, ACI 318 for the questionable portion of the structure. Load tests shall be paid for by the CONTRACTOR.

101.15.9.4 If the structure under consideration does not satisfy the above strength acceptance criteria or the criteria of Section 20.2 or 20.4, ACI 318 The OWNER may order The CONTRACTOR to remove and replace any portion of the structure which is not in compliance with the above. If so ordered, the CONTRACTOR shall perform such work at his own expense. The CONTRACTOR shall patch all core sample holes with the same or similar materials adjacent to the core hole. The patching concrete shall be placed and cured in accordance with the requirements of this specification.

Accuracy

101.15.10 TEST REPORTS

101.15.10.1 Test reports shall include but not limited to the following, as directed by the ENGINEER.

A. Field Data

- 1 Date of Sampling
- 2 Time of Sampling
- 3 City of Albuquerque Project or
- 4 City of Albuquerque project or Permit Number
- 5 Contract Title
- 6 Portland Cement Concrete Supplier
- 7 Delivery Ticket Number
- 8 Design Mix Number
- 9 Sampling location as defined by the Project Plans and Specifications
- 10 Ambient temperature at time of sampling, OF
- 11 Material temperature at time of sampling, ^OF
- 12 Mixer drum revolution count at start of discharge of concrete

B.	Field Tests Results, with specifications.
D .	Ticia Tests Mesalts, With specifications.

1 Slump, in (mm)	0.25	1
2 Entrained Air, %	XX	ĸ.x
3 Unit Weight, pcf (kg/m³)	XXX.X	(xxxx)
4 w:(c+fa) ratio	x.xx	x.xx
5 Cement Factor, C.F., lbs/yd³ (kg/m³)	xxx	(xxxx)

6 Cement pay factor determined in accordance with 101.16.2

C. Comments

- 1 Report any addition of water and materials and amounts by either volume or weight, prior to and after sampling.
- 2 Report mixer revolutions count at time of discharge.
- 3 Record number of mixer revolutions after field tempering with water and/or admixtures, and @ what mixer speed, mixing or agitating speed.

D. Laboratory Tests

1 Calendar reference and day count from date of sampling for each strength test sample

2 fc compressive strength test result reported to psi/ MPa 10 1
3 M.R. Modulus of rupture reported to psi/ MPa 5 0.5

E. Analysis & Certification

The testing laboratory shall provide certification the sampling and testing were performed in compliance with the requirements of the specifications. Certification shall be provided by the New Mexico Registered Professional Engineer in direct responsible charge of the laboratory testing program.

101.15.10.2 Test results shall be reported to the ENGINEER, CONTRACTOR, concrete supplier and OWNER in writing, within 7 working days of completion of the test, as directed by the ENGINEER. Non-complying tests shall be reported within one working day of completion of the test.

101.16 MEASUREMENT AND PAYMENT

101.16.1 Measurement for Portland cement concrete supplied under this specification shall be by LOTS as the area, volumes, and as specified in the contract documents, as directed by the ENGINEER.

101.16.2 Payment for Portland cement concrete supplied under this specification shall be for each LOT, at the contract unit price adjusted in accordance with the

formula below and TABLE 101.F, as directed by the ENGINEER. A LOT shall be defined as either the volume or area of concrete for each design mix placed on a project in a day as defined in the CONTRACT. The adjusted unit price shall be calculated using the formula below and the pay factor, CF_P, defined in TABLE 101.F. The pay factor shall be defined by the number of samples representing a LOT, and, the % variance of the mean/average (M) portland cement content of the LOT from the minimum cement content specified in TABLE 101.C for the application, as determined by field quality assurance sample test results. Acceptance samples for a LOT shall be sampled and tested in accordance with 101.15. All acceptance samples taken in one day for a type of concrete shall represent a LOT of that type of concrete.

UP' = PF X UP

UP', Adjusted Contract Unit Price

PF, Pay Factor, PF= $0.50 \times (1.00 + CF_P)$

UP, Contracted Unit Price

TABLE 101.F - CEMENT PAY FACTOR CALCULATION, CFP

n, number of samples	Deficiency, $D = (C - M)/C$	CF_{P}
3, OR MORE	D 🛚 0.0	1.00
	0.0 < D □ 1.0	1.00
	1.0 < D □ 2.0	0.95
	4.0 < D □ 6.0	0.90
	6.0 < D □ 8.0	0.85
	8.0 < D 🛭 10.0	[1]
	D > 10.0	Remove and Replace

- D, Deficient cement content as % of C, minimum
- C, Minimum cement content specified for the application in TABLE 101.C
- M, Average or mean (M) cement factor for a LOT. The cement factor shall be calculated as the average of cement factors of all tests taken for a LOT, but not less than three tests, determined in accordance with 101.15.6.
- [1] If determined by the ENGINEER to be more practical to accept the material, the LOT may be accepted under written agreement between the OWNER and the CONTRACTOR at an assigned pay factor CFp= 0.70.

STEEL REINFORCEMENT

102.1 GENERAL

The following specifications set forth the requirements for bar reinforcement, wire reinforcement, and wire mesh reinforcement. The reinforcement shall conform accurately to the dimensions and details indicated on the plans or otherwise prescribed; and before being placed in any concrete work shall be cleaned of all rust, mill scale, mortar, oil, dirt, or coating of any character which would be likely to destroy, reduce, or impair its proper bonding with the concrete. No reinforcing steel will be accepted under this specification until it has been approved by the ENGINEER as conforming with requirements prescribed therefor. When required by the ENGINEER. the CONTRACTOR or vendor shall furnish samples thereof for testing and notify the ENGINEER as to when and where they will Such samples shall be be available. expense furnished at the of CONTRACTOR or vendor, but the cost of any testing that may be required will be borne by the OWNER. Samples shall only be taken in the presence of the ENGINEER. CONTRACTOR shall furnish a certificate mill test report for each heat or size of steel when required by the ENGINEER.

102.2 REFERENCES

102.2.1 ASTM

A 82 A 615 A 185 A 616

102.2.2 ACI

318

102.3 BAR REINFORCEMENT

102.3.1 Reinforcing steel bars shall be deformed intermediate grade billet steel conforming with ASTM A 615. Rail steel conforming with ASTM A 616 may be permitted by the ENGINEER. The Grade shall be 40 or 60, unless Grade 60 is specified on the standard detail drawings or on the construction plans.

- 102.3.2 In testing bar reinforcement, only the theoretical cross-sectional area will be used in all computations.
- 102.3.3 Bending of steel will conform to requirements of ACI 318. The various grades of steel shall not be used interchangeably in structures. If rail steel is used, shop and field bending shall comply with the following provisions:
- 102.3.3.1 Continuous and uniform application of force throughout the duration of the bending operation.
- 102.3.3.2 Unrestricted movement of the bar at points of contact with the apparatus.
- 102.3.3.3 Close wrapping of the specimen around 1the pin or mandrel during the bending operations.
- 102.3.4 Bending or straightening of reinforcing steel shall be accomplished in such a manner and by such means as to insure that no damage to the material will result as a consequence thereof. Bars shall not be heated to perform bending of bars. Kinked bars shall not be used.
- 102.3.5 Cutting reinforcement steel or wire by means of a cutting torch is prohibited.
- 102.3.6 Welding of reinforcing steel or wire is prohibited.

102.4 WIRE REINFORCEMENT

Wire reinforcement shall, in all respect, fulfill requirements prescribed in ASTM A 82.

102.5 WIRE MESH REINFORCEMENT

Mesh reinforcements shall conform to ASTM A 185. The gauge of the wire and the dimensions of the mesh will be specified in the Supplementary Specifications or shown on the plans. The wire mesh reinforcement shall be so constructed as to retain its original shape and form during the necessary handling. The effective cross- sectional area

of the metal shall be equal to that specified or indicated on the plans.

102.6 WIRE TIES

Wire for ties shall be black, annealed, not lighter than 16 gauge.

102.7 CHAIRS

Chairs used for support or spacer of reinforcement shall be approved by the ENGINEER.

102.8 MEASUREMENT AND PAYMENT

Steel reinforcement will be included in the measurement for reinforced concrete per cubic yard or square yard in place, unless otherwise stipulated in the Bid Proposal. Payment will be made at the unit price per cubic yard or square yard as defined in the bid proposal.

PLASTIC PIPE

- 121.1 GENERAL: Plastic pipe for pressure and non-pressure uses shall be manufactured from polyvinyl chloride (PVC), high-density polyethylene (HDPE) or ultra-high molecular weight materials.
- 121.2 REFERENCES.
- 121.2.1 American Society for Testing and Materials (Latest Editions) (ASTM):
- D1248 Specification for Polyethylene Plastics Molding and Extrusion Materials
- D1598 Test Method for Time-to-Failure of Plastic Pipe Under Constant Internal Pressure
- D1599 Test Method for Short-Time Hydraulic Failure Pressure of Plastic Pipe, Tubing and Fittings
- D1601 Test Method for Dilute Solution Viscosity of Ethylene Polymers
- D1693 Test Method for Environmental Stress Cracking of Ethylene Plastics
- D1784 Specifications for Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds
- D2239 Specifications for Polyethylene (PE) Plastic Pipe(SIDR-PR) Based on Controlled Inside Diameter
- D2412 Test Method for Determination of External Loading Characteristics of Plastic Pipe by Parallel-Plate Loading
- D2657 Heat-Joining Polyolefin Pipe and Fittings
- D2737 Specification for Polyethylene (PE) Plastic Tubing
- D3034 Specification for type PSM Poly (Vinyl Chloride) (PVC) Sewer Pipe and Fittings
- F477 Specification for Elastomeric Seals (Gaskets) for joining Plastic Pipe
- F679 Specification for Poly (Vinyl Chloride) (PVC)
 Large-Diameter Plastic Gravity Sewer Pipe and
 Fittings
- F794 Specification for Poly (Vinyl Chloride) (PVC)
 Large Diameter Ribbed Gravity Sewer Pipe and
 Fittings Based on Controlled Inside Diameter
- F894 Specification for Polyethylene (PE) Large Diameter Profile Wall Sewer and Drain Pipe
- 121.2.2 American Water Works Association (Latest Edition (AWWA):
- C900 AWWA Standards for Polyvinyl Chloride (PVC) Pressure Pipe, 4 in. through 12 in. for Water.
- C905 AWWA Standard for Polyvinyl Chloride (PVC) Water Transmission Pipe, Nominal Diameter 14 in through 36 in.
- C909 Molecular Oriented Polyvinyl Chloride (PVCO)

Pressure Pipe 4 in. through 12 in. for Water Distribution

121.2.3 THIS PUBLICATION:

SECTION 800 WATER TRANSMISSION, COLLECTOR DISTRIBUTION AND SERVICE LINES

SECTION 900 SANITARY AND STORM SEWER FACILITIES.

SECTION 1502 SUBMITTALS

121.3 CERTIFICATION: The CONTRACTOR shall submit certification from the manufacturer of the pipe as specified in Section 1502 as to the pipe material and that the pipe meets or exceeds the required testing. Only pipe manufactured in the United States of America will be acceptable.

121.4 GENERAL PLASTIC PIPE REQUIREMENTS

- 121.4.1 POSITIVE IDENTIFICATION: All plastic pipe shall be coded in accordance with the applicable material standard to eliminate future confusion and prevention accidental damage and service interruption of the facilities.
- 121.4.2 LINE LOCATOR: Metallic tape shall be used as a locator for all plastic pipe which is installed less then 10 feet deep. The tape should be installed 3 ft. to 6 ft. below top of ground and centered over the pipe. When feasible, the tape shall be fastened to metallic appurtenances associated with the installation (i.e. valves, fittings, manhole rings, etc.) in an effort to enhance its detectability.
- 121.4.3 PIPE STORAGE: All types of plastic pipe shall be stored in a manner that the pipe will not be deformed as recommended by the manufacturer. PVC or PVCO pipe is subject to potential degradation when exposed to prolonged periods of sunlight. Material degradation is generally indicated by a discoloration of the pipe. PVC or PVCO pipe shall be stored inside a building, under a cover or covered up totally. All discolored pipe shall not be installed and shall be immediately removed form the project.

121.4.4 JOINING SYSTEMS

121.4.4.1 All plastic pipe which is connected to a manhole, junction box, inlet or similar structure shall be installed with an approved manhole connection adapter

- or water-stop such that each connection is leak-free and that there is no detrimental affect resulting from the material property characteristic differences between the plastic pipe and the structure.
- 121.4.4.2 Bell and Spigot Joints: Pipe with gasket joints shall be manufactured with a socket configuration, which will prevent improper installation of the gasket and will ensure that the gasket remains in place during joining operations. The gasket shall be manufactured from a synthetic elastomer material and shall conform with the requirements of ASTM F 477. The spigot end of each joint of pipe shall be marked circumferentially to indicate the proper home mark. Pipe, which is field- cut, shall be chamfered and the home mark identified in accordance with the applicable criteria.
- 121.4.4.3 Heat-Welded Joints: HDPE pipe, which is manufactured without the standard bell and spigot joint configuration shall be joined by a heated fusion process in accordance with ASTM D 2657.
- 121.5 MATERIALS AND UTILIZATION.
- 121.5.1 Polyvinyl Chloride (PVC) and Molecular Oriented Polyvinyl Chloride (PVCO) Pressure Pipe:
- 121.5.1.1 The material in PVC and PVCO pipe shall be in accordance with ASTM D 1784. Also, the material in PVCO pipe shall be in accordance with Molecular Oriented and Polyvinyl Chloride.
- 121.5.1.2 Pipe shall be suitable for use in the conveyance of water for human consumption. The pipe shall be marked with two seals of the testing agency that certified the pipe material is suitable for potable water use.
- 121.5.1.3 PVC and PVCO pipe shall be approved by the Underwriters Laboratories (UL) and be furnished in cast iron pipe-equivalent outside diameters. Joints shall be push-on flexible elastomeric gasketed.
- 121.5.1.4 Pressure pipe shall have a minimum working pressure of 150 psi (DR 18) or as specified on the plans or in the Supplemental Technical Specifications.
- 121.5.1.5 Pipe lengths shall contain one bell-end or couple with an elastomeric gasket. Gasket shall meet the requirements of ASTM F 477. The bell shall be an integral part of the pipe length and have the same strength and DR as the pipe. The spigot pipe end shall be beveled.
- 121.5.1.6 PVC pressure pipe in sizes 4-inch through 12-inch shall meet the requirements of AWWA C 900. PVCO pressure pipe in sizes 4-inch through 12 inch shall meet the requirements of AWWA C 909.

- 121.5.1.7 PVC pressure pipe in sizes 14-inch through 24-inch shall meet the requirements of AWWA C 905.
- 121.5.2 Polyvinyl Chloride (PVC) Gravity Flow Pipe:
- 121.5.2.1 The material in PVC pipe shall be in accordance with ASTM D 1784.
- 121.5.2.2 PVC gravity flow pipe may be used for sanitary sewer and storm drainage applications for sizes 8-inch and greater, except for installation resulting in a depth of cover (to subgrade elevation) less than 3.1 feet or when the Contract documents specifically prohibit its use.
- 121.5.2.3 Lateral line connections shall be made at manholes or at factory manufactured saddles or tees only, unless specifically authorized by the ENGINEER.
- 121.5.2.4 PVC gravity flow pipe in sizes 8-inches through 15-inches shall meet the requirements of ASTM D 3034. Only solid wall pipe shall be used. Minimum wall classification shall be SDR 35.
- 121.5.2.5 PVC gravity flow pipe in sizes 18-inch and larger shall meet the requirements of ASTM F 679 or ASTM F 794. Minimum pipe stiffness shall be 46 psi.
- 121.5.2.5.1 Sewer service line connections to this pipe will not be permitted, unless specifically authorized in the plans and/or Supplemental Technical Specifications and/or by the ENGINEER.
- 121.5.3 Polyethylene (PE) Pipe:
- 121.5.3.1 The material in PE pipe shall be in accordance with ASTM D 1248.
- 121.5.3.2 High Density Polyethylene (HDPE) Profile Wall Gravity Flow Pipe:
- 121.5.3.2.1 High-density polyethylene (HDPE), large diameter, profile wall, gravity flow pipe shall meet all general requirements for plastic pipe and shall conform to requirements in ASTM F 894 for diameters of 30-inch and larger.
- 121.5.3.2.2 Minimum wall thickness in pipe waterway shall be RSC 63. When using ASTM D 2412 for determining the strength value of pipe, the E' number (E = modulus of soil reaction) shall not exceed 1500 psi. The pipe manufacturer shall provide certification to the CONTRACTOR and ENGINEER that the class of pipe used is adequate for the specific pipe laying conditions, including, but not limited to, depth of bury, soil characteristics and groundwater conditions.
- 121.5.3.2.3 Sewer service line connections to this pipe will not be permitted, unless specifically authorized in the

plans and/or Supplemental Technical Specifications and/or by the ENGINEER.

- 121.5.3.2.4 Lateral line connections shall be made at manholes or at factory manufactured tees or saddles only, unless specifically authorized by the Engineer.
- 121.5.3.3 All water service lines shall be copper per these specifications.
- 121.6 MEASUREMENT AND PAYMENT: Plastic pipe used for both pressure and gravity flow shall be measured and paid for at the contract unit pipe as specified in Section 800 and 900 and/or as defined in the Bid Proposal.

REINFORCED CONCRETE PIPE

123.1 GENERAL

- 123.1.1 These specifications cover reinforced concrete pipe intended to be used for the construction of storm drains, sewers, and related structures.
- 123.1.2 The size and class of the concrete pipe to be furnished shall be as shown on the plans or as specified under the item of work for the project of which the pipe is a part.
- 123.1.3 Unless otherwise specified, pipe will shall be either cast, spun, or manufactured by an approved equal method.
- 123.1.4 The interior surface shall be smooth and well finished. Joints shall be of such type and design and so constructed as to be adequate for the purpose intended so that, when laid, the pipe will form a continuous conduit with smooth and uniform interior surface.
- 123.1.5 Bell and spigot shall be free from any deleterious substance or condition which might prevent a satisfactory seal at the joints.
- 123.1.6 Pipe stronger than that specified may be furnished at the manufacturer's option and at his own expense, provided such pipe conforms in all other respects to the applicable provisions of these specifications.
- 123.1.7 Reinforced concrete pipe utilized for sanitary sewers shall be fully lined with no longitudinal seams in accordance with Section 122.

123.2 REFERENCES

123.2.1 ASTM:

C-76	
	C-260
	C-441
	C-494
	C-76

123.2.2 American Concrete Pipe Association (ACPA)

Concrete Pipe Design Manual

123.2.3 This Publication Section 102 Section 122

123.3 PIPE LINE LAYOUTS

123.3.1 When specials and radius pipe and/or fittings are required, the required number of sets of the pipe line layout be furnished to the ENGINEER prior to the manufacture of the concrete pipe. Storm inlet or inlet connector pipe need not be included in the pipe line layout; however, pipe stubs shall be included. In lieu of including storm inlet connector pipe line layout, a list of storm inlet connector pipes shall accompany the layout. The connector pipe list shall contain the following information:

123.3.1.1 Size, class. and wall type.

123.3.1.2 Station at which pipe joins main line.

123.3.1.3 Number of sections of pipe, length or section, type of sections (straight. horizontal bevel, vertical bevel, etc.).

123.4 MATERIALS

123.4.1 Reinforced Concrete Pipe shall consist of a mixture of Portland cement, water aggregates, and admixtures. proportioned and manufactured accordance with the requirements of ASTM C76, latest edition, and this specification. The pipe shall be certified in accordance with the requirements of Section 13 of these specifications. Certification of compliance shall be submitted by the CONTRACTOR and approved by the ENGINEER prior to manufacture of the Reinforced Concrete Pipe, Reinforced Concrete Pipe shall not be used on a project without written approval of the ENGINEER.

123.4.2 Portland cement shall comply either with the requirements of ASTM C 150. Types I, II, III, and V, Low Alkali (LA) cements, or as specified herein. in the Supplementary Technical Specifications, plans, or as approved by the ENGINEER. CONTRACTOR shall certification of compliance signed by the cement manufacturer, identifying the cement type and source (plant location), stating the portland cement used in the Reinforced Concrete Pipe delivered to the project complies with this specification. Portland cement concrete used in the manufacture of Reinforced Concrete Pipe shall have a minimum cemetitious content of 470 lbs./cu.yd.. except as either specified herein, as specified in the Supplemental Technical Specifications, or as approved by the ENGINEER. Portland cement shall be of the same source and type for all Reinforced Concrete Pipe delivered to a project.

123.4.2.1 Portland cement concrete for Reinforced Concrete Pipe shall be proportioned to provide a minimum cemententitious content of 470 lbs./c.y. (5 sks/c.y.) and a maximum water (W) to cementitious material ratio by weight, W:(C+TA)=0.40. Cementitious material shall consist of portland cement and class F fly ash complying with this specification. The fly ash shall be proportioned to provide a fly ash (FA) to portland cement (C) ratio by weight, FA:C+I:r.

123.4.3 Mineral admixtures shall be "Class F fly ash" and comply with the requirements of ASTM C 618 including Table 4 "Supplementary Optional Physical Requirements."

- A. Uniformity requirements, air entraining agent dosage for 18.0% vol of mortar, shall not vary by more than 20%
- B. Reactivity with cement alkalies: Reduction of mortar bar expansion at 14 days, minimum (ASTM C441) 65%

Reactivity with cement alkalis shall be determined in accordance with the requirements of ASTM C44I, using DOW CORNING glass rod base for aggregates. The CONTRACTOR shall submit

certification of compliance identifying the type fly ash and source (plant location), stating the fly ash used in the Reinforced Concrete Pipe delivered to the project complies with this specification. Fly ash shall be of the same source and type for all Reinforced Concrete Pipe delivered to the project.

123.4.4 Admixtures of any type, shall not be used without written approval--of the ENGINEER. The CONTRACTOR shall submit certification of compliance signed by the admixture manufacturer, identifying the admixture and its source (plant location), stating the admixture(s) used complies with this specification. Admixtures shall be of the same source for all reinforced concrete Pipe delivered to a project.

123.4.4.1 Air entraining admixtures shall be used in all Reinforced Concrete Pipe provided under this specification. It shall conform to the requirements of ASTM C 260. Entrained air content shall comply with the following requirements:

Nominal Max Size Aggregate Air Cont. Range

or as required by the Supplementary Technical Specifications, on the plans and/or as approved by the ENGINEER.

123.4.4.2 Chemical admixtures shall conform to either the requirements of ASTM C 494, and/or as specified in the Supplementary Technical Specifications, on the plans, and/or as approved by the ENGINEER.

123.4.4.3 Neither calcium chloride nor noncalcium chloride accelerating admixtures shall be used in Reinforced Concrete Pipe provided to a project under this specification.

123.4.4 Aggregates shall be assumed to be alkali-reactive. Variance for a specific aggregate may be approved by the Engineer upon written request by the CONTRACTOR and submittal of test data, as required by the ENGINEER. Aggregates shall comply with the requirements of ASTM C 33 and ASTM C 76 and as specified herein. Aggregates

shall be of the same source and type for all Reinforced Concrete Pipe manufactured and delivered to the project.

123.4.5 Reinforcement shall comply with the requirements of this specification and Section 102. The CONTRACTOR shall submit certification of compliance signed by the reinforcement manufacturer, identifying the material and its source (plant location), stating the reinforcement complies with this specification. Reinforcement shall be of the same source for all Reinforced Concrete Pipe delivered to the project.

123.5 CAUSES FOR REJECTION

Such inspection of pipe as may be deemed necessary by the ENGINEER will be made at the place of manufacture and pipe may be rejected for any of the reasons described in ASTM C 76, unless it can be repaired in accordance with the requirements noted therein and the approval of the ENGINEER.

123.6 ACCEPTANCE

Basis of acceptance shall be in compliance with ASTM C 76.

123.6.1 D-LOAD BEARING STRENGTH METHOD

123.6.1.1 The ENGINEER will select at random at the point of manufacture test specimens of the pipe to be furnished for the project.

123.6.1.2 The required number of test specimens and the test pipe shall conform in all respects to the applicable requirements of ASTM C 76. The pipe shall be tested by one of the two standard methods of testing; namely, (A) the three-edge bearing, (B) the sand bearing, as prescribed in ASTM C 76, and the required strength of the pipe specimens undergoing the bearing tests shall conform with the D-Load requirements designated therein.

123.6.2 STRUCTURAL DESIGN METHOD:

Where structural details of the pipe are shown on the plans, the manufacture of pipe shall be checked by making the appropriate tests on the concrete placed in the pipe forms, by inspection of the steel reinforcing cages that are to be used in the pipe. and by inspection of the fabrication of the pipe.

123.6.3 "DOWNGRADING" OF PIPE:

123.6.3.1 For the purpose of these specifications, "downgraded" pipe shall be defined as pipe which is to be used under loads less than that for which they have been designed.

123.6.3.2 Pipe manufactured in accordance with these specifications which have not met their designed test loads may be "downgraded" by the ENGINEER and used provided that:

123.6.3.2.1 Enough load tests are made to establish the load under which they may be used. The number of tests to be made shall be as determined by the ENGINEER; this may require the testing of each section for acceptance.

123.6.3.2.2 The comply with the test and inspection requirements of these specifications.

123.6.3.3 Individual specimens of pipe embodying major repairs or having numerous hairline cracks extending the full length of the section on the inside of the pipe at the minor axis or on the outside of the pipe at the major axis may be tested for acceptance at the discretion of the ENGINEER.

123.6.4 STOCKPILED PIPE:

123.6.4.1 Stockpiled pipe may be used only when approved by the ENGINEER provided the pipe meets all other specified requirements.

123.6.4.2 For the purpose of these specifications, "stockpiled" pipe shall be defined as pipe manufactured in quantity which will meet requirements of this section but which was not manufactured for use in specific projects; however, pipe which has been rejected by another agency will not be considered as "stockpiled" pipe. nor will such pipe be accepted.

123.7 JOINTS

123.7.1 For circular pipe, rubber gasket joints shall be required. Such joints shall conform to the requirements of ASTM C 443 and the requirements set forth in this document. The joint shall be designed for not less than 15%, or more than 50%

deformation of the rubber gasket when the off-center pipe is ioined with all manufacturing tolerances considered. Minimum manufacturing tolerances shall be assumed to result in a centered annular space of 1.75 times the nominal design annular space. Joint mating surfaces shall be parallel and not be greater than 3.5° slopes. In addition to the hydrostatic joint test requirements per ASTM C 443, the pipe shall be loaded to cause maximum joint annular space to occur at the top. The pipe shall then be subjected to an internal hydrostatic pressure of 13 psi for 10 minutes. The test set up shall include a minimum of (2) pipe sections per lot. Bulkheaded end joints are acceptable, only mating pipe joints are allowed. Moisture or beads of water appearing on the surface of the joint will not be considered as leakage. If leakage of joints should initially occur, the manufacturer shall have the option to allow the pipe to soak under pressure for up to 24 hours and then retest. Any leakage during such retest will constitute failure of the test.

Pipe with beveled ends or pipe joints specifically designed to allow unsymmetrical joint closure may be provided for use around curves, the radii of which are shown on the drawings. Unless otherwise shown on the plans or specified in the Supplementary Specifications, either one or both ends may be beveled up to a maximum of 5 degrees. as required to provide well fitted joints. Beveled ends may conform to the Typical Method of Designing Curved Concrete Pipe sewers, as shown in the ACPA Concrete Handbook. Deflections per joint shall be limited to the manufacturer's standards for each particular diameter and type of pipe used.

123.7.2 For elliptical or arch reinforced concrete pipe, the joints shall be either bell and spigot or tongue and groove. Mastic material, such as RAMNEK, KENT SEAL, or approved equal, will be used to seal the joints.

123.7.3 Cement mortar joint fillers will not be accepted for round, elliptical, or arch reinforced concrete pipe.

123.7.4 If required by the ENGINEER to meet specified laying tolerances, the pipe shall be "match marked" at the place of manufacture, and laying diagrams furnished

to the CONTRACTOR by the manufacturer shall be subject to approval by the ENGINEER.

123.8 DIMENSIONS

123.8.1 LENGTH

123.8.1.1 The nominal length shall be as supplied by the manufacturer unless otherwise specified in the Supplementary Technical Specifications on the plans or required for bends or special joints.

123.8.1.2 Except for special shapes, the plane of the ends of the pipe shall be perpendicular to the longitudinal axis of the pipe, with the exception that variations in laying lengths of two opposite sides of pipe shall be not more than 1/8 inch per foot of diameter with a maximum of 5/8 inch in any length of pipe.

123.8.2 WALL THICKNESS

The wall thickness of pipe shall conform to the requirements indicated for Wall B or Wall C. reinforced concrete pipe specified in ASTM C 76 unless otherwise specified.

123.9 REINFORCEMENT

Fabrication and placement of reinforcement for the various sizes and strengths of pipe shall conform to the applicable requirements of ASTM C 76.

123.10 CURING REQUIREMENTS

The pipe shall be cured in conformance with the applicable requirements of ASTM C 76.

123.11 MARKINGS:

123.11.1 Each section of pipe shall be conformance with marked in the of ASTM C 76. The requirements at the ENGINEER mav manufacture, indicate his acceptance of the pipe for delivery to the job by marking the pipe with the Contracting Agency's mark. Such acceptance, however, shall not be considered a final acceptance.

123.11.2. If the pipe is subsequently rejected, the mark placed thereon by the ENGINEER shall be defaced. No pipe will be marked, "Reject." Only pipe accepted shall be marked, "Accepted ."

123.12 LOW-HEAD PRESSURE PIPE

Reinforced concrete low-head pressure pipe shall conform to the requirements of ASTM C 361.

123.13 SELECTION FOR CLASS OF PIPE

123.13.1 The classes of reinforced concrete pipe and the D-Load to produce a 0.0l-in. crack for each class of pipe are specified in ASTM C 76.

123.13.2 The appropriate formulas, tables and figures contained in the "Concrete Pipe Design Manual," prepared by the American Concrete Pipe Association, will be used, to determine the class of pipe to be installed between manholes or for a culvert. It is essential that maximum trench width, class of bedding and soil weight be considered in the pipe class selection.

123.13.3 The construction plans will indicate the following information for each length of pipe between manholes or for a culvert: the nominal diameter of the pipe, the class of pipe, the class of bedding and the maximum trench width at top of pipe.

123.14 MEASUREMENT AND PAYMENT

123.14.1 The measurement and payment for the materials specified in this section will be made as specified in section will be made as specified in the applicable section of these specifications or as specified in the supplemental technical specifications or as called for in the plans and as shown in the Bid Proposal.

CORRUGATED METAL PIPE AND ARCHES

135.1 GENERAL

- 135.1.1 Corrugated metal pipe, pipe arches, and connectors shall be manufactured and inspected in conformance with the requirements of AASHTO M 36 and as hereinafter specified. The size, type, and gauge of the pipe to be furnished shall be as shown on the plans or as specified in the Supplementary Specifications.
- 135.1.2 Nominal diameter of dimensions as referred to in M 36 shall be defined as meaning the minimum inside dimension of the pipe.
- 135.1.3 Corrugated metal pipe and arches shall only be used for transverse roadway culvert drainage applications.

135.2 REFERENCES

135.2.1	ASTM		
		A 36	A 123
135.2.2	AASHTO		
		M 36	M 196
		M 190	M 219

135.3 MATERIALS

- 135.3.1 Materials for corrugated metal pipe, pipe arches, and connectors including base metal, rivets, and spelter coating shall be as specified in AASHTO M 36.
- 135.3.2 Headwalls or flared end sections may be used if called for on the plans or in the Supplementary Specifications.

135.4 FABRICATION

At the option of the CONTRACTOR, corrugated metal pipe may be fabricated by riveting, replacing rivets with resistance spot welds, or using a helically corrugated metal pipe with a continuous helical lock seam paralleling the corrugation or by a method of welding approved by the ENGINEER.

135.4.1 FABRICATION BY RIVETING: Pipe fabricated by riveting shall conform to AASHTO M 36.

135.4.2 FABRICATION BY WELDING: Pipe fabricated by replacing the rivets with resistance spot welds shall conform to AASHTO M 36.

135.5 FABRICATION BY CONTINUOUS LOCK SEAM

Pipes fabricated with a continuous helical lock seam parallel to the corrugations shall conform to the requirements of AASHTO M 36, M 196, and M 219.

135.6 BITUMINOUS COATING

When required by the Supplementary Specifications, pipes and connecting bands shall be protected, both inside and outside, with a bituminous coating or an asbestos fiber with a bituminous coating. The bituminous coating shall conform to the requirements of AASHTO M 190, Type A, Type B, or Type C.

135.7 REPAIR OF DAMAGED SPELTER COATING

Spelter coating which has been burned by welding or otherwise damaged in fabrication shall be repaired and recoated in accordance with AASHTO M 36.

135.8 MEASUREMENT AND PAYMENT

- 135.8.1 When only required as a separate material item, the following will apply:
- 135.8.1.1 The measurement and payment of corrugated metal pipe or corrugated metal arches will be by the linear foot measured along the centerline of the pipe or arch to the nearest foot.
- 135.8.1.2 Pipe culvert with beveled or skewed ends will be measured along the invert to the nearest foot.
- 135.8.1.3 End sections will be measured by the number of units each.
- 135.8.2 If this material is to be used in conjunction with a complete installation, then the measurement and payment will be defined in Section 910.

CLEARING AND GRUBBING

201.1 GENERAL

This work shall consist of removing natural and man-made objectionable material from right-of-way, construction areas, road approaches, material and borrow sites, areas through which ditches and channels are to be excavated, and such other areas as may be shown on the plans. Clearing and grubbing shall be performed in advance of grading operations except that in cuts over 3 feet in depth, grubbing may be done simultaneously with excavation, provided stumps, roots, embedded wood, foundations and slabs are removed as specified. Clearing and grubbing shall be in accordance with the requirements herein specified, such as erosion control requirements. Demolition of structures, other than foundations or slabs, shall be as shown on the plans.

201.2 REFERENCES

201.3 PRESERVATION OF PROPERTY

Existing improvements, adjacent property, utility and other facilities, and trees and plants not to be removed shall be protected from injury or damage resulting from the CONTRACTOR's operations. Only trees and plants designated or marked for removal by the ENGINEER shall be removed.

201.4 CONSTRUCTION METHODS

- 201.4.1 The natural ground surface shall be cleared of vegetable growth, such as trees, tree stumps, logs, roots or downed trees, brush, grass, weeds, and surface boulders, as well as fences, walls, rubbish, foundations and slabs.
- 201.4.2 Unless otherwise shown on the plans, the entire area of the project within the limit lines specified below shall be cleared and grubbed. No payment will be made to the CONTRACTOR for clearing and grubbing outside these limits, unless such work is authorized by the ENGINEER.
- 201.5 LIMIT LINES: Except when limit lines for clearing and grubbing are shown on the plans or are staked by the ENGINEER, clearing and grubbing shall extend only within reasonable limits of the work area.

201.6 REMOVAL OF TREES AND TREE BRANCHES

201.6.1 Trees shall be removed in such a manner as not to injure standing trees, plants, and improvements which are to remain. Tree branches extending over a roadway and which clear finish grade by 12 feet or

less shall be cut off close to the boles in a workmanlike manner.

201.6.2 Trees requiring trimming to facilitate normal construction operations shall be trimmed by a tree surgeon.

201.7 REMOVAL AND DISPOSAL OF DEBRIS

Debris to be removed shall be disposed of outside the right-of-way at a location satisfactory to the ENGINEER, except when burning of combustible debris is permitted. The area to be graded and adjacent areas shall be left with a neat and finished appearance. No accumulation of flammable material shall remain on or adjacent to the property line. In case burning precedes construction operations, the piles may be placed in the center of the area; otherwise, the piles shall be placed in the most convenient location at the side of the area and beyond slope lines where they may be burned without damage to surrounding forest cover or adjacent property. Burning shall be done in conformance with local regulations and at such times and in such manner as to prevent the fire from spreading to areas adjoining the construction site. In areas where burning is prohibited by local regulations, all removed material shall be disposed in an approved solid waste disposal site.

201.8 REMOVAL AND DISPOSAL OF SALVAGEABLE ITEMS

Items and materials of salvage value as shown on the plans or as determined by the ENGINEER, unless incorporated in the new work, shall remain the property of the OWNER and shall be delivered to approved storage areas as directed by the ENGINEER. Such items and materials shall be carefully removed and delivered in such a manner as to permit re-use.

201.9 MEASUREMENT AND PAYMENT

201.9.1 CLEARING AND GRUBBING:

- 201.9.1.1 When the proposal includes an item for clearing and grubbing, the quantity for measurement shall be as indicated in the Bid Proposal.
- 201.9.1.2 The unit price per acre paid for clearing and grubbing shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals and for doing all the work involved in clearing and grubbing as shown on the plans, as provided in these specifications and as directed by

the ENGINEER, including the removal and disposal of resulting material.

- 201.9.1.3 When the Bid Proposal does not include a pay item for clearing and grubbing as above specified and unless otherwise specified in the Supplementary Specifications, full compensation for any necessary clearing and grubbing required to perform construction operations specified shall be considered as included in the price paid for other items of work and no additional compensation will be allowed therefore.
- 201.9.2 REMOVAL AND DISPOSAL OF TREES: If the Bid Proposal includes separate estimates of quantities for the removal of trees, the trees shall be classified by size as follows:
- 201.9.2.1 Trees less than 12 inches in circumference at 3 feet above the original ground surface shall be considered as included in the price for clearing and grubbing or excavation, and no additional compensation will be allowed therefor.
- 201.9.2.2 Trees between 12 and 30 inches in circumference shall be measured as a unit price for each tree in the item provided in the Bid Proposal for trees of this dimension.
- 201.9.2.3 Trees more than 30 inches in circumference shall be measured as a unit price for each tree in the item provided in the Bid Proposal for trees of this dimension.

SUBGRADE PREPARATION

301 GENERAL

301.1 The work performed under this specification shall include. but not be limited to providing the equipment. labor and materials for the preparation of soil subgrade and maintenance of the prepared subgrade for the construction of graded aggregate base, asphalt treated base, cement treated base, asphalt concrete, Portland cement concrete, sidewalks, curb and gutter. drive pads, valley gutter, median pavements and/or any other roadway improvements.

301.2 REFERENCES

301.2.1 ASTM:

C136	D423
D424	D698
D1140	D1557
D2844	D2922
D3017	

301.2.2 This publication Section 204

301.3 MATERIAL

301.3.1 Subgrade material may be on site soil, combinations of pulverized asphalt concrete and soil, and/or pulverized Portland cement concrete and soil, imported soils, complying with the requirements of this specification. Flowing, sugar sands shall not be used for subgrade material.

301.3.2 All soft and unstable material and other portions of the subgrade which will not compact readily or serve the intended purposes shall be removed and replaced with suitable material from excavation or borrow or suitable materials shall be added and. by manipulations, be incorporated into the subgrade to produce a material meeting subgrade requirements.

301.3.3 All subgrade material shall have a minimum Resistance Value (R-Value), as determined by ASTM D-2844, equal to or greater than the design R-Value for the pavement section. If the subgrade soils encountered during construction have a R-Value less than the design R-Value, those subgrade materials shall be removed to a depth of not less than two (2') feet below the finished subgrade elevation or as authorized by the ENGINEER and to the horizontal limits authorized by the ENGINEER, and replaced with subgrade material having an R-

Value greater than the design R-Value. On small projects, in areas that just involve replacement of existing roadway items or when no design R-Value has been established this R-Valve requirement may be waived if authorized by the ENGINEER.

301.4 SUBGRADE COMPACTION

301.4.1 Subgrade preparation shall extend to one foot (1') beyond the limits of the improvement to be placed on the subgrade except when that improvement abuts an existing structure and/or the limits of the right of way. Where an improvement abuts an existing structure and/or the limits of right of way, the subgrade preparation shall extend to the edge of the existing structure and/or the limits of right of way, as specified in the plans, specifications, supplemental technical specifications or as directed by the ENGINEER. Where existing structures are in the right of way or construction easements, subgrade preparation shall extend to the face of the structure, as specified above. Subgrade preparation shall not extend below the bottom of the foundation of an existing structure without specific authorization by the ENGINEER.

301.4.1.1 Subgrade preparation for roadway improvements shall be performed after completion of earthwork construction, subsurface utility installation and trenching back fill within the limits specified, as directed by the ENGINEER. The subgrade preparation shall extend the full width of the roadway to either one (1) foot back of new curb and gutter, and/or to the face of existing structures. and or the limits of right of way, as specified in the plans and specifications. as directed by the ENGINEER.

301.4.1.2 Subgrade preparation for sidewalks and drive pads shall extend a minimum of one (1') beyond the free edge of the improvement, and/or to the limits of right of way, and/or to the face of existing structures.

301.4.1.-3 The subgrade preparation for roadway construction without curb and gutter, shall extend one (1 ') beyond the edge of the pavement, and/or to the face of existing structures, and/or to the limits of right of way, as specified in the plans and specifications, as authorized by the ENGINEER.

301.4.1.4 Subgrade preparation shall extend the full width of roadway medians four (4) feet wide or less. In areas that the medians are wider than four feet (4') the subgrade compaction shall extend one foot

(1') beyond the median edge of the pavement or back of the median curb.

301.4.2. The subgrade for arterial/collector roadway shall be ripped to a minimum depth of one (1) foot, brought to uniform moisture content, and compacted to the requirements of plans and specification, as authorized by the ENGINEER. Subgrade material with either 20 per cent or more material passing a no. 200 sieve sha11 be uniformly mixed and moisture conditioned using a tractor mounted mixer or disced after ripping, as specified in the plans and specifications, as authorized by the ENGINEER. The subgrade for reconstructed curb and gutter, sidewa1ks, drive pads, residential roadways, bicycle paths and other roadways shall be scarified to a minimum depth of six (6) inches, brought to uniform compaction moisture content, and compacted to the requirements of plans and specification, as authorized by the ENGINEER.

301.4.3 Subgrade area shall be compacted to a dry density greater than 95 per cent of maximum dry density in a moisture range of optimum moisture +/-2% as determined in accordance with ASTM D1557, unless the material contains 35% or more material finer than the No.200 sieve. If the subgrade material has 35% or more material finer than the No.200 sieve, the subgrade shall be compacted to a dry density greater than 95 percent of maximum dry density in a moisture content range of at least optimum moisture to optimum moisture +4%, as determined in accordance with ASTM D698.

301.4.4 Areas on which roadway pavement items are to be placed shall be compacted uniformly to the required subgrade density at the same time. Obtaining the required subgrade density in trench areas at a different time than obtaining the required subgrade density in the adjacent pavement areas will not be permitted.

301.4.5 Upon completion of the subgrade preparation, the CONTRACTOR shall maintain the compacted subgrade density and moisture content at the specified levels until the next lift of material is completed. The CONTRACTOR shall provide continuous moisture protection of the subgrade by either sprinkling or the application of a prime coat, as directed by the ENGINEER.

301.5 SUBGRABE TOLERANCES

Subgrade upon which pavement, sidewalk, curb and gutter, drive pads, or other structures are to be placed shall not vary more than +1/4 inch or -1/2 inch per 10 foot in any direction from the specified grade and cross section. Subgrade upon which base material is to be placed shall not vary more than +1/2 inch or -1 inch per 20 foot in any direction from the specified grade and cross section. Variations within the above specified tolerances shall be compensating so that the average grade and cross section specified are met.

301.6 TESTING:

301.6.1 A sample of each type of soil encountered shall be classified in accordance with the requirements of ASTM D2487, the moisture density relationship determined in accordance either ASTM D698 or D1557, whichever is applicable and an estimated resistance R-value assigned based on plasticity index, PI, and percent material passing the No.200 sieve.

301.6.2 Compaction tests shall be taken for each 500 sy or less, as directed by the ENGINEER. Compaction tests shall be taken in accordance with ASTM D2922 and D3017. Areas represented by non complying tests shall be reworked as specified, and retested for compliance.

301.6.3 Test reports shall include but not be limited to the requirements of TABLE 301.A.

TABLE 301.A TEST REPORT INFORMATION

A. Field Data

Date of Sampling/Field Test
Project Number or
Permit Number
Project Title
Location of sample/field test as defined by the project plans and specifications
Time of Sampling/field testing
Field test results with reference specification limits

B. Laboratory Data
Soil classification
Soil gradation
Plasticity index

Liquid limit
Optimum moisture/maximum dry density relationship and graph
Estimated soil resistance R-Value

301.6.4 Test results shall be reported to the ENGINEER, CONTRACTOR, and Materials and Testing Laboratory, Construction Division, Public Works Department, in writing, within 4 working days of completion of the sampling and or field test. Noncomplying test shall be reported within 1 working day of completion of the test.

301.7 MEASUREMENT AND PAYMENT:

301.7.1 Measurement for payment of roadway subgrade preparation will be by the square yard to the limits of the surfacing, as authorized by the ENGINEER. Payment for subgrade preparation shall include all labor and equipment required to shape, mix, add moisture, compact, bring to grade and maintaining the prepared subgrade moisture and density until the next course of material is placed.

301.7.2 The measurement of payment for subgrade preparation for non-pavement roadway items such as curb and gutter, valley gutter, drive pads and sidewalks etc., shall be included in that item. No separate payment will be made.

SECTION 302

AGGREGATE BASE COURSE CONSTRUCTION

302.1 GENERAL

The work provided under this specification shall include the furnishing, placement and compaction of aggregate base course (ABC) to the lines, grades. dimensions, moisture, density and typical sections as specified in the plans and specifications, and or as directed by the ENGINEER. The CONTRACTOR shall be solely responsible for the aggregate base course either batched at and/or delivered to the site. A job mix formula for aggregate base course, shall be certified in accordance with the requirements of Section 13 of these specifications. Each job mix formula submitted and authorized for use under this specification shall be identified by a number, unique to that job mix formula and aggregate production plant/pit. If a change in material(s) from that specified in the job mix formula occur during a project, the CONTRACTOR shall submit a new job mix have formula to include the changed materials for approval by the ENGINEER. A job mix formula shall not be used on a project without written approval of the ENGINEER. A job mix formula, upon request by an aggregate supplier, may be authorized by the OWNER for a period of 14 months, from the date of sampling of aggregates used in the job mix formula.

302.2 REFERENCES

302.2.1 ASTM:

C136	D75
D422	D423
D424	D1557
D2419	D2844
D2922	D2940
D3017	

302.2.2 This Publication:

Section 113 Section 301

302.3 MATERIALS

302.3.1.1 Aggregate base course shall be coarse aggregate of either crushed stone, or crushed gravel, or crushed asphalt concrete, or crushed Portland cement concrete, or any combination, and natural sand, the combination of materials conforming to the requirements of ASTM D2940 and the plans and specifications, as authorized by the ENGINEER.

302.3.1.2 Coarse aggregates retained on the No.4 sieve shall consists of durable particles of either

crushed gravel, or crushed asphalt concrete pavement, or crushed portland cement concrete, or any combination, capable of withstanding the effects of handling, spreading and compacting without degradation production of deleterious fines. At least 50% of the particles retained on the 3/8-inch sieve, shall have two or more fractured faces. Coarse aggregate shall comply with the requirements of TABLE 302.A.

302.3.1.3 Fine aggregate passing the No.4 sieve shall consists of fines from the operation of crushing coarse aggregate; where available and suitable, natural sand or finer mineral matter or both, may be added. Fine aggregate shall comply with the requirements of TABLE 302.A.

302.3.1.4 The job mix formula and gradation shall comply with the requirements of TABLE 302.B, and have the same or similar characteristic gradation curve as either range limit, when graphically plotted on a standard "0.45 POWER" Gradation Chart.

302.3.1.5 Aggregate base course furnished and placed under this specification shall have a resistance value, (R-Value), not less than 76 as determined by ASTM D2844.

302.3.1.6 A job mix formula, certified by a Registered New Mexico Professional Engineer to comply with the requirements of this specification, shall be submitted to and authorized for use by the ENGINEER before the material may be incorporated in the construction. A submittal shall include, but not be limited to, the items in TABLE 302.C. Prior to delivery of the material, the CONTRACTOR may be required to furnish samples of the aggregates base course to the ENGINEER for testing. Gradations for the aggregate base course used in a particular day's placement shall be submitted to the ENGINEER upon request.

302.3.2 Prime coat for surface sealing of compacted aggregate base course shall comply with the requirements of CSS-1H Cationic Emulsified Asphalt as specified in Section 113.

302.4 TRANSPORTATION AND PLACEMENT

302.4.1 Aggregate base course shall be transported in suitable vehicles with a cover. A load shall be covered immediately after loading and remain covered until unloading.

302.4.2 The CONTRACTOR shall provide to the ENGINEER with each load of batched and/or delivered to the job site, before unloading at the site.

a copy of the delivery ticket on which is printed, stamped or written. the information defined in TABLE 302.D.

302.4.3 Aggregate base course shall be placed on prepared subgrade, prepared in accordance with the requirements of SECTION 301, the plans and specifications, and or as directed by the ENGINEER.

302.4.4 Aggregate base course shall be placed in lifts which will provide not less than four (4) inches and not more than 6 inches compacted thickness. The material shall be moisture conditioned within a range of optimum moisture plus or minus two percent (+/-2%), and compacted to a dry density greater than ninety-five (95) percent of maximum dry density as determined in accordance under the procedures specified in ASTM D1557.

302.4.5 The finish surface of the compacted aggregate base course shall not deviate from finish grade in excess of 1/2 inch in 10 feet when tested with a 10-feet straight edge in any direction. All deviations in excess of the specified shall be corrected by the CONTRACTOR prior to authorization for placement of the next life of material.

302.4.6 Immediately upon completion of compaction, the CONTRACTOR shall seal the surface of the compacted aggregate base course with a prime coat. The prime coat shall be applied as required to provide a uniform coverage of the surface. Application shall be between 0.05 and 0.15 gallons per square yard of surface. If final surfacing is to be placed within twenty four (24) hours after completion of compaction, the prime coat may be waived as authorized by the ENGINEER. The surface shall be kept at compaction moisture until the final surfacing is placed in the event the prime coat is waived.

302.4.7 Traffic on compacted aggregate base course shall be limited to moisture control application and final surfacing traffic only, as authorized by the ENGINEER.

302.5 TESTING

302.5.1 A sample of material delivered to the project shall be taken for each 300 tons placed or each days placement, whichever is greater, and tested for gradation and moisture density relationship. The average value of individual gradation tests, for all sieve size determinations, shall comply with the job mix formula within the tolerances specified in TABLE 302.B. Individual sample gradation test results, for all sieve size determinations, shall comply with the tolerance range plus two (2) percent. Non complying material shall be re-sampled and tested for compliance. Material not in compliance after the

initial and follow up testing shall be removed and replaced by the CONTRACTOR at no cost to the OWNER, as directed by the ENGINEER.

302.5.2 Compaction tests shall be taken at the rate of one test for each 500 sy/lift placed, or as directed by the ENGINEER, in accordance with the requirements of ASTM D 2922 and D 3017. Areas represented by non complying tests shall be reworked and retested for compliance.

302.5.4 Test reports shall include but not be limited to the requirements of TABLE 302.E.

302.5.5 Test Results shall be reported to the ENGINEER, CONTRACTOR, and OWNER in writing, within 4 working days of completion of the sampling and or field test. Non-complying test shall be reported within 1 working day of completion of the test.

302.6 MEASUREMENT AND PAYMENT

302.6.1 Measurement of aggregate base course shall be by the square yard per each thickness required, complete in place.

302.6.2 Payment shall be at the contract unit price per square yard per each thickness required, complete in place which shall include all material, labor and equipment required in placing, grading and compacting the aggregate base course.

Table 302.A ENGINEERING REQUIREMENTS

CHARACTERISTIC	SPECIFICATION	ON LIMIT(S)
Aggregate Type	Fine	Course
Los Angeles Abrasion Wear (ASTM C 131) Soundness (5 cycles ASTM C 88) Crushed Aggregate (% Material Retained on 3/8inch sieve by wt., having at least two (2) fractured faces)	15% max.	40% max. 15% max. 50% max.
Maximum % passing No. 200	60% of -No.30	
Plasticity Index (Material finer than No.40 sieve)	4.0 max.	
Sand Equivalent Value	35 min.	

TABLE 302.B GRADATION RANGES AND TOLERANCES

	PRODUCTION RANGE (% passing)		PRODUCTION TOLERANCES (+/-%)
SIEVE SIZE/TYPE	1	, II	,
1-1/2 inch	100	100	
1 inch	95-100	100	
¾ inch		90-100	8
½ inch	64-75		8
3/8 inch		65-80	8
No.4	35-46	48-55	8
No.30	12-18	18-25	5
No.200	5-12	6-15	3

TABLE 302.C SUBMITTAL REQUIREMENTS

Supplier
Date
Design Mix Identification Number
Contractor
Construction project number
Construction Project Title (contract)
Certification of compliance
Target Gradation of Material
Optimum moisture and maximum dry density relationship of material and graph

The submittal shall be rejected without review if the specified data is not included.

TABLE 302.D DELIVERY TICKET INFORMATION

- A. Name of Supplier
- B. Date of Delivery
- C. Delivery Ticket Number
- D. Name of Contractor
- **E.** Project Name (optional)
- F. Job mix formula identification number
- G. Weight of load
- H. Time loaded

TABLE 302.E TEST REPORT INFORMATION

A. Field Data

Date of Sampling/Field Test

Project Number or

Permit Number

Project Title

Location of sample/field test as defined by the project

plans and specifications

Time of Sampling/field testing

Field test results with reference specification limits

B. Laboratory Data

Base course classification

Gradation

Plasticity index

Liquid limit

Optimum moisture/maximum dry density relationship and graph

Estimated soil resistance R-Value

SECTION 510

CONCRETE STRUCTURES

510.1 GENERAL

Concrete structures, such as: bridges, culverts, storm inlets, retaining walls, abutments, piers, footings, foundations and similar structures, shall be constructed in conformity with these specifications and the construction plans.

510.2 REFERENCES

510.2.1 This Publication:

Section 101 Section 102 Section 103 Section 105 Section 107 Section 337 Section 349 Section 501 Section 502

510.2.2 Others

PS-1-66 Specifications for Plywood, U.S. Products Standard, U.S. Department of Commerce.

Standard Specifications for Welding for Highway and Railroad Bridges. American Welding Society.

510.3 MATERIALS

510.3.1 CONCRETE

Concrete for use in work constructed under this section shall conform to the requirements of Section 101 and as shown on the plans or as specified in the Supplementary Technical Specifications and approved by the ENGINEER.

510.3.2 STEEL REINFORCEMENT

Reinforcement bars shall conform to the requirements specified in Section 102 and 103.

510.4 SUBGRADE FOR CONCRETE STRUCTURES

Earth subgrade upon which concrete is placed shall be firm and free from

water and/or frost. All subgrade on which Structural concrete is to be placed shall be compacted to the minimum density specified in Section 501 or on the plans. Ground water shall be kept twelve (12") inches below the subgrade until the concrete has set. When the subgrade is in dry earth, it shall be

moistened with water from a spray nozzle immediately before concrete is placed. When the design details for the project provide for the construction of filter or drain material consisting of gravel or combination of gravel and sand, which material becomes subgrade for concrete, the placing of steel reinforcement and pouring of concrete shall follow the placing of the filter or drain material as closely as practical. The filter or drain material shall be kept dewatered to the extent necessary to prevent any portion of concrete materials being carried away before the concrete has attained its final set. When concrete is to rest on rock, the rock shall be fully uncovered. The surface of the rock shall be removed to a depth sufficient to expose sound rock. Bedrock shall be roughly leveled off or cut to approximately horizontal and vertical steps. Seams in the rock shall be grouted as directed by the ENGINEER and the base for structures shall be slush grouted or otherwise treated as the ENGINEER may direct.

510.5. FORMS

510.5.1 Forms shall be of suitable material and of type, size, shape, quality, and strength to enable construction as designed. The forms shall be true to line and grade, mortar tight, and sufficiently rigid to resist any appreciable amount of springing out of shape during placing of the concrete. The responsitheir adequacy shall bility for rest CONTRACTOR. All dirt, chips, sawdust, nails, and other foreign matter shall be completely removed from forms before any concrete is deposited therein. The surfaces of forms shall be smooth and free from irregularities, dents, sags, and holes that would appreciably deface the finished surface. Forms previously used shall be thoroughly cleaned of all dirt, mortar, and foreign matter before being reused, and the reuse of forms shall be subject to approval of the ENGINEER. Before concrete is placed in forms, all inside surfaces of the forms shall be thoroughly treated with an approved releasing agent that will leave no objectionable film on the surface of the forms that can be absorbed by the concrete. Care shall be exercised that no releasing agent is deposited on previously placed concrete. Forms for all surfaces that will not be completely enclosed or hidden below the permanent surface of the ground shall be made of surfaced lumber or material which will provide a surface at least equally satisfactory. Any lumber or material which becomes badly checked or warped prior to placing concrete may be rejected. Forms for all exposed surfaces of bridges,

viaducts, over crossings, and similar structures shall be constructed of plywood or an approved equal. Plywood for forms shall conform to the specifications of the U.S. Department of Commerce, U.S. Product Standard PS 1-66 Class I or II. All form panels shall be placed in a neat, symmetrical pattern with the horizontal joints level and continuous. Unless otherwise shown on the plans, all exposed edges shall have a 3/4 inch chamfer. Forms for curved surfaces shall be so constructed and placed that the finished surface will not deviate appreciably from the arc of the curve. Forms shall be so constructed that portions, where finishing is required, may be removed without disturbing portions of form to remain. Form clamps or bolts approved by the ENGINEER shall be used to fasten forms. The use of twisted wire loop ties to hold forms in position will not be permitted, nor shall wooden spreaders be used unless authorized by the ENGINEER. Clamps or bolts shall be of sufficient strength and number to prevent spreading of the forms. They shall be of such type that they can be entirely removed or cut back 1 inch below the finished surface of the concrete. Forms for outside surfaces shall be constructed with stiff wales at right angles to the studs and all form clamps shall extend through and fasten such wales. The CONTRACTOR may, at his own option, place such portions of the concrete directly against the sides of the excavation or sheathing without the use of outside forms, provided that the following conditions are met:

510.5.1.2 If concrete is placed against sheathing, such sheathing shall be closely fitted and shall be outside of the concrete lines shown on the plans. Those surfaces against which the concrete is placed shall be faced with building paper. Except as otherwise specified hereinafter, all sheathing shall be removed but not until either at least 7 days after placing concrete or until the concrete has attained sufficient strength to support itself and any load that may be placed on it.

510.5.2 Care should be used in pulling sheathing so as to avoid damaging the concrete. Voids left by the removal of sheathing, piles, and/or similar sheathing supports shall be backfilled with material having a sand equivalent of not less than 30 and consolidated. When, in the opinion of the ENGINEER, field conditions or the type of sheathing or methods of construction used by the CONTRACTOR are such as to make the removal of sheathing impracticable, that portion of the sheathing against which concrete has been placed shall be left in place.

510.5.3 Regardless of the method used in placing concrete without outside forms, the following stipulations shall hold:

510.5.3.1 The reinforcing steel shall be accurately set and held firmly in place, to the satisfaction of the ENGINEER.

510.5.3.2 The CONTRACTOR shall assume all risks of damage to the work or to existing improvements due to any reason whatsoever that may be attributable to the method of construction outlined above.

510.5.3.3 Should the method of construction of placing directly against the sides of the excavation or sheathing without use of outside forms not prove satisfactory in the opinion of the ENGINEER, the CONTRACTOR shall discontinue said method of construction and construct the structure by using outside forms.

510.6 FALSEWORK

All falsework shall be designed and constructed to provide the necessary rigidity and to support the loads. Falsework for the support of a superstructure shall be designed to support the loads that would be superimposed were the entire superstructure placed at one time. All falsework, staging, walkways, forms, ladders, cofferdams, and similar accessories shall equal or exceed the minimum applicable requirements of the Federal and State statutes and local ordinances. Compliance with such requirements shall not relieve the CONTRACTOR from full responsibility for the adequacy and safety of said items. Falsework shall be founded upon a solid footing safe against undermining and protected from softening. When the falsework is supported on timber piles, the piles shall be driven to a bearing value as determined by the formula specified in Section 502, equal to the total calculated pile loading. Falsework and forms shall be so constructed as to produce in the finished structure the lines and grades indicated on the plans. Suitable jacks or wedges shall be used in connection with the falsework to set the forms to grade or camber shown on the plans or to take up any settlement in the formwork either before or during the placing of the concrete. However, single wedges for this purpose will not be permitted, it being required that all such wedges be in pairs to insure uniform bearing. Dead load deflection in stringers and joists will be compensated for by varying the depth of the joists or by using varying depth nailing strips. Arch centering shall be removed uniformly and gradually beginning at the crown and working toward the springline to permit the arch to take its load slowly and evenly.

Centering for adjacent arch spans shall be struck simultaneously. Falsework under any continuous unit or rigid frame shall be struck simultaneously, the supporting edges being released gradually and uniformly starting at the center and working both ways toward the supports.

510.7 REMOVAL OF FORMS

510.7.1 The falsework supporting any span of a continuous or rigid frame structure subject to bending stress shall not be released until after the last concrete placed in the span and in the adjoining spans (excluding concrete above the deck slab) has attained a compressive strength of not less than 80 percent of its design strength or 21 days after the concrete is placed, whichever occurs first. Stairway riser forms shall be removed and the finish of the steps completed on the day the concrete is poured. Metal stairway treads, if required by the plans, shall be installed immediately after the steps have been poured. Forms and falsework supporting the bottom slab of the superstructure of box girder structures shall remain in place until the curing period of the deck of the superstructure has expired. Forms for the webs of box girders shall be removed before the deck slab is poured. Forms for the upper deck slab which are to remain in place shall be supported by bolts through the girder webs or some equally satisfactory method that will prevent the transfer of any load to the lower deck slab. Forms supporting the concrete deck slab of box girders may be left, in place. All interior forms in box girders, except those permitted to remain in place, shall be completely removed and the inside of the box girder. Side forms for beams, girders, columns, railings, or other members wherein the forms do not resist dead load bending may be removed after a period of 36 hours. unless otherwise directed by the ENGINEER, provided that satisfactory arrangements are made to cure and protect, the concrete thus exposed in accordance with Section 349. Side forms for arch rings, columns, and piers shall be removed before the members of the structure which they support are placed so that the quality of the concrete may be inspected. Such forms shall be so constructed that, they may be removed without disturbing other forms which resist direct load or bending stress.

510.7.2 The periods of time at which the CONTRACTOR may remove forms, as set forth in this Section, are permissive only and subject to the CONTRACTOR assuming all risks that may be involved in such removals. At his option, the CONTRACTOR may leave the forms in place for such longer periods as are, in his opinion, required.

510.8 PLACING REINFORCEMENT

Reinforcing bars shall be accurately placed as shown on the plans and shall be firmly and securely held in position by wiring at intersections and elsewhere as necessary to prevent, shifting of bars, with wire not smaller than No. 16, and by using concrete or metal chairs, spacers, metal hangers, supporting wires, and other approved devices of sufficient strength to resist crushing under full load. The use of wooden supports will not be permitted. Placing bars on layers of fresh concrete as the work progresses and adjusting bars during the placing of concrete will not be permitted. Before placing reinforcing steel in the forms, the reinforcing steel shall be thoroughly cleaned of mortar, oil, dirt, loose mill scale, loose or thick rust, and coatings of any character that would destroy or reduce the bonds. No concrete shall be deposited until the placing of the reinforcing steel has been inspected and approved.

510.9 SPLICING

Splices of bars shall be made only where shown on the plans or as approved by the ENGINEER. Where bars are spliced, they shall be lapped at least 20 diameters for deformed bars, unless otherwise shown on the plans. Welding of reinforcing steel will be permitted when authorized by the ENGINEER in writing and shall be in accordance with the American Welding Society (Standard Specifications for Welding for Highway and Railroad Bridges).

510.10 BENDING REINFORCEMENT

Bends and hooks in bars shall be made in the manner prescribed by the American Concrete Institute. Bars shall not be bent nor straightened in a manner that will injure the material. Bars with kinks or unspecified bends shall not be used.

510.11 WELDED WIRE FABRIC

Welded wire fabric shall be held firmly in place. Welded wire fabric shall be spliced not less than two meshes.

510.12 PLACING CONCRETE

510.12.1 Where a schedule for placing concrete is shown on the plans, no deviation will be permitted therefrom unless approved in writing by the ENGINEER. The placing of concrete for a given area shall start at the low point and shall proceed upgrade, unless otherwise permitted by the ENGINEER. With the exception of concrete placed in slope paving and aprons and concrete placed under water, all concrete shall be compacted by means of high frequency internal vibrators of a type, size, and number approved by the ENGINEER. The

number of vibrators employed shall be ample to consolidate the incoming concrete to a proper degree within 15 minutes after it is deposited in the forms. In all cases, at least 2 vibrators shall be available at the site of the structure in which more than 25 cubic yards of concrete is to be placed. The vibrators shall not be attached to or held against the forms or the reinforcing steel. The locations, manner, and duration of the application of the vibrators shall be such as to secure maximum consolidation of the concrete without causing segregation of the mortar and coarse aggregate and without causing water or cement paste to flush to the surface. Fresh concrete shall be spread in horizontal lavers insofar as practicable, and the thickness of the layers shall not be greater than can be satisfactorily consolidated with the vibrators. If additional concrete is to be placed, care shall be taken to remove all laitance and to roughen the surfaces of the concrete to insure that fresh concrete is deposited upon sound concrete surfaces. Layers of concrete shall not be tapered off in wedge-shaped slopes but shall be built with square ends and level tops.

510.12.2 Mixed concrete, after being deposited, shall be consolidated until all voids are filled and free mortar appears on the surface. The concrete shall be placed as nearly as possible in its final position. The use of vibrators for extensive shifting of the mass of fresh concrete will not be permitted. Fresh concrete shall not be permitted to fall from a height greater than 6 feet without the use of adjustable length pipes or "elephant trunks" or "Trimmies." The use of approved external vibrators for compacting concrete will be permitted when the concrete is inaccessible for adequate compaction, provided the forms are constructed sufficiently rigid to resist displacement or damage from external vibration. During the placing of concrete, care shall be taken that methods of consolidation used will result in a surface of even texture free from voids, water, or air pockets and that the coarse aggregate is forced away from the forms in order to leave a mortar surface. Spades or broad-tined forks shall be provided and used to produce the desired results if required by the ENGINEER. The use of chutes in conveying or depositing concrete will be allowed only at the discretion of the ENGINEER; and wherever they are used, they shall be laid at such inclination as will permit the flow of concrete of such consistency as is required. The use of additional water in mixing the concrete to promote free flow in chutes of low inclination will not be allowed. Where necessary in order to prevent segregation, chutes shall be provided with baffle boards or a reversed section at the outlet. Columns shall be poured preferably through pipes of adjustable length and not less than 6 inches in diameter. Horizontal members or sections shall not be placed until the concrete in the supporting vertical members or sections has been consolidated and settlement has occurred.

510.13 JOINTS

The work shall be so prosecuted that construction joints will occur at designated places shown on plans unless specifically permitted otherwise by the ENGINEER. The CONTRACTOR shall complete, by continuous depositing of concrete sections of the work comprised between such joints. The joints shall be kept moist until adjacent concrete is placed. All construction joints at the bottom of walls or arches, at the top of walls, and all longitudinal construction joints having a keyed, stepped, or roughened surface shall be cleaned by sandblasting prior to pouring the adjacent concrete. Any quality of sand may be used which will accomplish the desired results. Other methods of cleaning joints may be used provided the method and result is approved by the ENGINEER. Joint cleaning operations shall be continued until all unsatisfactory concrete and all laitance, coatings, stains, debris, and other foreign materials are removed. The surface of the concrete shall be washed thoroughly to remove all loose material. The method used in disposing of waste water employed in washing the concrete surfaces shall be such that the waste water will not stain. discolor, or affect exposed surfaces of the structure. The method of disposal will be subject to the approval of the ENGINEER. All horizontal construction joints or those on slight slopes shall be covered with mortar. Expansion and contraction joints in the concrete structures shall be formed where shown on the drawings and as directed by the ENGINEER. In general, such joints shall have smooth abutting surfaces, painted, or separated and sealed in accordance with Section 107 or as detailed on the plans. No reinforcement shall be extended through the joints, except where specifically noted or detailed on the plans.

510.14 PLACING CONCRETE UNDER ADVERSE WEATHER CONDITIONS

Concrete for structures shall not be placed on frozen ground nor shall it be mixed or placed while the ambient temperature is below 40°F. Concrete shall not be placed during rainfall unless adequate protection is provided. Upon written notice from the ENGINEER, all concrete which may have become damaged due to adverse weather conditions, shall be replaced by the CONTRACTOR at no expense to the OWNER.

510.15 SURFACE FINISHES

The classes of surface finish described hereafter shall be applied to various parts of concrete structures as specified. Bridge decks shall be finished in conformity with Section 337. When required by the ENGINEER, the CONTRACTOR, prior to placing of concrete, shall provide a test section for evaluation of the surface finish to be employed. There will be no separate payment made for the test sections.

510.15.1 ORDINARY SURFACE FINISH

510.15.1.1 Immediately after the forms have been removed, all exterior form bolts shall be removed to a depth of at least 1 inch below the surface of the concrete and the resulting holes or depressions cleaned and filled with mortar, except on the interior surfaces of box girders the bolts shall be removed flush with the surface of the concrete. Mortar shall consist of 1 part by volume of cement to 2 parts of sand. Mortar shall be mixed approximately 45 minutes in advance of use. Care shall be exercised to obtain a perfect bond with the concrete. After the mortar has thoroughly hardened, the surface shall be rubbed with a carborundum stone in order to obtain the same color in the mortar as in the surrounding concrete. All fins caused by form joints and other projections shall be removed and all pock.ets cleaned and filled. Mortar for filling pockets shall be treated as specified for bolt holes.

510.15.1.2 In the judgment of the ENGINEER, if rock pockets or other defects are of such extent or character as to affect the strength of the structure materially or to endanger the life of the steel reinforcement, he may declare the concrete defective and require the removal and replacement of the structure affected.

510.15.1.3 Ordinary Surface Finish shall be applied to all concrete surfaces either as a final finish or preparatory to a higher class finish. Ordinary Surface Finish, unless otherwise specified, shall be considered as a final finish on the following surfaces:

510.15.1.3.1 The undersurfaces of slab spans, box girders, filled spandrel arch spans, and floor slabs between T girders or superstructures not for grade separation structures.

510.15.1.3.2 The inside vertical surface of T girders or superstructure not for grade separation structures and the exposed surfaces of channel walls.

510.15.1.3.3 Surfaces which are to be buried underground or covered with embankment and surfaces above finished ground of culverts where not visible from the traveled way.

510.15.1.4 On surfaces which are to be buried underground or surfaces which are completely enclosed, such as the cells of box girders, the removal of fins and form marks and the rubbing of mortared surfaces to a uniform color will not be required.

510.15.2 CLASS 1 SURFACE FINISH

510.15.2.1 After completion of the Ordinary Surface Finish, the entire surface specified shall be sanded with a power sander or other approved abrasive means as required to obtain a uniform color and texture. The use of power carborundum stones or discs will be required to remove unsightly bulges or irregularities. The Class 1 Surface Finish shall be applied after the removal of forms. The object of these operations is to obtain a smooth, even surface of uniform appearance and to remove unsightly bulges or depressions due to form marks and other imperfections. The degree of care in building forms and the character of materials used in formwork will be a contributing factor in the amount of such sanding and grinding requirement, and the ENGINEER shall be the sole judge in this respect.

510.15.2.2 Class 1 Surface Finish as hereinafter specified shall be applied to the following surfaces unless otherwise specified in the Supplementary Technical Specifications.

510.15.2.2.1 All surfaces of superstructures for grade separation structures.

510.15.2.2.2 All exposed surfaces of bridge piers. columns and abutments, and retaining walls and to at least 1 foot below finished grade.

510.15.2.2.3 The outside vertical surfaces and bottom surface of outside girders and the under surfaces of cantilever sidewalks, safety curbs, and floor slabs overhanging outside girders only of superstructures not for grade separation structures.

510.15.2.2.4 All surfaces of open spandrel arch rings, spandrel columns, and abutment towers.

510.15.2.2.5 Exposed surfaces of culvert headwalls and retaining walls, where visible from a traveled way.

510.15.2.2.6 Surfaces inside of culvert barrels having a height of 4 feet or more for a distance inside the barrel at least equal to the height of the culvert.

510.15.2.2.7 All interior surfaces of pump house motor and control rooms and engine generator rooms.

510.15.3 CLASS 2 SURFACE FINISH

Class 2 Surface Finish as hereinafter specified shall be applied to the following surfaces unless otherwise specified in the Supplementary Specifications: all surfaces of concrete railing, including barrier railing, rail posts rail end posts, and rail base. When Class 2 Surface Finish is specified, the Ordinary Surface Finish and Class 1 Surface Finish shall be completed in succession. The process specified under Class 2 Surface Finish shall then be deferred until all other work, which would in any way affect or mar the final finish, is complete. The CONTRACTOR shall then apply a brush coat or surface film of thin cement mortar composed of 1 part Portland cement and 1 part of fine sand of such size that it will pass a No. 16 sieve or, at the option of the ENGINEER, a neat cement wash. In either case, an amount of calcium chloride equal to 5 percent by volume of the cement shall be used in the brush coat. When the cement film has set sufficiently so that the sand particles or cement will not drag out of surface pin but before the final set has taken place, the entire surface shall be thoroughly rubbed either by hand or by mechanical means with fine carborundum stone until a smooth surface of even texture, color, and appearance is obtained. No greater amount of mortar shall be applied in advance of rubbing than can be completely rubbed before final setting takes place. Immediately following the rubbing process, the finished surface shall be thoroughly washed with water.

510.16 CURING

Immediately after the completion of the finishing operations as the condition of the concrete will permit without danger of consequent damage thereto, the CONTRACTOR shall initiate the curing of the concrete as specified in Section 349 and/or as approved by the ENGINEER.

510.17 TESTS

Testing procedures shall be as provided for in Section 101. The number of test specimens to be taken for compression tests shall be as specified in Section 101 or as otherwise required by the ENGINEER.

510.18 MEASUREMENT: Structural Concrete for Concrete Structures shall be measured by the cubic yard or as part of a lump sum item as indicated in the Bid Proposal.

510.18.2 PAYMENT: The payment for Structural Concrete shall be at the contract unit price per cubic yard or lump sum, complete in place. Payment shall

include all material, equipment and labor required in forming, supporting, placing, finishing, curing, form and support removal, and cleanup.

SECTION 701

TRENCHING, EXCAVATION AND BACKFILL

701.1 GENERAL

Trench excavation and backfill for underground utilities, sanitary sewer, storm sewer, water lines, and appurtenances shall conform to these specifications or as specified in the Supplemental Technical Specifications or as authorized, in writing, by the ENGINEER.

701.2 REFERENCES

701.2.1 ASTM:

D-422 D-698 D-1557 D-2321 D-2487 D-2922 D-3017 D-4318

701.2.2 This Publication:

Section 207 Section 301 Section 302 Section 336 Section 337 Section 340

701.3 TERMINOLOGY

- 701.3.1 For the purpose of these specifications in this Section, the descriptive terms "flexible," "plastic" and "non-rigid" are similarly interchangeable as utilized in these specifications and appurtenant reference material.
- 701.3.2 Rigid pipe: shall be reinforced concrete, concrete cylinder, and vitrified clay pipes.
- 701.3.3 Flexible pipe shall be polyvinyl chloride, polyethylene, ductile iron, and corrugated metal pipes.
- 701.3.4 Standard Detail Drawings show the trench cross-sections which identify the meaning and limits of terminology used in these specifications for the terms "foundation, bedding, haunching, initial backfill, final backfill, embedment, pipe zone, cover, springline, and pipe width."
- 701.3.5 The Unified Soil Classification System in ASTM D2487 Shall be utilized for the purpose of

material classifications. See Table 701.3.A for a listing of referenced soil classes.

701.4 NOTIFICATION OF FORTHCOMING WORK

- 701.4.1 To assure that the construction work progresses in a timely manner and that good public relations are maintained with the property owners, the following actions are considered essential:
- 701.4.1.1 Prior to the start of construction the CONTRACTOR shall assist the ENGINEER in notifying the adjacent property owners as to when construction will start, the estimated completion date, anticipated access blockages.

TABLE 701.3.A EMBEDMENT SOILS CLASSIFICATIONS

SOILS CLASS	SOIL TYPE	DESCRIPTION
CLASS I SOILS*		Manufactured angular, granular material, ¼ to 1-1/2 inches (6 to 40 mm) size, including materials having regional significance such as crushed stone or rock, broken coral, crushed slag, cinders, or crushed shells, complying to the requirements of Class II soils.
CLASS II SOILS**	GW	Well-graded gravels and gravel-sand mixtures, little or no fines. 50% or more of coarse fraction retained on No. 4 sieve. More than 95% retained on No. 200 sieve. Clean.
CLASS II SOILS**	GP	Poorly graded gravels and gravel-sand mixtures, little or no fines. 50% or more of coarse fraction retained on No. 4 sieve. More than 95% retained on No. 200 sieve. Clean.
CLASS II SOILS**	SW	Well-graded sands and gravelly sands, little or no fines. More than 50% of coarse fraction passes No. 4 sieve. More than 95% retained on No. 200 sieve. Clean.
CLASS II SOILS**	SP	Poorly graded sands and gravelly sands, little or no fines. More than 50% of coarse fraction passes No. 4 sieve. More than 95% retained on No. 200 sieve. Clean.
CLASS III SOILS***	GM	Silty gravels, gravel-sand-silt mixtures. 50% or more of coarse fraction retained on No. 4 sieve. More than 50% retained on No. 200 sieve.
CLASS III SOILS***	GC	Clayey gravels, gravel-sand-clay mixtures. 50% or more of coarse fraction retained on No. 4 sieve. More than 50% retained on No. 200 sieve.
CLASS III SOILS***	SM	Silty sands, sand-silt mixtures. More than 50% of coarse fraction passes No. 4 sieve. More than 50% retained on No. 200 sieve.
CLASS III SOILS***	SC	Clayey sands, sand-clay mixtures. More than 50% of coarse fraction passes No. 4 sieve. More than 50% retained on No. 200 sieve.
CLASS IV SOILS	ML	Inorganic silts, very fine sands, rock flour, silty or clayey fine sands. Liquid limit 50% or less. 50% or more passes No. 200 sieve.
CLASS IV SOILS	CL	Inorganic clays of low to medium plasticity, gravelly clays, sandy clays, silty clays, lean clays, Liquid limit 50% or less. 50% or more passes No. 200 sieve.
CLASS IV SOILS	МН	Inorganic silts, micaceous or diatomaceous fine sands or silts, elastic silts. Liquid limit greater than 50%. 50% or more passes No. 200 sieve.
CLASS IV SOILS	СН	Inorganic clays of high plasticity, fat clays. Liquid limit greater than 50%. 50% or more passes No. 200 sieve.
CLASS V SOILS	OL	Organic silts and organic silty clays or low plasticity. Liquid limit 50% or less. 50% or more passes No. 200 sieve.
CLASS V SOILS	ОН	Organic clays of medium to high plasticity. Liquid limit greater than 50%. 50% or more passes No. 200 sieve.
CLASS V SOILS	PT	Peat, muck and other highly organic soils.

- Soils are as defined in ASTM D2487, except for Class I Soil which is defined in ASTM D2321
- ** In accordance with ASTM D2487, less than 5% passes No. 200 sieve.
- *** In accordance with ASTM D2487, soils with 5% to 12% passing No. 200 sieve fall in a borderline classification that is more characteristic of Class II than of Class III.

701.4.1.2 Prior to the start of trenching operations, including pavement cutting and removal, the CONTRACTOR should coordinate with the ENGINEER any problem areas and involving traffic control, access to private properties, stockpiling of excavated materials, and other utility conflicts.

701.4.1.3 The CONTRACTOR shall provide the ENGINEER with the name and telephone number of at least two contact persons during non-working hours.

701.5 TRENCH SAFETY

The CONTRACTOR shall be responsible for maintaining all trenches in a safe condition; thereby protecting the workers and the general public. Trench slopes and other protection shall be in accordance with applicable regulations such as the Department of Labor's Occupational Safety and Health Administration Standards 29CFR Part 1926, subpart P *or* any applicable amendments.

701.6 BRACING EXCAVATIONS

701.6.1 Excavation for pipe shall normally be by open unsupported trenches unless local conditions warrant trench bracing.

701.6.2 Excavations shall be braced and sheeted. to provide complete safety to persons working therein and bracing shall comply with applicable Federal (OSHA), State and local laws and ordinances. Support systems for trenches in excess of 20 feet deep and adjacent to existing improvement or subject to vibrations or ground water shall be in accordance with OSHA regulations. The CONTRACTOR shall be fully responsible for sufficiency and adequacy of bracing excavations with respect to work under construction and adjacent utility lines and private property.

701.6.3 If the soil conditions within the trench area require support, the CONTRACTOR may elect to use tight sheeting, skeleton sheeting, stay bracing, trench jacks, or movable trench shield to support the trench during pipe laying operations, such as: bedding preparation, pipe laying, backfilling of haunches and initial zone.

701.6.4 No sheeting shall be permitted to remain in the trench except when, in the opinion of the ENGINEER, field conditions or type of sheeting or methods of construction used by the CONTRACTOR, warrant the supports must remain. The ENGINEER may opt to have the lower portion (within the pipe zone) of the sheeting to remain. If the CONTRACTOR plans on removing the sheeting, he shall submit method to the ENGINEER for approval to treat the void created by the removal of the sheeting within the pipe zone and below.

701.6.5 When a movable trench shield is used, the trailing half of the shield should be notched to the height of the top of the pipe. This will allow the haunch area of the pipe to be compacted properly to the wall of the trench. If the trench shield is not notched, a subtrench shall be excavated for pipe installation such that the bottom of the trench shield does not enter the pipe zone.

701.7 DEWATERING

701.7.1 Trenching and pipe laying operations may encounter standing water or ground water which would preclude the proper placing of bedding, backfilling, and laying pipe. The water shall be removed by pumps and associated equipment, such as well points, to lower the water level. Dewatering shall continue for a minimum 24 hours after placement of any concrete.

701.7.2 Dewatering operations shall remove the water to achieve a stable foundation for pipe embedment and backfilling. The ENGINEER shall determine if adequate foundation has been attained. The ground water shall be lowered to a minimum depth of 6 inches below pipe grades. Should over excavation be necessary due to unsuitable foundation conditions, the ground water shall be additionally lowered as necessary.

701.7.3 The CONTRACTOR shall submit a plan for approval by the ENGINEER as to how and where the waste water will be disposed. Waste water will not be discharged into traffic and pedestrian lanes or onto private properties.

701.7.4 The CONTRACTOR shall obtain permit from the New Mexico State Engineer prior to commencing dewatering operations.

701.7.5 The CONTRACTOR shall also responsible for any adverse effect his dewatering operation has to private property, including providing temporary water to residences and/or business necessitated by the effect on private wells.

701.7.6 The CONTRACTOR shall arrange dewatering operation in a neat and orderly manner such that access to adjacent, properties is maintained, the discharge system does not leak and that any power generation complies with applicable noise

limit regulations.

701.8 REMOVAL OF EXISTING PAVEMENT SIDEWALK, AND DRIVEWAY

701.8.1 Existing concrete pavement, sidewalk, or driveway removed in connection with construction shall be replaced, neatly sawed edges. Cuts shall be neat and to true straight lines with no shatter outside the removal area. If a saw cut would fall within 30 inches of a construction joint, cold joint, expansion joint, or edge, the concrete shall removed and replaced to the joint or edge. Concrete sidewalk and/or driveway may removed so that a minimum of 30-inch square is replaced. If the saw cut would fall within 12 inches of a score mark, the score mark.

701.8.2 Existing bituminous pavement removed in connection with construction shall be cut with a saw, pavement break cutting wheel, or other suitable tool approved by the ENGINEER. Care shall taken to assure that the edge of removed pavement does not vary from a straight line more than 2 inches from r mean.

701.8.3 Saw cutting shall be 1-1/2 inches in depth or 1/4 the thickness of the pavement, sidewalk, or driveway, whichever is greater. All saw cuts or other scoring shall be made perpendicular to the surface of the material to be cut.

701.8.4 Any unnecessarily irregular breakage or cracking caused by the CONTRACTOR shall be removed and replaced by the CONTRACTOR without added expense to the OWNER.

701.8.5 The CONTRACTOR shall be responsible for the disposal of removed materials.

701.8.6 Saw cutting is required on all concrete or asphalt paving on State maintained streets or roads.

701.8.7 Paving cuts for manholes and valve boxes and other utility appurtenances shall be square and at dimensions specified the Standard Detail Drawings or on the construction plans.

701.9 MAXIMUM LENGTH OF OPEN TRENCH

In developed areas, no more than 300 feet of trench shall be opened in advance of pipe laying operations. This distance may be reduced due to traffic control considerations. Backfilling shall begin as soon as pipe is laid and inspected and shall keep pace with the pipe laying. In advance of trenching operations in undeveloped areas, CONTRACTOR shall submit in writing or on plans for the ENGINEER'S approval, the maximum length of trench that will be open at anyone time. Except by permission of the ENGINEER, the maximum length of open trench in anyone location where concrete structures are cast in -p1ace will be that which is necessary to permit uninterrupted progress. Construction shall be pursued as follows: excavation, formwork, and setting of reinforcing steel, placing of floor slab, walls, and cover slab or arch shall follow each other without anyone of these operations preceding the next nearest operation by more than 200 feet. Failure by the CONTRACTOR to comply with the limitations specified herein or as may be specifically authorized by the ENGINEER may result in a written order from the ENGINEER to halt progress of the work until such time as compliance with this paragraph has been achieved and the work can be proceeded in an orderly sequence of operations.

701.10 WIDTH OF TRENCHES

Trench widths will vary according to the type of pipe used, size of pipe, depth of trench, and soil conditions, The minimum width requirements, indicated below, are for proper laying, aligning and jointing of pipe as well as trench grading, bedding preparation, and backfilling.

701.10.1 TRENCH WIDTH FOR RIGID PIPE MATERIALS: Trench widths from bottom of pipe to a point 12 inches above the top of the pipe shall be kept to the practical minimum required for properly laying, aligning, grading, jointing, and backfilling of the pipe, but no less width than pipe outside diameter plus 16 inches. For stable soils which will stand a vertical cut, the maximum trench width at a point 12 inches above the top of pipe or at a point 5 feet above the bottom of the trench, whichever is less, shall be as follows:

701.10.1.1 The pipe outside diameter plus 2 feet for pipes 27 inches in diameter and smaller.

701.10.1.2 1.6 times the nominal diameter for pipes 30 inches in diameter or larger.

701.10.1.3 When soil will not stand vertical, the trench sides shall be sloped to provide not less than the outside diameter plus 16 inches at the pipe invert.

701.10.2 TRENCH WIDTH FOR NON-RIGID PIPES: The minimum clear width of the trench measured at the springline of the pipe should be 1 foot greater than the outside diameter of the pipe. The maximum clear width of the trench at a point 1 foot above the top of the pipe is equal to the pipe outside diameter plus 2 feet. If the maximum recommended trench width must be exceeded *or* if the pipe is installed in a compacted embankment, then pipe embedment should be compacted to a point of at least 2-1/2 pipe diameters from the side of the pipe or to the trench walls.

701.11 ROCK EXCAVATION

701.11.1 Rock is defined as material which cannot be excavated without drilling and blasting. All stone or boulders less than 8 cubic feet in volume will be classified as earth; all larger boulders shall be classified as rock. If blasting is necessary to excavate such materials as shale, hardpan, soft sandstone, cemented gravel, or loose rock which normally can be classified as earth excavation, then this excavation shall be classified as rock excavation. Whenever a ledge of solid rock encountered with earth below it or where alternate lavers of solid rock and earth occur, the earth shall be included in the allowance for rock when the thickness of the layer of earth is less than 12 inches, thus requiring it to be removed by blasting along with the ledges of rock. Blasting will be considered necessary when the soil and rock cannot be excavated at a rate of 50 cubic yards per hour by a competent operator with a back-hoe that has a minimum bucket curling force of 25,000 pounds (John Deere 690 or equivalent).

701.11.2 Whenever rock is encountered in the trench or elsewhere in any excavation required to be made, it shall be excavated to the line and grade as shown on the plans and within the limits described therein, unless otherwise authorized, in writing, by the ENGINEER.

701.11.3 For trenches, rock shall be excavated to a depth of 6 inches minimum below the outside bottom of the conduit except at points of rock and earth transitions at which points the rock shall be

excavated to a minimum of 12 inches below the outside bottom of the conduit as shown on the detail sheets for trench cuts and backfill of rock. Any depression in the bottom of the trench caused by overshoot and/or excavating and being 6 inches or greater in depth from a theoretical bottom of trench grade shall be filled to the theoretical bottom of the trench with select soils. The trench shall be backfilled with select backfill material to a point 1 foot above the top of the conduit. The remainder of the trench shall be backfilled as specified herein. The complete trench backfill from the bottom through to the top of the subgrade shall meet the compaction and/or moisture requirements as specified herein.

701.11.4 BLASTING: Suitable weighted covering or mats shall be provided to confine all materials lifted by the blasting within the limits of the trench and to prevent injury of persons or damage to property. Blasting shall be under the supervision of a person qualified and experienced in the use and handling of explosives. All blasting operations shall be done in accordance with applicable local, state, and federal laws, ordinances, and codes regulating the transportation, storage, and use of explosives. Fortyeight hours prior to blasting operations, the CONTRACTOR shall notify the local law enforcement agency.

701.12 FOUNDATION

701.12.1 All pipe shall be bedded on a stable foundation in a trench which is completely free of water. The ENGINEER shall determine the adequacy of the foundation. Class V soils shall not be used as a foundation. If Class V soils are encountered at the bottom of the trench it shall be removed to the depth authorized by the ENGINEER and replaced with Class I, II or III soils.

701.12.2 Where an unstable foundation condition is encountered, it must be stabilized before laying pipe or alternative foundation methods utilized. The CONTRACTOR will be paid for foundation stabilization when required by the ENGINEER. Failure to notify the ENGINEER of an obvious unstable foundation condition prior to proceeding with placement of the pipe shall result in complete removal of the affected pipe, foundation stabilization, and replacement of the pipe at the CONTRACTOR'S expense.

701.12.3 Should the trench be inadvertently over-excavated below the foundation, the area of over-excavation shall be filled with select material in 6 inch lifts and compacted to a density of not less than 95 percent of maximum density, as determined by ASTM D 1557.

701.12.4 Unless specifically approved in writing by the ENGINEER, the CONTRACTOR shall not proceed with pipe embedment in a trench where water is present or the foundation is saturated. Adequate dewatering, as specified in Section 701.7, shall be utilized.

701.13 PIPE EMBEDMENT

701.13.1 GENERAL:

701.13.1.1 The class of bedding used for each pipe shall be as shown on the plans or as specified in the Supplemental Technical Specifications.

701.13.1.2 The CONTRACTOR may request a change in the class of bedding required on a pipe, if authorized by the ENGINEER, all increase in the cost of labor and materials required to include upgrading of the pipe class will be at the CONTRACTOR'S expense with no additional cost to the OWNER.

701.13.2 RIGID PIPE EMBEDMENT:

701.13.2.1 The trenches shall be excavated in conformance with the trench width requirements in Section 701.10 and 701.5.

701.13.2.2 Embedment material shall be Class I, II, III, or IV soils, or lean fill as specified in Section 207.

701.13.2.3 All soil in the embedment zone shall be placed in lifts not exceeding 8 inches in uncompacted depth, except that material along the side of the pipe shall not be placed above the spring1ine until the haunch area of the pipe is adequately filled and sliced such that no voids remain.

701.13.2.4 All soil shall be compacted to a density not less than 90 percent of maximum density, as determined by ASTM D 1557. The CONTRACTOR shall take care to assure that the pipe is not damaged or misaligned during compaction of the embedment.

701.13.3 FLEXIBLE PIPE EMBEDMENT:

701.13.3.1 Proper placement of soils in the embedment zone is extremely important in achieving a satisfactory installation of flexible pipe. The CONTRACTOR shall be aware that the soil classes have differing requirements relative to embedment. There are also differing requirements for embedment in dry and wet conditions (wet conditions meaning that the embedment zone will be subject to ground water).

701.13.3.2 Embedment material shall be Class I, II, or III soils, or lean fill as specified in Section 207.

701.13.3.3 Embedment soil shall be placed in lifts not exceeding 8 inches loose depth. The haunch shall be properly compacted by hand tampers utilizing due caution such that the pipe is not damaged or misaligned. Mechanical tampers shall not be utilized directly over the pipe in the embedment zone.

701.13.3.4 The CONTRACTOR may utilize acceptable on site soils in the embedment area which are in conformance with these specifications. The CONTRACTOR has the option of importing a different soil, however, additional compensation will only be allowed if the on site soils are Class IV or V.

701.13.3.5 Class I soil shall comply with the requirements of Section 302, AGGREGATE BASE COURSE.

701.13.3.6 Class II and III soils shall be compacted to a density of not less than 95 percent of maximum density in the embedment area, as determined by ASTM D 1557. The moisture content shall not exceed 5 percent above optimum.

701.14 FINAL BACKFILL

701.14.1 Final backfill shall consist of homogeneous soil except that boulders, frozen clumps, rubble, and Class V soils are excluded.

701.14.2 Final backfill shall be compacted to a density of not less than 90 percent of maximum density, as determined by ASTM D 1557 unless otherwise specified in the Contract Documents.

701.14.3 The upper portion of the final backfill may require specific soils and compaction in order to provide a suitable foundation for pavements, curb and gutter, sidewalk, or other type of structure.

701.15 COMPACTION METHODS

701.15.1 The CONTRACTOR shall be responsible for the compaction method utilized during foundation preparation, embedment placement, and final backfill except as otherwise specified herein or in the Supplemental Technical Specifications.

701.15.2 The use of mechanical vibratory compactors directly over the pipe is prohibited in the embedment area. Extreme care shall be taken when utilizing mechanical compactors in the haunch and initial backfill area in order to avoid damage to or misalignment of the pipe. The ENGINEER shall examine any damaged pipe and has the authority to

direct that it be replaced with new pipe at no additional cost to the OWNER.

701.15.3 Flooding or jetting shall be allowed if the subsurface soils are compatible to its usage, as authorized by the ENGINEER. It shall not be used for compaction of flexible pipe, when the soil has a plastic limit of 7 or greater, and in areas of collapsible soils. The CONTRACTOR shall take any necessary precautions to minimize to negligible flotation of the pipe.

701.15.4 The CONTRACTOR shall, at the direction of the ENGINEER, excavate the compacted fill as necessary for the purpose of determining the adequacy of the compaction.

701.16 PAVEMENT

701.16.1 Either new street construction or pavement replacements shall satisfy the following design and construction requirements:

701.16.1.1 Unless permanent pavement is specified to be placed immediately, a temporary dust-free patch shall be placed wherever excavation is made through existing pavements, sidewalks, or driveways. The patch shall be placed, rolled, and maintained by the CONTRACTOR to provide a smooth surface for traffic until a permanent pavement is constructed within the time frame specified by the ENGINEER.

701.16.1.2 The subgrade preparation of the area to be paved shall be in accordance with Section 301 of these specifications. The asphalt pavement placed shall be in accordance with Section 336 and the concrete pavement shall be in accordance with Section 337. The placement of the other roadway items shall be in accordance with Section 340.

701.16.1.3 Material thickness for all pavement replacements within residential or arterial streets shall conform to the plans or the Standard Detail Drawings or match the existing pavement as authorized by the ENGINEER.

701.16.1.4 Pavement cuts of 8 ft. or more in width and 100 ft. or more in length shall be paved with a laydown machine.

701.16.1.5 When authorized by the ENGINEER, asphalt concrete base course may be used to replace surface course thickness requirements on streets that are scheduled for overlay.

701.16.1.6 The edges of all trenches at the base course level shall be neatly trimmed before

beginning any paving replacement. All edges of the existing pavement adjacent to the trench cut shall be inspected. Undermined, broken, cracked, or unevenly cut portions shall be removed and the pavement edges retrimmed prior to pavement replacement. All vertical edges of the existing asphalt pavement adjacent to the trench cut and all surface areas for a width of at least 4 inches and no greater than 8 inches, shall be thoroughly cleaned and a tack coat applied prior to placing any hot mix asphalt. The finished surface of the pavement replacement shall be graded to conform to the existing contour both in cross section and profile.

701.16.1.7 Concrete pavement to replace cuts made in concrete paved streets, arterials, etc., shall conform to the Standard Detail Drawings for concrete pavement or in accordance with New Mexico Department of Transportation requirements where applicable.

701.16.1.8 When more than one-half of the surface area of a manhole, lamphole or valve box is found to extend into the area to receive a permanent asphaltic hot-mix surfacing and/or base pavement replacement, the existing pavement surrounding the manhole, lamphole, or valve box shall be removed to within those limits which will permit a permanent pavement replacement to be made in accordance with the approved plans.

701.16.1.9 Asphaltic hot mix shall not be placed upon the concrete collar, nor shall traffic be permitted upon the collar for at least 24 hours, or longer, if so directed by the ENGINEER. A tack coat of asphaltic emulsion may be applied after the concrete has taken its final set. During this time adequate barricading of the area shall be maintained by the CONTRACTOR.

701.16.1.10 If in the course of a pavement removal, a manhole, lamphole, and/or valve box is encountered and has a concrete collar about it and the collar is performing adequately, no special construction need be made in the permanent pavement replacement.

701.16.1.11 The CONTRACTOR shall make any small grade or alignment adjustment of the manhole, lamphole, and/or valve box encountered that is necessary to provide a smooth riding surface between the existing pavement and the patch and/or within the patch itself.

701.16.1.12 TESTING

701.16.1.12.1 A sample of each type of soil encountered shall be classified in accordance with

the requirements of ASTM D2487, and the moisture density relationship determined in accordance either ASTM D698 or D1557, whichever is applicable.

701.16.1.12.2 A compaction test shall be taken for each 2 feet depth per 200 feet trench length or less, as directed by the ENGINEER. Compaction tests shall be taken in accordance with ASTM D2922 and D3017. Areas represented by non-complying tests shall be reworked and re-tested for compliance.

701.17 MEASUREMENT AND PAYMENT

- 701.17.1 TRENCHING, BACKFILLING, AND COMPACTION:
- 701.17.1.1 Trenching, backfilling, and compaction shall be combined into one unit and shall be measured and paid for as follows:
- 701.17.1.2 Measurement shall be made along the center1ine of the pipe.
- 701.17.1.3 The unit of measurement shall be by the linear foot *per* pipe diameter per specified increment of depth.
- 701.17.1.4 The following depth increments will apply:
- 701.17.1.4.1 For water line installations the costs for trenching, backfilling and compaction shall be included in the unit price per linear foot of pipe per pipe diameter for maximum depth, such as: 4 to 14 inch diameter at 6 feet, 16 to 24 inch diameter pipe at 7 feet and all pipe larger than 24 inch at 8 feet. Separate payment will be specified in the Bid Proposal when required depths exceed the above depths.
- 701.17.1.4.2 For sewer installations the increments shall be 8 feet or less, 8 feet to 12 feet, 12 feet to 16 feet, 16 feet to 20 feet and thereafter at 4 foot intervals.
- 701.17.1.4.3 All depths shall be measured to the nearest foot.
- 701.17.1.5 All depths shall be measured from the invert of the pipe to the top of existing ground elevation. The existing ground elevation shall be the elevation of the surface that exists along the centerline of the pipe at the time of construction staking for said trenching.
- 701.17.1.5.1 Whenever a special pipe embedment detail is specified, on the plans, the trench depth shall be measured from the bottom of the embedment to the top of existing ground elevation.

However, no additional trench depth shall be measured as a result of inadvertent over-excavation nor to accommodate trench dewatering.

- 701.17.1.6 Payment will be made at the unit price per linear foot per diameter of pipe per depth increment as specified in the Bid Proposal, and will include trenching, backfilling, and compaction for all trench zones. No additional payment will be made for compacted materials to bring trench backfill up to required depth.
- 701.17.2 OVER-EXCAVATION: Required overexcavation for foundation stabilization shall be measured by the cubic yard of material removed and replaced with compacted suitable material. Payment will be made at the unit price per cubic yard of compacted replacement material and shall include excavation, backfill material, and compaction.
- 701.17.3 ROCK EXCAVATION: Rock excavation will be measured by the cubic yard within the specified limits of the trench configuration. Blasting will be included in the rock excavation. Payment will be made at the unit price per cubic yard.
- 701.17.4 UNSUITABLE MATERIALS: Removal and disposal of unsuitable materials from the construction site shall be measured by the cubic yard of excavated material. Payment will be made at the unit price per cubic yard of excavated material.
- 701.17.5 PAVEMENT. SIDEWALK, AND DRIVEWAYS: Removal and disposal of existing pavement, sidewalks, and driveways will be measured by the square yard or square foot whichever is apropos. Payment will be made at the unit price per square yard or square foot as specified in the Bid Proposal.
- 701.17.6 SELECT MATERIALS: Where selected material is required in the backfilling operations, the quantity of material will be measured by the cubic yard of compacted material in place in the trench. Payment will be made at the unit price per cubic yard of select material as indicated above.
- 701.17.6.1 Whenever a special pipe embedment detail is specified, measurement and payment shall be as identified in the Bid Proposal.
- 701.17.7 DEWATERING: Dewatering operations for trench work shall be measured by the linear foot along the center-line of that portion of the trench which requires dewatering. Payment will be made at the unit price per linear foot of dewatered trench.

701.17.8 PAVEMENT:

701.17.8.1 Permanent or temporary pavement surfacing shall be measured and paid for in accordance with the paving section elements as defined under Section 300 for the specific item of work.

701.17.8.2 Permanent resurfacing or permanent surface patching will be measured on the basis of the square yard for new surfacing as provided in the applicable section of these specifications. For payment purposes, the normal maximum pavement cut width shall be as defined in the Table No. 701.17.8.2

TABLE No. 701.17.8.2

NORMAL MAXIMUM PAVEMENT CUT WIOTHS ALLOWED FOR PAYMENT PURPOSES

Soil Stability	Trench Depth (TD)	Pipe Size	Max. Pavement Cut Width
Stable. Soil stands in a vert. cut	Less than or equal to 5 feet	ND less than or equal to 27"	00 + 2 feet
66	Greater than 5'	ND less than or equal to 54"	TD + 2 feet
65	ш	ND greater than 54"	1.6 X ND + TD + 3'
Unstable. Soil does not stand in vert. cut	Any	Any	2 X TD + OD

NOTES: 1. TD is trench depth; ND is nominal pipe diameter; and OD is outside pipe diameter.

2. Individual locations or conditions may warrant greater cut widths than those specified above. The ENGINEER shall authorize in writing the increase in the above pavement cut widths.

SECTION 920

SANITARY AND STORM SEWER MANHOLES

920.1 GENERAL

This section contains items which are relative to the installation of sanitary and storm sewer manholes.

920.2 REFERENCES

920.2.1 ASTM

C 43	C 497
C 139	C 1557
C 478	

920.2.2 This publication

SECTION 101	SECTION 106
SECTION 102	SECTION 161
SECTION 105	

920.3 MANHOLE MATERIALS

Sewer manhole materials shall be as specified in other sections, as follows:

Portland Cement Concrete	Section 101
Steel Reinforcing	Section 102
Concrete Curing Compound	Section 105
Cement Mortar and Grout	Section 106
Gray Iron Castings	Section 161

920.4 MANHOLE CONSTRUCTION

920.4.1 GENERAL:

- 920.4.1.1 Soil Foundations for manhole base shall be compacted to a density of 95 percent of the maximum density per ASTM D 1557. Compaction limits shall be one foot beyond the perimeter of the concrete base and shall be a minimum of one foot in depth.
- 920.4.1.2 Manholes shall be constructed in accordance with the Standard Detail Drawings and as shown on the construction plans. Precast reinforced concrete units, concrete blocks or formed inplace, reinforced concrete may be used to construct the manhole.
- 920.4.1.3 Invert elevation of the pipes entering or exiting the manhole and interior inverts shall not vary more than 0.05 foot from the elevations indicated on the construction plans.
- 920.4.1.4 All cement used for poured foundations. Mortar, fillets, grout, and concrete shelf construction shall be Type II or approved equal.

- 920.4.1.5 All concrete for formed in place foundations or bases, concrete shelves. and pipe supports shall be 3000 psi compressive strength concrete.
- 920.4.1.6 Depending on the size of the pipe, connections to existing and new manholes shall be made by either core drilling through the manhole wall, per-formed for new precast units, or for large-size pipe the manhole wall may be removed by carefully chipping the wall segment which will permit entry of the pipe. In the latter operation, exposed manhole reinforcement should be bent and tied to the reinforcement of the pipe collar. If core drilling is not practical, the CONTRACTOR shall request the ENGINEER to authorize the chipping operation. During either operation the CONTRACTOR shall take care to avoid unnecessary damage to the manhole surfaces or walls.

920.4.2 PRECAST CONCRETE MANHOLES:

- 920.4.2.1 The vertical sections of the manhole may be of different dimensions in order that manholes of various depths can be readily assembled.
- 920.4.2.2 Concrete, used for precast bases, vertical sections, and eccentric cones, shall be 4000 psi compressive strength concrete.
- 920.4.2.3 Vertical sections of the manhole shall conform to the requirements of ASTM C 478.
- 920.4.2.4 The CONTRACTOR shall submit shop drawings of the precast base and eccentric cone to the ENGINEER for review and approval.
- 920.4.2.5 Circular precast manhole sections shall be provided with mastic gasket to seal joints between sections, such as RAM-NEK. KENT SEAL. or approved equal.
- 920.4.2.6 All lifting holes, except Type "C" manhole covers, and gaps at joints shall be filled with a nonshrink grout.
- 920.4.2.7 Precast concrete manhole bases may be used when approved by the ENGINEER. If approved it shall be with the understanding that the CONTRACTOR shall be responsible for placing the bases at the specified elevation, location, and alignment.

- 920.4.3 FORMED INPLACE REINFORCED CONCRETE MANHOLE:
- 920.4.3.1 The CONTRACTOR shall submit preconstruction drawings of the proposed manholes to the ENGINEER for review and approval.
- 920.4.3.2 Concrete used for this type of manhole construction shall be 4000 psi compressive strength concrete.
- 920.4.3.3 If desired, a precast eccentric cone or a flat cover can be used.

920.4.4 CONCRETE BLOCK MANHOLE:

- 920.4.4.1 The CONTRACTOR shall submit preconstruction drawings of the proposed manhole to the ENGINEER for review and approval.
- 920.4.4.2 Concrete masonry units for the construction of this type of manhole shall conform to ASTM C 139 and the Standard Detail Drawings. All blocks shall be mortared into place.
- 920.4.4.3 Eccentric cone or flat-type cover shall be used.

920.4.5 TEE PIPE MANHOLE:

- 920.4.5.1 Tee pipe manholes will be used for all 4-foot-diameter mainline pipes and larger. Horizontal section of the tee pipe shall be the same class of pipe as the adjacent sections. The vertical sections shall comply with the requirements set forth in ASTM C 478.
- 920.4.5.2 Top of the vertical portion of tee pipe unit will extend a minimum of 18 inches above the outside diameter of the horizontal pipe. The 4-foot-diameter vertical section of the tee pipe shall be connected at the longitudinal center point of the horizontal pipe section. The minimum length of horizontal pipe section shall be 8 feet.
- 920.4.5.3 The CONTRACTOR shall submit to the ENGINEER for review and approval preconstruction shop drawings on the fabrication of the tee pipe section as developed by a precast reinforced concrete pipe manufacturer. Field fabrication of this eccentric pipe unit will not be accepted. Shop drawings for the eccentric cone will also be submitted for review and approval.
- 920.4.5.4 RAM-NEK, Kent Seal, or OWNER approved equal sealants shall be used to seal the joints in the vertical portion of this manhole.

- 920.4.5.5 All lifting holes, except for Type "C" manhole covers, and gaps at joints shall be filled with a nonshrink grout.
- 920.4.5.6 Standard Detail Drawings show some of the components of the tee-type pipe manhole.

920.4.6 COATING OF MANHOLES:

- 920.4.6.1 Exterior of Manholes: Exterior coating of manholes shall be required in areas where ground water is present. The coating shall be a water-proofing type of bitumastic or asphaltic material, as approved by the ENGINEER. Application shall be in accordance with the manufacturer's published recommendations.
- 920.4.6.2 Interior of Manholes: Interior coating of manholes shalll be required only when specified on the construction plans. The coating shall be an epoxy resin-type material, be an epoxy resin-type material such as: "Zebron," "Plastite 7122," or approved equal, and shall be capable of protecting the concrete from deterioration due to a gaseous environment. Application shall be in accordance with the manufacturer's published recommendations.
- 920.4.6.3 Plastering of Manholes: The work shall include the coating of the surface of existing block manholes with plaster as required on the plans.

920.4.7 MANHOLE STEPS:

- 920.4.7.1 Manhole steps shall be 1/2" diameter, grade 60, reinforcing rod completely encapsulated in copolymer polypropylene or corrosion resistant rubber compound. Steps shall be designed to be cast in place or hammered into holes in manhole walls.
- 920.4.7.2 Approved manhole steps of only one manufacturer model shall be used on any specific project and shall not be intermixed with other approved steps. Approved steps must bear the manufacturer name and model on the exposed surface of the step and shall be one of the following products or approved equals: M.A. Industries, Inc. Model PS-2-PFS H. Bowen Co.-Bowco, Model 81213 or 93813 Delta Pipe Products -WEDG-LOK, Model W-II
- 920.4.7.3 The minimum width of step tread shall be 11 inches. Steps will be spaced uniformly in each manhole. Spacing may be between 12 inches to 16 inches on center. Lower step will be 12 inches above manhole shelf or top of main. The upper step shall be 6 inches below the top portion of the eccentric cone or 6 inches below the bottom of the flat cover.

Also the steps shall be aligned vertically with the opening of the cone or cover.

920.4.7.4 Steps shall be embedded in the manhole wall a minimum of 3" inches and protrude from the manhole interior surface a minimum of 4 3/4 inches.

920.4.7.5 Holes for step installation shall be drilled or precast per manufacturer's recommended size. or of sufficient size to allow for step insertion into the wall. Cast-in-plan sockets or tapered holes recommended by the step manufacturer may be used with prior approval of ENGINEER. If the hole has been drilled too large, then the step shall be secured in place by using epoxy grout for the full depth of the drilled hole.

920.4.6 Acceptable manhole step installations must be capable of withstanding a 400 pound. horizontal, pull out load applied in accordance with ASTM C-497.

920.4.8 ADJUSTMENT BRICKS:

920.4.8.1 Manhole adjustment bricks shall conform to the requirements for manhole bricks. per ASTM C 32 for Grade MS.

920.4.8.2 Mortar shall be used to lay the bricks. as well as coating the interior and exterior surfaces of the laid brick. Thickness of the mortar coating shall be 1/2 inch.

920.4. 9 MANHOLE FRAME AND COVER:

The manhole frame and cover for either the sanitary or storm sewer manholes shall conform to the specifications contained in Section 161.

920.5 TESTING OF SEWER MANHOLES:

920.5.1 All sanitary sewer manholes shall be tested for leakage by either a water exfiltration test or a vacuum test. Whichever test is utilized it is recommended that the test be performed prior to backfilling around the manhole and prior to placement of the manhole frame and cover. All inlet and outlet lines shall be properly plugged and the lift holes and barrel joints filled and sealed as specified. The CONTRACTOR shall be responsible for all materials and equipment necessary to perform the test and shall conduct the test in the presence of the representative. **ENGINEER** or his The CONTRACTOR has the option of performing a manhole test in increments appropriate to the depth of the manhole.

920.5.2 The water exfiltration test shall consist of filling the entire manhole with water to the bottom of

the frame elevation. A stabilization period of one hour will be allowed for absorption. After which the manhole shall be refilled as necessary before starting the test. The test period shall be two (2) hours. After which the manhole shall be refilled, measuring the necessary quantity of water. The allowable leakage shall be 0.25 gallons per foot diameter per vertical foot per day, and is represented by the following formula:

V = 0.25 DHT/24

where; V = Allowable loss in gallons

D = Manhole diameter in feet

H = Initial depth of water to invert in feet

T = Duration of test in hours

920.5.3 The vacuum test shall consist of utilizing an inflatable compression band, vacuum pump, gauges and appurtances specifically designed for vacuum testing. Test procedures shall be in accordance with the manufacturer's printed recommendations. The ENGINEER shall be the sole judge as to the adequacy of the equipment.

920.5.3.1 A vacuum of 10" Hg shall be placed in the manhole and the time measured for a drop to 8.5" Hg. The test shall be considered to be successful if the measured time exceeds the test period. Should the test fail, the man-hole shall be repaired as necessary and the test rerun. The test periods are:

920.5.3.2 Sixty (60) seconds for four (4) foot diameter manholes.

920.5.3.3 Seventy-five (75) seconds for five (5) foot diameter manholes.

920.5.3.4 Ninety (90) seconds for six (6) foot diameter manholes.

920.5.3.5 One hundred and Twenty (120) seconds for eight (8) foot diameter manholes.

920.5.4 Normally storm sewer manholes need not be tested unless specifically required by the project plans or supplemental technical specifications. However, if in the opinion of the ENGINEER, the workmanship or materials do not appear to be satisfactory, the ENGINEER may require that any storm sewer manhole be tested in a similar manner as that for a sanitary sewer manhole.

920.6 ABANDONMENT OF MANHOLES

920.6.1 Abandonment of manhole, which is part of a sewer line being abandoned, shall entail the following work and materials:

920.6.2 Manhole will not be removed but will be abandoned in place.

920.6.3 All manhole inlet and outlet lines shall be plugged with a 12-inch- thick concrete or concrete mortar plug.

920.6.4 Salvageable material shall be stockpiled on the job site. The CONTRACTOR shall contact the OWNER to arrange for a representative to inspect the materials for usability. Salvageable materials shall be transported by the CONTRACTOR as directed by the OWNER. CONTRACTOR will receive a receipt for the turned-in materials. Receipts will be submitted to the ENGINEER prior to final acceptance of the Project. Unusable materials will be disposed of by the CONTRACTOR.

920.6.5 Manhole bottom will be pulverized.

920.6.6 The manhole shall be filled with cement treated base (CTB) material to the bottom elevation of the asphalt base course of the pavement or to the ground surface level.

920.6.7 All labor, materials, and equipment necessary to complete this work shall be furnished by the CONTRACTOR.

920.6.8 For historical information the ENGINEER shall have a survey performed which will locate the abandoned manhole, relative to permanent survey markers.

920.7 SEWER MANHOLE REHABILITATION IN REPLACEMENT WORK

920.7.1 The work under this item shall be to replace the existing manhole frame and cover and to place a concrete pad around the existing manhole as required per the construction plans. This work will be done only when an existing man-hole is encountered in the normal course of the replacement work that has a light- weight, vented, multi-holed manhole cover.

920.7.2 The work and materials shall include the following:

920.7.2.1 Remove any and all existing brick under frame and replace with new Grade MS brick as necessary to bring new frame and cover up to street grade.

920.7.2.2 Remove and replace existing concrete pad, or construct a new pad.

920.7.2.3 Remove existing steps and replace with new steps or, if steps are nonexistent, install new steps. Steps will be installed as per Subsection 815.4.7.

920.7.2.4 Remove and replace pavement.

920.7.2.5 Excavation and compaction of backfill as necessary.

920.7.2.6 All materials, labor, and equipment necessary to do the work under this item shall be furnished by the CONTRACTOR.

920.7.2.7 The work and materials under this item shall be done according to the manner set forth in the Standard Detail Drawings and other sections of these specifications.

920.7.3 Salvageable material shall be stockpiled on the job site. The CONTRACTOR shall contact the OWNER to arrange for a representative to inspect the materials for usability. Salvageable materials shall be transported by the CONTRACTOR as directed by OWNER. CONTRACTOR will receive a receipt for the turned-in materials. Receipts will be submitted to the ENGINEER prior to final acceptance of the Project. Unusable materials will be disposed of by the CONTRACTOR.

920.8 MEASUREMENT AND PAYMENT

920.8.1 NEW MANHOLES:

920.8.1.1 Type "C," "E," "F," or "G" manholes of 4-foot or 6-foot diameters shall be measured per each within the following increments of depth: 3 to 6 feet, 6 to 10 feet, and 10 to 14 feet. Manholes which are greater in depth than 1 foot shall be measured by the vertical foot. Measurements will be made to the nearest foot and will be from the manhole rim elevation to the manhole invert elevation.

920.8.1.2 Payment for manholes 14 feet deep or less will be made on the unit price per manhole diameter per depth increment as specified in the Bid Proposal. Payment for manhole depths which exceed 14 feet will be made on the unit price per manhole diameter per vertical foot. This payment is in addition to the manhole unit price for the portion above the 14 foot depth.

920.8.1.3 Type "A" or Tee-type manholes shall be measured and paid for by the methods described in 920.8.1.1 and 920.8.1.2. Measurement will be from the invert of the main line to the manhole rim. Payment under this item will include the normal manhole costs described below, as well as any additional pipe costs for the precast tee and for the concrete cradle under the tee.

920.8.1.4 Payment for any type diameter or depth of manhole will include excavation, compacted backfilling, shelving, cover or cone, leveling bricks, frame and cover, and concrete pad or collar.

920.8.2 ELEVATION ADJUSTMENTS:

- 920.8.2.1 When a new manhole is installed, no measurement or payment will be made for rim elevation adjustments to conform to street surface grades.
- 920.8.2.2 The following measurements and payments for rim elevation adjustments on existing manholes will be made for indicated conditions:
- 920.8.2.2.1 Unit price per inch of adjustment ring for adjustment to manhole frame by the addition of adjustment ring.
- 920.8.2.2.2 Unit price per inch of leveling brick adjustment.
- 920.8.2.2.3 Unit price per manhole diameter per vertical foot of adjustment to cone and/or barrel.
- 920.8.2.3 As required, the following items will be included in the unit price per appropriate adjustment: pavement removal and replacement, excavation, compacted backfilling, concrete collar or pad, leveling bricks, adjusting rings, and/or frame and cover.
- 920.8.3 COATING OF MANHOLE: Plastering or epoxy coating for manholes shall be measured and paid for on the unit price per square foot of surface area covered.
- 920.8.4 MANHOLE STEPS: Unless otherwise shown on the Bid Proposal, the cost of manhole steps shall be incidental to the unit prices for construction of manholes of various types and depths.
- 920.8.5 ABANDONMENT OF MANHOLES: Measurement and payment for abandonment of a manhole shall be the unit price per manhole for defined work in Subsection 920.6.
- 920.8.6 MANHOLE REHABILITATION IN RE-PLACEMENT WORK: Work under this item shall be measured and paid for by the unit price per manhole for work specified in the Bid Proposal.
- 920.8.7 TESTING: There will be no payment for required testing of sewer manholes.

SECTION 1012

NATIVE GRASS SEEDING

1012.1 GENERAL:

Work under this section consists of preparing all area indicated on the plans for native grass seeding, furnishing and installing all seed, fertilizer and soil amendments as specified herein and on the plans, or as authorized by the ENGINEER.

1012.2 REFERENCES:

1012.2.1 This Publication:

Section 1011

1012.3 WORK AREA/TIMING:

1012.3.1 Areas that are disturbed by the CONTRACTOR that are outside the construction limits shown on the plans or authorized by the ENGINEER shall be seeded with native grasses as specified herein at no cost to the OWNER.

1012.3.2 The seeding of disturbed areas shall commence upon completion of the other work in the area.

1012.4 MATERIALS:

1012.4.1 Native Seed: The native seed species and rate of application shall be as shown below and shall be used based on the type of soil or as specified on the plans or in the Supplemental Technical Specification.

1012.4.1.1 Sandy Soils. Seed rate is given in pounds of pure live seed (P.L.S.) per acre.

<u>Variety/</u> <u>Common Name</u>	Genus/ Species	P.L.S/Acre
"Paloma"Indian	Oryzopsis hymenoides	5.0
Rice grass "Viva" Galleta	Hilaria jamesii	1.0
grass "Niner" Side	Bouteloua	3.0
oats grama "Hatchita" Blue	curtipendula Bouteloua	1.0
grama Sand dropseed	gracilis Sporobolus	1.0
(NM Region) Fourwing saltbush (NM Region)	cryptandrus Atriplex canescens (de-winged)	<u>1.0</u>
Total rate	, ,	12.0 lbs/ acre

1012.4.1.2 Clay, Clay Loam, and Sandy gravelly clay loam soils. Seed rate is given in pounds of pure live seed (P.L.S.) per acre.

Common Name	Genus/species	PLS/acre
"Paloma" Indian rice grass	Oryzopsis hymenoides	2.0
"Viva" Galleta	Hilaria jamesii	2.0
grass "Niner"	Bouteloua curti	2.0
Sideoats grama "Hatchita" Blue	pendula Bouteloua	3.0
grama Sand dropseed	gracilis Sporobolus	1.0
(NM Region) Four-wing	cryptandrus Atriplex	1.0
Saltbush (NM Region)	canescens (de-winged)	1.0
Total rate		11.0 lbs/ac

NOTE: If the area to be seeded is along a recreational trail of any type the seed mixes for either type of soil listed above shall exclude the one (1) pound per acre of Four-wing saltbush. The seeding rate shall be lowered by one (1) pound per acre.

1012.4.1.3 Seeds may be pre-mixed by a seed dealer. Each bag of seed shall be sealed and labeled by the seed dealer in accordance with Federal Seed Laws and New Mexico Department of Agriculture Labeling Laws. This includes: variety, kind of seed, lot number, purity, germination, percent crop, percent inert, percent weed (including noxious weeds), origin, test data and net weight. Federal Seed Laws require that analysis shall be no older than 5 months for seed shipped interstate and no older than 9 months for seed shipped intra-state. The ENGINEER shall receive all labels from all bags of seed used for verification.

1012.4.2 Fertilizer and Soil Amendments: Unless otherwise specified on the plans or in the Supplemental Technical Specification, no fertilizer or other soil amendments are required on areas specified to receive native seeding. If fertilizer and/or other soil amendments are required they shall be in accordance with Section 1011 of these specifications.

1012.4.3 MULCH:

1012.4.3.1 Hay Mulch: Perennial native or introduced grasses of fine-stemmed varieties shall be used unless otherwise specified on the plans. At least 65 percent of the herbage by weight of each bale of hay shall be 10 inches in length or longer. Hay with noxious seed or plants will not be acceptable. Rotted, brittle, or moldy hay will not be acceptable. Marsh grass or prairie hay composed of native grass of species to be seeded will be acceptable. Tall wheat grass, intermediate wheat grass, switch grass, or orchard hay will be acceptable if cut prior to seed formation. Marsh grass hay shall be composed of mid and tall native. usually tough and wiry grass and grass-like plants found in the lowland areas within the Rocky Mountain region. Hay shall be properly cured prior to use. Hay which is brittle, short fibered or improperly cured is not acceptable.

1012.5.2 Straw Mulch: Small grain such as wheat, barley, rye, or oats will not be allowed except by prior approval of the ENGINEER and with the concurrence of the Air Division, Environmental Health Department. Alfalfa or the stalks of corn, maize or sorghum is not acceptable. Material which is brittle, shorter than 10 inches or which breaks or fragments during the crimping operation will not be acceptable.

1012.4.3.3 Gravel Mulch: Gravel mulch shall be crushed or screened gravel 3/4" to 1" maximum size with a minimum of one fractured face unless otherwise specified.

1012.4.3.4 Erosion Control Matts, Fabric or Blankets: The type of erosion control mats, fabric or blankets used shall be as specified or allowed on the plans or in the Supplemental Technical Specifications.

1012.5 SEED BED PREPARATION:

1012.5.1 General:

1012.5.1.1 Prior to the starting of any seed bed preparation the final grades of all earth work shall be inspected and approved by the ENGINEER.

1012.5.1.2 No preparation shall be performed when the surface is wet or muddy or when the soil moisture content is such that the soil is not fully loosened by the discing operation.

1012.5.1.3 The extent of seed bed preparation shall not exceed the area on which seeding, mulching and crimping operations can be completed prior to crusting or wind or water erosion of the prepared surface. If erosion, crusting or re-compaction

occurs, the affected area shall be re-worked beginning with seed bed preparation. Depth of preparation must be approved by the ENGINEER prior to the seeding and mulching operations.

1012.5.2 Mechanical Preparation: The seed bed shall be loosened to a minimum depth of 6" (six inches) by means of disc or harrow. Area of heavy or compacted soil may require additional preparation such as chiseling or ripping if discing alone does not result in preparation to the full minimum depth of 6". The soil shall be worked to a smooth surface free of clods, stones 4" and larger or any other debris or foreign material that could interfere with seeding or crimping equipment operations.

1012.5.3 Hand Preparation: Areas which cannot be prepared with mechanized equipment because of small size irregular shape or slope angle may be prepared to a minimum depth of 2" using hand tools or a rototiller. Any such areas will be specified on the plans.

1012.6 SEEDING:

1012.6.1 General:

1012.6.1.1 Seeding shall not start until the seed bed preparation has been inspected and approved by the ENGINEER.

1012.6.1.2 No more area may be seeded than can be covered with mulch and crimped, or covered with gravel mulch or erosion control mats by the end of the work day. No seeding operations may be conducted when steady wind speed exceeds 10 miles per hour. If winds exceed 10 mph while seeding is underway, seeding operations will be halted and any areas seeded to that point completed.

1012.6.2 Seed Application:

1012.6.2.1 Drill Seeding: Drill seeding is required unless otherwise specified on the plans or in the Supplemental Technical Specifications. Seed shall be applied with a "rangeland" type seed drill equipped with packer wheels. Seed shall be drilled to a maximum depth of 1/2" unless otherwise specified. Direction of seeding shall be across slopes and on the contour whenever possible.

1012.6.2.2 Broadcast Seeding: Seed may be applied using the broadcast method when size, irregular shape or slope angle exceeding 3.1 prevents the use of a seed drill. Seed may be broadcast by hand or by means of a mechanical seeder provided that the seed is evenly distributed over the seeding area. Areas of broadcast seeding

will be hand raked to cover seed. Areas which are broadcast seeded shall be seeded at rate which is double that used for drill seeding.

1012.6.2.3 Seeding With Gravel Mulch: Areas to receive gravel mulch will be seeded at the broadcast seed rate with 1/2 the seed applied prior to application of gravel and 1/2 the seed applied on the surface of the gravel. Water shall be applied in quantity sufficient to wash seed from the surface and into the gravel.

1012.6.2.4 Hydro Seeding: Hydro seeding will not be allowed on areas of non-irrigated native grass seeding unless specified on the plans or in the Supplemental Technical Specifications or authorized by the ENGINEER.

1012.7 MULCHING:

1012.7.1 General:

1012.7.1.1 All seeded areas shall be mulched unless otherwise specified on the plans or in the Supplemental Technical Specifications.

1012.7.1.2 On seeded areas that are level or have slopes 3:1 or less, any of the four (4) types of mulching or erosion control specified herein may be used. On seeded areas that have slopes steeper than 3:1 only gravel mulch or erosion control materials may be used as specified on the plans and in the Supplemental Technical Specifications.

1012.7.2 Hay Mulch: Hay mulch shall be applied at a minimum rate of 1.5 tons per acre of air dry hay.

1012.7.3 Straw Mulch: Straw mulch shall be applied at a minimum rate of 2.5 tons per acre of air dry straw.

1012.7.4 Crimping: Hay and/or Straw mulch shall be crimped into the soil. The mulch shall be spread uniformly over the area either by hand or with a mechanical mulch spreader. When spread by hand, the bales of mulch shall be torn apart and fluffed before spreading. Mulching will not be permitted when wind velocity exceeds 15 miles per hour. The mulch shall be wetted down and allowed to soften for 15 to 20 minutes prior to crimping. A heavy disc such as a mulch-tiller, with flat serrated discs at least 1/4 inch in thickness, having dull edges and the disc spaced 6 inches to 8 inches apart shall be used to crimp (or anchor) the mulch into the soil to a minimum depth of 2 inches or as specified on the plans or the Supplemental Technical Specifications. The discs shall be of sufficient diameter to prevent the frame of the equipment from dragging the mulch.

The crimping operations shall be across the slope where practical but not be parallel to prevailing winds or by tight interlocking "S" curves to avoid straight crimp lines.

If small grain straw mulch is used it shall be crimped in two (2) directions in a cross-hatch pattern.

1012.7.5 Gravel Mulch: Gravel mulch shall be placed by hand or by mechanized equipment that provides full coverage at a uniform thickness of 2 inches in depth.

1012.7.6 Erosion Control Matts, Fabric or Blankets: the type of erosion control mats, fabric or blankets used shall be as specified on the plans or the Supplemental Technical Specifications or as approved by the ENGINEER. The anchoring of the erosion control items shall be as per the manufacturer's recommendations.

1012.8 PROTECTION OF NATIVE GRASS SEEDED AREA:

1012.8.1 GENERAL: The CONTRACTOR shall be responsible for protecting and caring for seeded areas until final acceptance of the work and shall repair at his expense any damage to seeded areas caused by pedestrian or vehicular traffic or vandalism.

1012.9 INSPECTION FOR NATIVE GRASS AREA:

1012.9.1 The following inspection shall be the minimum required inspections to native grass during the course of construction. Additional inspections shall be made at any time at the discretion of the ENGINEER.

1012.9.2 It shall be the responsibility of the CONTRACTOR to notify the ENGINEER, in writing, 48 hours in advance of each required inspection.

1012.9.3 The sequence of required inspections shall not be changed from the sequence listed below. The CONTRACTOR shall not proceed with work of the next sequence without written approval of the work of the previous sequence. Payment will not be approved for items which have not been inspected and approved in writing.

1012.9.3.1 Each phase of soil preparation shall be inspected in process.

1012.9.3.2 Finish grade shall be inspected.

1012.9.3.3 Seed shall be inspected prior to seeding.

1012.9.3.4 Seeded area shall be inspected after completion.

1012.9.3.5 Final inspection of the project and acceptance.

1012.10 MEASUREMENT AND PAYMENT

1012.10.1 MEASUREMENT: The measurement of native grass seeding shall be by the acre.

1012.10.2 Payment: Payment shall be made at the contract unit price per acre of native grass seeding complete in place, which shall include the seed, fertilizer, (if required) area preparation, seeding, soil amendments, (if required) and mulching.

SECTION 1200

BARRICADING AND TEMPORARY TRAFFIC CONTROL

1200.1 GENERAL: The work under this section includes, but is not limited to, traffic control standards needed to ensure safety to motorists, the public, construction workers, and special event participants when City roadways are temporarily disrupted due to construction efforts or special events.

1200.2 REFERENCES

- 1200.2.1 Manual on Uniform Traffic Control Devices, (MUTCD), Part VI, FHWA.
- 1200.2.3 The American Traffic Safety Services Association (ATSSA), Quality Standards for Work Zone Traffic Control Devices.
- 1200.2.3 This Publication, Latest Edition

SECTION 19 CONSTRUCTION TRAFFIC CONTROL SECTION 400 TRAFFIC CONTROL

1200.3 BARRICADING STANDARDS

- 1200.3.1 Before construction begins all traffic control signs and barricades must be installed in accordance with the approved traffic control plan, construction plans, barricading detour plan or as directed by the OWNER. No construction signing and barricading shall commence until CONTRACTOR is assured that all equipment, manpower, and resources are available to start and complete the work. Where applicable, all signs, barricades, and/or barrels will be moved forward as the construction progresses.
- 1200.3.2 The name and telephone number of the owner shall be permanently stenciled on all barricades and traffic control equipment. The name and telephone number shall be a non-retroreflective color not over 2 inches in height, and be placed on a non-retroreflective surface of all equipment. Graffiti shall be promptly removed from any all barricades and traffic control equipment. If notified by the OWNER or the ENGINEER, graffiti shall be removed, or the equipment replaced with clean equipment, within four hours or the barricade permit is subject to revocation.
- 1200.3.3 All advance warning signs approaching a construction zone shall be double indicated (one sign each on left and right sides of approaching traffic) for all multiple-lane roadways with painted or raised medians and where adequate space is available. All double indicated signs shall be the same size. When a sign is placed in a painted median, especially a two-way continuous left-turn lane, a reflectorized barricade must be placed on the back side of the sign to alert

motorists approaching from the opposite direction.

- 1200.3.4 It shall be the responsibility of the CONTRACTOR to remove all construction barricades, signing, and traffic control devices not required at the end of the working day.
- 1200.3.5 All advance warning signs shall be a minimum of thirty-six inches by thirty-six inches in size with super engineering grade sheeting or better. On high-speed (posted 45mph and above), rural section roadways where adequate pedestrian space is available, forty-eight inch by forty-eight inch signs is preferred. The use of forty-eight inch signs shall be required at locations as published on a list by the ENGINEER. All advance-warning signs not directly applicable shall be removed when not needed, and shall not be left in public right-of-way. All construction signing shall be black on a reflectorized orange field unless otherwise specified.
- 1200.3.6 Existing posts may be used at some locations, with approval of the ENGINEER. Portable sign supports will be acceptable as an alternate for signs which are to be in place for less than three (3) weeks. The bottom of advance warning signs mounted on barricades or temporary sign supports shall be no less than one foot above the traveled way. All regulatory and advisory signs shall be mounted on sign stands or as otherwise approved by ENGINEER. The placement of portable sign supports shall not block or impede pedestrian access. All signs ground mounted on single or double posts shall have the bottom of the sign seven (7) feet above pavement level.
- 1200.3.7 Barrels and different types of barricades are generally not intended to be intermixed in the same series of channelization. All barrels may have sand or water ballast limited to one hundred (100) pounds. All barricades shall be placed correctly with diagonal stripes sloping downwards in the direction traffic is to pass. Where barricades extend entirely across a roadway, the stripes must slope downward in the direction toward which traffic must turn. Where both right and left turns are provided, the stripes must slope downward in both directions from the center of the barricade or barricades. Where no turns are intended, the stripes must slope downward toward the center of the barricade or barricades.
- 1200.3.8 The CONTRACTOR shall inspect and maintain all barricades at least once each day except for barricades on or adjacent to arterial and collector streets which shall be checked twice daily, including inspection during hours of darkness. A log of these

inspections showing project, location, date, and time shall be kept and a copy sent to the Construction Coordination Division upon request. Upon request, the CONTRACTOR shall immediately produce current traffic control logs. Failure to do so may result in suspension of work or revocation of barricade permit.

1200.3.9 All traffic control devices required within traveled lanes after dark are to be equipped with warning lights. Type (A) flashing warning lights shall be used on all devices which are intended to warn motorists or pedestrians of hazards or obstructions in or near the travel path. Type © steady burn lights shall be used on all devices which are intended to define the travel path. All lights shall be operational. Traffic control devices that are damaged, dirty or have substandard reflectorization shall be immediately brought up to standard. Reflectorized sheeted panels shall not be considered as a replacement for a required warning light. Warning lights shall be incidental to payment for traffic control.

1200.3.10 Equipment and materials are not to be stored within fifteen (15) feet of a traveled lane during non-working hours, unless approved by the ENGINEER, which approval cannot be unreasonably withheld.

1200.3.11 CONTRACTOR shall provide and maintain a safe and adequate means of channelizing pedestrian traffic around all work areas throughout the periods of construction. All such channelization shall be arranged to prevent pedestrians from having to enter the roadway in order to pass around the work area. Where required, pedestrian detour signs will be installed by the CONTRACTOR. Where construction impedes or obstructs sidewalk access, CONTRACTOR shall barricade sidewalks and place "Sidewalk Closed" signs accompanied with the appropriate pedestrian detour signing. Pedestrian detour signs shall be incidental to payment for traffic control.

1200.3.12 CONTRACTOR shall provide and maintain a safe and adequate means of channelizing bicycle traffic around all work area throughout the periods of construction when existing bicycle trails, lanes, or routes are designated. Where possible, adequate space for bicyclists must be provided, and bicycle detour signs, including "Share the Road" signs shall be installed. When adequate space is not available to provide for bicycle access, the bicycle facilities shall be adequately detoured around the construction site. The detour route shall minimize out-of-direction travel distance, and shall be adequately signed and directed. Bicycle detour signs shall be incidental to payment for traffic control.

1200.3.13 All barricades, signs, and traffic control equipment shall be properly and adequately ballasted

for normal wind loads. For equipment placed for extended periods (seven days or more), or during the months of February through May, additional ballast shall be required.

1200.3.14 The use of roll-up advance warning signs is allowed, so long as the reflectivity required in the MUTCD is provided. Such signs shall be adequately braced to resist rotation under normal wind loads.

1200.3.15 The use of orange warning flags mounted atop construction warning signs is encouraged and is required in certain instances. Flags mounted atop construction signs is required on all "Reduced Speed Ahead (R2-5a)" signs, "Reduced Speed (R2-5b and R2-1)" signs, all "Double Fine Zone" signs, "Road Closed Ahead (W20-3)" signs, "Detour Ahead (W20-2)" signs, "Flagger Ahead (W20-7)" signs, "Flagger Symbol (W20-7a)" signs, and "Be Prepared to Stop (W20-7b") signs.

1200.3.16 Cones are an acceptable traffic control device under certain situations. Traffic cones are not to be used to separate traffic traveling in different directions. All cones must be a minimum of 28 inches tall. The use of cones as traffic control devices is not allowed during nighttime hours; however if used, all cones used at night must include white, reflectorized bands per MUTCD standards. The use of cones is encouraged for daytime moving closure operations, projects in duration of two hours or less, and special events.

1200.3.17 Type III barricades must be used at all road closures. Multiple type III barricades of the same configuration placed next to each other in the same direction is allowed. A type III barricade or illuminated arrow panel must be used for each lane closure. A minimum of two feet of exposed railing is required on the traveled side (open lanes) of type III barricades. The minimum length of type III barricade for each lane closure is eight (8) feet per lane twelve (12) feet or less in width, and the minimum length of type III barricade required for a sidewalk closure is four (4) feet. The minimum length of type III barricades for a double lane closure is sixteen (16) feet. Additional barricades above the minimum required may be required to fill in gaps for wide lanes, multiple lane closures, or shoulder areas.

1200.3.18 Road closures shall be pre-warned by the use of a "Road Closed to Through Traffic" (R11-4) sign, where appropriate. These signs shall be placed at intersections approaching the road closure with appropriate detour signing. When mounted on a three rail barricade support, the maximum width of sign support shall be six feet. If the detour route is more than one intersection before the road closure, then additional R11-4 signs shall be placed at each

intersection between the detour route and the road closure. "Road Closed to Through Traffic" signs are encouraged to be placed on or near the center of the roadway, but R11-4 signs shall not be placed in an area that block sight distance for motorists and pedestrians. Where sight distance becomes a problem, low-volume intersections may be temporarily converted to a four-way Stop condition, with the approval of the ENGINEER.

1200.3.19 Illuminated arrow panels with a minimum size of 32 square feet may be used in lieu of type III barricades for lane and roadway closures. Arrow panels must be battery or solar powered. The use of diesel, or other noise generating power sources, is not allowed. For roadways with a previously posted speed limit of 35 mph or higher, the use of arrow panels is required for all lane closures. An arrow panel is required for each lane reduction, but is not required for shifting tapers. In residential areas where the arrow panel will be used at night, directional lighting limited to 30 degrees or less must be used to reduce glare into nearby properties. When illuminated arrow panels are used for a lane closure, then the use of vertical panels at the regular MUTCD minimum spacing for the lane reduction taper is allowed.

1200.3.20 For work expected to last one hour or less and for moving closures, reduced barricading may be allowed as approved by the ENGINEER. Reduced barricading on arterial or collector roads shall consist of a minimum of one advance warning sign, a minimum of a three barricade or cone taper, and an illuminated arrow panel.

1200.3.21 For emergency utility work on arterial or collector roadways, the CONTRACTOR must notify the traveling public. If a variable message board is not required by the ENGINEER, a "Utility Emergency Ahead" sign must be installed for each direction of arterial / collector traffic approaching the work site. The "Utility Emergency Ahead" sign must be placed in addition to, and preceding, the three normally required advance warning signs at the same spacing required in the MUTCD for advance warning signs.

1200.3.2 Double fine zones shall be delineated by the

use of "Double Fine Zone" signs as outlined in this section. Double fine zones shall be delineated for construction zones and construction curtilage zones at the request of either the OWNER or ENGINEER. In addition, double fine zones are required on all arterial / collector roadways where there is a: 1.) reduced speed limit; 2.) lane reduction; 3.) reduced design speed; or 4.) traffic hazard. Double fine zones are required for all flagging operations, and work zones with an imminent danger to workers, regardless of the roadway classification. The beginning of the double

fine zone shall be clearly marked with a sign stating: "Construction - Begin Double Fine Zone". The end of the double fine zone shall be clearly marked with a sign stating: "Construction - End Double Fine Zone". If the double fine zone extends beyond one-half mile in length, intermittent signs must be placed no more than one-half mile apart stating: "Construction - Double Fine Zone". Additional intermittent signs are needed following side street entrances. Details for the double fine zone signs are on file with the ENGINEER. Placement of the Begin Double Fine Zone sign shall be immediately following the "Road Work Ahead" sign. Placement of the End Double Fine Zone sign shall be immediately preceding the "End Road Work" sign.

1200.3.23 On arterial or collector roadways with multiple lane closures, the advance warning signs shall indicate the correct number of lanes closed. Arrow panels are required for each lane closure of multiple lane closures on arterial or collector roadways, regardless of the previously posted speed limit.

1200.4 CONFLICTS WITH EXISTING SIGNING, STRIPING, AND SIGNALS

CONTRACTOR shall not remove, realign, 1200.4.1 or adjust any official OWNER traffic control device including stop signs, warning signs, or any other traffic or parking control signs, unless approved by the OWNER. CONTRACTOR shall give the OWNER three (3) working day's prior notice of any official OWNER traffic control device that needs to be moved. The OWNER shall take all appropriate actions as soon as practical thereafter. When CONTRACTOR places regulatory signing reducing the posted speed limit as approved by the OWNER, the CONTRACTOR must temporarily cover any and all conflicting speed limit signs. Such covers must be immediately removed once the temporary speed limit reductions are removed.

1200.4.2 The CONTRACTOR is responsible for obliteration of any conflicting striping and responsible for all temporary striping. For temporary situations lasting seven days or less, conflicting pavement markings may be addressed with the proper use of channelization devices and signing, unless otherwise approved or required by the ENGINEER.

1200.4.3 When the construction activity or traffic detouring plans result in less than two signals being visible in any direction at a signalized intersection, additional temporary traffic signals shall be required. A minimum of two signals must be visible within a twenty degree horizontal and vertical cone of vision, as measured from the stop bar for each lane approaching a signalized intersection.

1200.5 STREET AND LANE CLOSURES

CONTRACTOR shall maintain access to all public and private facilities adjacent to the construction area at all times, including businesses and/or residents. When denying access is unavoidable, CONTRACTOR must coordinate access restriction to times and locations that are reasonably convenient to the property owners and/or residents affected. CONTRACTOR shall construct and maintain access roads, including paved ramps, where deemed necessary by ENGINEER to maintain traffic flow. Business access signs may be required to direct traffic to existing businesses, as directed by ENGINEER or OWNER. No more than three businesses shall be placed on a single sign. In areas of multiple adjacent businesses, only generic "Business Access Only (arrow)" signs are required. For shopping centers with multiple business tenants, the name of the shopping center shall be placed on a sign at each access location. Access signs shall have 5 inch high, white letters with a directional arrow on a reflectorized blue background. Business access shall be rectangular in shape, no taller than wide, and shall be no larger than four feet wide by three feet tall. Business access signs shall not be placed where they block sight distance for either motorists or pedestrians.

1200.5.2 CONTRACTOR shall notify the following services forty-eight (48) hours in advance of any complete street or access closures: Department, Fire Department, U.S. Postal Service, Solid Waste Department, Ambulance Services, local schools, and the Transit Department. CONTRACTOR shall also notify all businesses and residents directly affected by the road closure. For the total closure of arterial or collector roadways, a variable message board must be installed for a minimum of two days prior to the road closure notifying motorists of the dates and times for the closure. A minimum of one variable message board is required for each direction of closure. For the total closure of a local roadway, a sign must be installed for a minimum of two days prior to the road closure notifying motorists and residents of the dates and times of the closure. A minimum of one sign is required for each direction of closure.

1200.5.3 The CONTRACTOR shall be responsible, and shall make appropriate accommodation, for garbage and trash collection, mail delivery, and other essential services needed by residents and businesses affected by CONTRACTOR operations. This effort shall include coordination with U.S. Post Office, Solid Waste Department, and other agencies. Where required, CONTRACTOR shall notify all residents in writing at least two days prior. Such notice shall include at a minimum: dates and times of construction activities and the name and telephone number of the CONTRACTORS contact person. CONTRACTOR

shall collect all trash and garbage in the project area and deliver to an accessible location for collection by 7:00 a.m. on the designated trash collection day. Such trash and garbage cannot be deposited onto private property, must not block access, and shall be immediately cleaned up by CONTRACTOR upon pick up by the Solid Waste Department or private trash collection company.

1200.5.4 Total or partial closure of some streets may be restricted to certain hours of the day by the OWNER. Streets having working hour limitations may be noted on the approved construction plans. In cases of emergency work or permit work, streets having working hour limitations will be designated by the ENGINEER. Waivers of the working hour limitations can be obtained from the ENGINEER.

1200.5.5 If construction on streets with working hour limitations is expected to extend past the allowed working hours, plating of the trench and/or temporary asphalt concrete pavement shall be provided so that the roadway is opened to traffic within the allowable work hours. Such excavations must be plated, temporarily patched or resurfaced prior to opening to traffic. A minimum width of 11 feet for each lane of traffic shall be provided, unless otherwise directed by the ENGINEER.

1200.5.6 When detouring low and moderate-volume traffic onto a previously unpaved area, see Table 1200.1 for surfacing requirements.

Table 1200.1

Time	Shoulder Residential	Shoulder (Other)	Local / Residential	Major Local	Collector	Arterial
Under one day	Compacted Subgrade	Compacted Subgrade	Compacted Subgrade	Compacted Subgrade	Gravel or millings	Gravel or millings
1-3 days	Compacted Subgrade	Gravel or millings	Gravel or millings	Gravel or millings	Treated Millings	2" Asphalt
4-7 days	Gravel or millings	2" Asphalt	Gravel or millings	Treated Millings	2" Asphalt	2" Asphalt
8-30 days	Treated Millings	2" Asphalt	Treated Millings	2" Asphalt	4" Asphalt	4" Asphalt

Table Notes:

The contractor shall be responsible to continually maintain all detours, providing a smooth, drained, and safe roadway surface. All compacted subgrade areas shall be graded regularly to provide a smooth driving surface, and must be treated regularly with water or other approved dust control palliative. During periods of dry and/or windy weather, a water truck must be on-site at all times, and frequent watering may be necessary.

Gravel, millings, or treated millings must be bladed and compacted to provide a stable, smooth driving surface prior to opening to traffic. Such surfacing shall be regularly maintained to provide a smooth and stable driving surface. All temporary asphalt pavement shall be placed upon a compacted subgrade which shall be graded to drain. Treated millings includes millings stabilized with an applied emulsive asphalt.

1200.6 MEASUREMENT AND PAYMENT

1200.6.1 Measurement and payment barricading and temporary traffic control shall be per lump sum per project except for the items listed below. Payment of additional items will only be made if such traffic control device or services is either approved in the construction plan set or requested by the OWNER in writing. Payment shall include the cost of obtaining all permits and approvals; preparation of traffic control plans; working restricted or extended hours when required; notification to all affected residents, businesses, agencies, or other public contacts; setting and resetting barricades, maintaining barricades, daily removal of barricades when required, flagman operations when required, installation of temporary traffic signals when not required by the OWNER or in the construction plans; coordination with ENGINEER on traffic signal re-timing; hiring of off-duty Police Department Officers; and any and all other costs associated with temporary traffic control except the following:

1200.6.1.1 Measurement and payment of the installation of temporary striping shall be made per lineal foot of striping installed per four inch wide.

1200.6.1.2 Measurement and payment of business access and special signs shall be made on a per square foot basis project duration.

1200.6.1.3 Measurement and payment of Variable Message Boards shall be made per each on a per day (24-hour period) basis.

1200.6.1.4 Measurement and payment of illuminated arrow boards required by the OWNER, or required in the construction plans, shall be made per each on a per day (24-hour) basis.

1200.6.1.5 Measurement and payment of temporary wall barrier shall be made per lineal foot of wall barrier installed and removed at each location per project.

1200.6.1.6 Measurement and payment for temporary traffic signals required by the OWNER, or required in the construction plans, shall be made per each per project duration at each location.

Supplemental Technical Specifications



APWA (2006) SECTION 101

PORTLAND CEMENT CONCRETE

Revised 09/16/2021

1. In the Subsection 101.15 QUALITY ASSURANCE SAMPLING AND TESTING, paragraph 101.15.2.2, delete the first sentence and replace with the following:

At least one sample from each of the first three concrete loads delivered to the site shall be tested at the <u>point of placement</u> for slump, air content, and unit weight. Example: If a concrete pump is used, the point of placement location would be the end of the pump's outlet hose/nozzle.

One set of compressive strength test cylinders shall be obtained from one of the first three loads, as directed by SSCAFCA. Beginning with the fourth load of concrete delivered to the project, one load from each sub-lot of ten (10) loads will be randomly selected for testing to include slump, air content, unit weight, cement content per cubic yard, and one set of compressive strength test cylinders. Sample requirements are subject to change at the discretion of the Engineer.



APWA (2006) SECTION 201

CLEARING AND GRUBBING Revised 07/24/2020

- 1. In the Subsection 201.1 GENERAL, delete the second sentence and replace with the following: Clearing and grubbing shall be performed in advance of the grading operations.
- 2. In the Subsection 201.4.1 CONSTRUCTION METHODS, add the following:

Clearing and grubbing operations shall include stripping of the existing ground surface. Stripping shall be achieved only by cutting, i.e., ground depressions or narrow sections of tributary arroyos should not be inadvertently filled during the foundation preparation. The resulting area shall be cut to provide a uniform, relatively level surface.

3. In Subsection 201.5 LIMIT LINES, add the following:

Unless otherwise approved by the Engineer or otherwise specifically designated on the plans, limits of clearing & grubbing shall not exceed slope limits as shown with finished grade contours on plans.



APWA (2006) SECTION 1012 - SUPPLEMENTAL SPEC

NATIVE GRASS SEEDING

Revised 07/24/2020

1. In subsection 1012.4 MATERIALS delete paragraphs 1012.4.1.1 and 1012.4.1.2 in their entirety and replace with the following:

Grass Seed Mix shall include the following species and rates:

Indian Rice Grass	5 lb/ac
Galleta	5 lb/ac
Sideoats Gramma	5 lb/ac
Blue Gramma	5 lb/ac
Sand Dropseed	5 lb/ac

Total Grass Seed Mix application rate = 25.0 lbs / acre

Wildflower Seed Mix shall include the following species and rates:

Globemallow	1 lb/ac
Purple Aster	1 lb/ac
Blue Flax	1 lb/ac
Mexican Hat	1 lb/ac
Blanket Flower	1 lb/ac

Total wildflower seed mix application rate = 5.0 lbs / acre

Seed rate is given in pounds of pure live seed (P.L.S.) per acre.

SUPPLEMENTAL TECHNICAL SPECIFICATION

SECTION 1503

MOBILIZATION

1503.1 DESCRIPTION

This work shall consist of preparatory and final work and operations, including, but not limited to, those necessary for the movement of personnel, equipment, supplies and incidentals to and from the project site; for the establishment of all offices, buildings and other facilities necessary for work on the project; and, for all other work and operations which must be performed or costs incurred prior to beginning work on the project.

1503.2 MOBILIZATION ADMINISTRATION REQUIREMENTS

1503.2.1 DEFINITIONS

The following definitions shall apply:

- Total original contract amount shall mean the total amount bid as compensation for the contract.
- b) Total original contract amount less mobilization and demobilization shall mean the total amount bid as compensation for the contract less the amounts bid for mobilization.

1503.2.2 GENERAL

It is the intent of this specification to provide for the Contractor to:

a) Receive 100% of the amount bid for mobilization by the time the Contractor has performed 10% of the total original contract amount bid less the amount bid for mobilization.

1503.2.3 PAYMENT PROCEDURES FOR MOBILIZATION

The following will apply in effecting mobilization payments:

- a) When the Contractor is eligible for payment of less than 5% of the total original contract amount bid less mobilization, the Contractor will be paid 25% of the amount bid for mobilization.
- b) When the Contractor is eligible for payment of from 5% to less than 10% of the total original amount bid less mobilization, the Contractor will be paid 50% of the amount bid for mobilization minus any mobilization amount already paid.
- c) When the Contractor is eligible for payment of 10% or more of the total original contract amount less mobilization, the Contractor will be paid 100% of the amount bid for mobilization minus any mobilization amount already paid.

1503.2.4 PAYMENT CALCULATIONS

P_M = Mobilization Payment

M = Total amount bid for Mobilization

f_M = Mobilization payment percentage factor

= 0.25, or 0.50, or 1.0, as applicable

 $P_M = M \times f_M$

EXAMPLE 1 MOBILIZATION

Total Original Contract Amount Bid	\$1	10,000
Amount Bid for Mobilization		
Total Original Contract Amount Less Mobilization	\$1	05,000

Percent of Work Completed f _M		M		P _M	
<5% of \$102,000	0.25	Х	5,000	=	\$1,250
>5% to <10% of \$102,000	0.50	Х	5,000	=	\$2,500*
≥10% of \$102,000	1.00	Х	5,000	=	\$5,000*
*minus previously paid amounts					

1503.3 METHOD OF MEASUREMENT

Mobilization will be measured by lump sum unit.

1503.4 BASIS OF PAYMENT

Mobilization will be paid for at the contract price per Mobilization Bid Item. The amount Bid for Mobilization shall not exceed 5% of the Total Base Bid.

No additional payments will be made for demobilization and remobilization due to shutdowns or suspensions of the work or for other mobilization and demobilization activities required to complete the contract.

SUPPLEMENTAL TECHNICAL SPECIFICATION

SECTION 1507

MATERIALS TESTING AND QUALITY ASSURANCE

1507.1 GENERAL

- A. This Section includes testing and quality control measures required on this project. The Section is additional to requirements specified for testing and quality assurance in the standard specifications and other supplemental specifications.
- B. Materials and equipment are subject to inspection, sampling, and testing before acceptance of the work.

1507.2 RELATED WORK

A. General and Supplemental General Conditions of the Contract.

1507.3 REFERENCES AND DEFINITIONS

- A. All materials and equipment shall be tested, by the CONTRACTOR, pursuant to their technical specification (unless otherwise specified herein) and the manufacturer's recommendations.
- B. Structure shall include but is not limited to: parking lots, pavement, sidewalk, curb and gutter, foundations, structural concrete, piping, wet-wells, manholes, retaining walls, junction boxes, and buildings.

1507.4 SUBMITTALS

- A. Test Reports from tests performed by independent testing firm: Submit for acceptance, complete test reports from approved independent testing laboratories certifying that product conforms to performance characteristics and testing requirements specified herein and in other supplemental/standard specifications. Independent firm to submit reports to the ENGINEER and CONTRACTOR, in duplicate, indicating observations and results of tests and indicating compliance or non-compliance with Contract Documents.
- B. Test Reports from tests performed by CONTRACTOR: Submit for acceptance, complete test reports from CONTRACTOR certifying that product conforms to performance characteristics and testing requirements specified herein and in other supplemental/standard specifications.

1507.5 QUALITY ASSURANCE

- A. Quality Assurance/Control of Installation The CONTRACTOR shall:
 - 1. Comply fully with manufacturers' instructions, including each step in sequence.

- 2. Request clarifications from ENGINEER before proceeding should manufacturers' instructions conflict with Contract Documents.
- Request clarification from ENGINEER before proceeding should specified reference standards
 conflict with Contract Documents. The contractual relationship of the parties to the Contract shall
 not be altered from the Contract Documents by mention or inference otherwise in any reference
 document.
- 4. Comply with specified standards as a minimum quality for the work except when more stringent specified tolerances, codes, or requirements indicate higher standards or more precise workmanship are required.
- 5. Make sure work is performed by qualified persons.
- 6. Secure products in place with positive anchorage devices designed and sized to withstand stresses, vibration, physical distortion or disfigurement.

B. Testing Laboratory Services

1. Reports will be submitted by the independent firm to the ENGINEER and CONTRACTOR, in duplicate, indicating observations and results of tests and indicating compliance or non-compliance with Contract Documents.

1507.6 TESTING METHODS

Testing methods shall comply with ASTM Standards and as specified in the technical specifications for the project.

1507.7 EXECUTION

- A. Testing Laboratory Services
 - 1. The CONTRACTOR will employ and pay for services of an independent testing firm to perform testing.
 - 2. The independent firm will perform tests and other services specified in individual Specification Sections and as required by the OWNER.
 - 3. CONTRACTOR shall:
 - a) Cooperate with independent firm; furnish samples of materials, design mix, equipment, tools, storage and assistance as requested.
 - b) Notify ENGINEER and independent firm 8 hours prior to expected time for operations requiring services.
 - c) Make arrangements with independent firm and pay for additional samples and tests required for CONTRACTOR'S use.
- B. Retesting required because of non-conformance to specified requirements shall be performed by the same independent firm on instructions by the ENGINEER. No additional payment will be made for retesting due to failing tests.

1507.8 TESTING FREQUENCY AND TYPE OF TESTING

Frequency and type of testing shall be per the requirements listed in the specifications for each type of Work. The Engineer may increase and/or add testing for any Work items. The Testing Allowance will be adjusted for increases in testing by Section 1507.9.D.

1507.9 MEASUREMENT AND PAYMENT

Testing shall be paid for as an allowance on a Lump Sum basis. The Contractor may request percent of LS cost payments during construction, however, the Contractor shall provide actual testing lab invoices as back-up for the percent complete that is being requested in a Pay Application.

Testing allowances are provided as part of the project and invoiced for testing will be paid for through this allowance.

Costs included in testing price include:

- A. Cost of engaging an independent testing firm, execution of tests by the testing firm, and reporting results by the testing firm.
- B. Costs of incidental labor and facilities required to assist testing firm.
- C. Costs of testing laboratory services used by CONTRACTOR separate from Contract Document requirements
- D. Costs of re-testing due to failure of previous tests will be included in the cost for testing and no additional payment will be made for this work.

The CONTRACTOR shall submit two copies of the testing firm's invoice to OWNER with Pay Application. Reimbursement to the Contractor will be for actual invoiced costs and no mark-up will be added to this invoice. The Contractor shall receive reimbursement for actual invoice of testing firm upon certification that payment has been made to the testing laboratory. Payment will be made at the next application for payment from OWNER.

SUPPLEMENTAL TECHNICAL SPECIFICATION

SECTION 1508

PROJECT RECORD DOCUMENTS

1508.1 GENERAL

This Section includes administrative and procedural requirements for Project Record Documents, including the following:

- 1. Record Drawings.
- 2. Record Specifications.
- 3. Record Product Data.

1508.2 RECORD DRAWINGS

Record Prints: Maintain one set of red-lined prints of the Contract Drawings and Shop Drawings. These prints shall be updated no less frequently than once per week. These prints will be reviewed for verification of updates by the construction observer on a regular basis, depending on the length of the contract. Immediately before inspection for Certificate of Substantial Completion, review marked-up Record Prints with ENGINEER.

- 1508.2.1 Preparation: Mark Record Prints to show the actual installation where installation varies from that shown originally. Mark whichever drawing is most capable of showing field conditions fully. Require individual or entity who obtained record data, whether individual or entity is Installer, SUB-CONTRACTOR, or similar entity, to prepare the marked-up Record Prints.
 - a. Give particular attention to information on concealed elements that would be difficult to identify or measure and record later.
 - b. Record data as soon as possible after obtaining it. Record and check the markup before enclosing concealed installations.
- 1508.2.2 Mark the Contract Drawings or Shop Drawings, whichever is most capable of showing actual physical conditions, completely and accurately. If Shop Drawings are marked, show cross-references on the Contract Drawings.
- **1508.2.3** Mark record sets with erasable, red-colored pencil. Use other colors to distinguish between changes for different categories of the Work at same location.
- **1508.2.4** Note Construction Change Directive numbers (field orders or Request for Information changes), alternate numbers, Change Order numbers, and similar identification, where applicable.
- 1508.2.5 Verification of current record prints status will be included in the monthly payment approval process that will be noted by the construction's observer's field reports.

1508.3 RECORD SPECIFICATIONS

Preparation: Mark Specifications to indicate the actual product installation where installation varies from that indicated in Specifications, addenda, and contract modifications. Give particular attention to information on concealed products and installations that cannot be readily identified and recorded later. Note related Change Orders, field order notes, Request for Information (RFI) notes, Record Product Data, and Record Drawings where applicable.

1508.4 MISCELLANEOUS RECORD SUBMITTALS

Assemble Certifications, Lab Test Reports, and Field Test Reports required by other Specification Sections for miscellaneous record keeping and submittal in connection with actual performance of the Work. Bind or file miscellaneous records and identify each, ready for continued use and reference.

1508.5 SUBMITTALS

See New Mexico Standard Specifications For Public Works Construction Section 1502.

1508.6 RECORDING AND MAINTENANCE

- **1508.6.1** Maintain one copy of each submittal during the construction period for Project Record Document purposes. Post changes and modifications to Project Record Documents as they occur.
- Maintenance of Record Documents and Samples: Store Record Documents and Samples in the field office apart from the Contract Documents used for construction. It is not advisable to use Project Record Documents for construction purposes. Provide access to Project Record Documents for Engineer's reference on the project site.

1508.7 MEASUREMENT AND PAYMENT

The cost of project record documents shall be incidental to the Work and no separate payment shall be made for this effort. However, the Project Record Documents shall be reviewed per Section 1508.2.5 and they shall be updated prior to pay applications being processed.

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TECHNICAL SPECIFICATION 1510

EXCAVATION, BORROW, AND FILL Revised 09/16/2021

1510.1 GENERAL

1510.1.1 Excavation, borrow, and fill shall consist of all earthwork operations involved in grading and construction in accordance with the plans and specifications, except for excavation and backfill for structures; excavation and backfill for trenching; and any other earthwork operations separately designated.

1510.2 REFERENCES

This section incorporates the following publications by reference:

• ASTM D-1557 This publication:

ASTM D-422
 NM APWA Section 201

• Tech. Spec. 1513

ASTM D-6938 • Tech. Spec. 1514

1510.3 MATERIAL CLASSIFICATIONS

1510.3.1 UNSUITABLE MATERIAL

Unsuitable materials shall include all material that contains debris, roots, organic matter, stones or boulders too large to be used in the intended construction, or other materials that are determined by the Engineer to be unsuitable. Otherwise suitable materials which are unsuitable due to excess moisture content will not be classified as unsuitable material unless it cannot be dried by manipulation, aeration or blending with other materials satisfactorily as determined by the Engineer.

Material that is unsuitable for the intended use shall be excavated and removed from the site or otherwise disposed of as approved by the Engineer. Unsuitable material shall be disposed in accordance with environmental requirements and as approved by the Project Manager.

The removal and disposal of such unsuitable material will be paid for as excavation, removal and disposal for the quantities involved.

1510.3.2 FILL MATERIAL

All fill material shall be free of vegetation and debris. Clods or hard lumps of earth of 6 inches in greatest dimension shall be broken up. Fill materials shall be free of



vegetation and debris and contain no rocks larger than 3 inches. All fill and backfill material, including selection and blending of material, shall be subject to approval by the Geotechnical Engineer. All fill material shall conform to the requirements for Structural Fill as outlined below.

1510.3.3 STRUCTURAL FILL AND BACKFILL

Structural fill and backfill shall consist of material excavated from on-site or Borrow Material that meets the requirements described in this section. The blended excavated site soils from within the area will be generally suitable for use as structural fill. Blending of soils shall be considered incidental to the Work and no separate payment will be made for this effort. Gradation of the fill material, as determined in accordance with ASTM D-422, shall be as follows:

Sieve Size (Square Openings)	Percent Passing (by Weight)
3 inch	100
No. 4	60-100
No. 200	5-40

All structural fill shall be blended as necessary to produce a homogeneous material. The plasticity index of the structural fill shall be no greater than 15 when tested in accordance with ASTM D-4318.

1510.3.4 BORROW MATERIAL

Borrow material is defined as material obtained from an approved borrow source to be used as structural fill material for construction. If borrow material is required, the Contractor shall identify a borrow site and tests will be performed to verify compliance of the material with structural fill requirements per this specification. The Contractor shall not import any borrow material prior to verification that material meets the requirements contained herein and he has received approval to import the material by the Owner.

1510.3.5 SURPLUS MATERIAL

The Contractor shall make all arrangements for disposal of surplus material in accordance with environmental requirements and as approved by the Project Manager. If the material is disposed of on-site, the Contractor shall place material in locations as designated by the Owner. Do not remove materials from the project limits without the approval of the Owner. The Contractor shall satisfy himself that there is



sufficient material available for the completion all items requiring fill material before disposing of any indicated surplus material inside or outside of the project area. Any shortage of material caused by premature disposal of surplus material by the Contractor shall be replaced by the Contractor and no payment will be made for such replacement.

1510.4 CONSTRUCTION REQUIREMENTS

1510.4.1 GENERAL

Contractor shall perform necessary clearing, grubbing and stripping in accordance with Section 201 of the Specifications and Supplemental Technical Specification 201, "Clearing and Grubbing", prior to any excavation, grading, or other earthwork operations. Excavation, fill construction and backfill shall be finished to reasonably smooth and uniform surfaces.

All slopes and cuts should be made in accordance with CFR 29 Part 1926 Subpart P, and all other applicable regulations.

1510.4.2 EXCAVATION

Excavation shall consist of the removal of earth involved in grading and construction according to the plans, except other excavations separately designated.

Temporary construction excavations shall be made in accordance with CFR 29 Part 1926 Subpart P, and all other applicable regulations. Surface water shall be routed such that it does not flow down the face of the excavation slopes. Where insufficient space exists for open cut excavations, a shoring system will be required. All required shoring systems shall be considered incidental to the cost of excavation and no additional payment will be made for this item. All excavations shall comply with all applicable safety regulations.

1510.4.3 FILL CONSTRUCTION

Fill construction shall consist of constructing embankments, the placing and compacting of approved material within areas where unsuitable material has been removed; and the placing and compacting of suitable materials in holes, pits, and other depressions.

1510.4.4 PLACING AND COMPACTING

Fill or backfill, consisting of soil approved by the Engineer and/or project's Geotechnical Report, should be placed in controlled compacted layers not exceeding 8 inches (compacted) with approved compaction equipment. All fill material should be blended as necessary to produce a homogeneous fill. The fill should be raised uniformly and should be benched into the native soils. All compaction should be



accomplished to a minimum of 95 percent of maximum dry density. No lifts of high permeability material or material differing substantially from the lift below shall be permitted.

At locations where it would be impractical to use mobile power compacting equipment, fill layers shall be compacted to the specified requirements by any approved method that will obtain the specified compaction.

1510.5 TESTING

1510.5.1 Tests for degree of compaction should be determined in accordance with ASTM D-1556 or ASTM D-6938.

Continuous, full time observation and field tests should be conducted during fill and backfill placement by a representative of the Engineer to assist the contractor in evaluating the required degree of compaction. If less than the required compaction is required, additional compaction effort should be made with adjustment of the moisture content as necessary until 95 percent compaction is obtained.

1510.6 MEASUREMENT AND PAYMENT

1510.6.1 EXCAVATION

Payment will be made on the unit price per cubic yard for unclassified excavation as provided in the Unit Price Bid Proposal. Payment will include the cost for all excavation, removal, storage and disposal of unsuitable material, hauling of surplus material to the designated location(s), and hauling of select material within the construction site. No payment will be made for excavation of stockpiled materials, structural excavation of previously placed materials and over depth cuts. No payment will be made for shrink or swell. Excavation beyond the authorized cross section will not be included in measurement or payment.

1510.6.2 BORROW

Borrow material will be measured by the cubic yard in-place after compaction. Field topographic surveys, as described in SSCAFCA Technical Specification 1513 or 1514 "Construction Staking", will be used to determine in-place quantities.

Payment will be made on the unit price per cubic yard for Borrow. Payment will include excavation & haul from Borrow Area, moisture conditioning, required blending of soils, placement, compaction, and other related work.



TECHNICAL SPECIFICATION 1512

CONTROL OF STORM WATER AND NUISANCE FLOW Revised 07/24/2020

1512.1 DESCRIPTION

This work covers the control of storm and nuisance flow water in the vicinity of this project.

1512.2 CONSTRUCTION REQUIREMENTS

All permanent work shall be performed in areas free from water. The CONTRACTOR shall construct and maintain all dikes and drainage ditches necessary for the elimination of water from work areas and shall furnish, install, maintain, and operate all necessary pumping and other dewatering equipment required for dewatering the various work areas. Two (2) types of flow can be expected;

- 1) Continuous or intermittent flow through the main arroyo;
- 2) Local sheet flow from adjacent properties or adjacent streets.

The CONTRACTOR is responsible for adequacy of the scheme or plans, or for furnishing all equipment, labor and materials necessary for dewatering the work areas and breaking up and removing such ice or snow as may have formed or settled in the work area. The CONTRACTOR shall be fully responsible for all dewatering operations, and the cost of all dewatering operations shall be included in the lump sum price for this work. The CONTRACTOR shall also be responsible for removal of any sediment deposited by storm and nuisance water, and the cost of sediment removal work shall be included in the lump sum price for this work.

In the event that storm flow, snowmelt or other water flows overtop the Contractor's diversion method, the Contractor will be responsible for any and all damage, including damage to the existing channel and any damage to new work and is responsible for immediate resolution and repair in a manner acceptable to SSACFCA.

Diversion methods may be by use of sandbag diversion channels, sandbag dams, pumping or piping around or over the work areas, or any method or combination.

1512.3 BASIS OF PAYMENT

The bid item for this effort will be on a Lump Sum (LS) basis. Providing and maintaining the diversion and care of water, regardless of the amount of water actually handled, shall be paid for as follows:

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Payment will be made as a percentage of the dollar amount of work completed to date minus the Mobilization bid item.

Pay ItemPay UnitControl of Storm Water and Nuisance FlowLS



TECHNICAL SPECIFICATION 1514

CONSTRUCTION STAKING – SIMPLIFIED VERSION Revised 09/16/2021

1514.1 DESCRIPTION

This work consists of construction staking lines, grades, and layouts by the Contractor in accordance with the plans and specifications and as directed by the Engineer for the control and completion of the project.

1514.2 MATERIALS

The Contractor shall furnish all stakes, templates, straightedges, surveying equipment and other devices necessary for establishing, checking, marking, and maintaining points, including P.I.'s, P.C.'s, P.T.'s, and lines, grades and layouts. As directed by the Engineer, points shall be referenced so that the y may later be re-established.

1514.3 CONSTRUCTION REQUIREMENTS

The Contractor shall be responsible for all control, slope stakes, cut stakes, offset stakes, benchmarks, blue tops or other staking necessary for proper execution of the work, or as requested by the Project Manager, to assure compliance with the plans.

1514.4 CONSTRUCTION SURVEYS

The contractor shall obtain and pay for the services of a Professional Surveyor registered in the State of New Mexico to perform surveys consisting of the following phases:

Phase 1: A cross-section survey, with no greater than 50 foot spacing, to determine the Project Site (including Borrow Area, if applicable) existing ground elevations prior to construction, after clearing and grubbing and after removal of trash and debris. Data collected shall be of sufficient detail, including all breaks in the terrain, to be able to create an original ground digital terrain model (DTM). The Project Site & Borrow Area "original ground" DTM shall be submitted to the Engineer for review and acceptance prior to proceeding with excavation and export of material. Survey data must be sufficient to determine future earthwork quantities.

Phase 2: A cross-section survey, with no greater than 50 foot spacing, to determine the Borrow Area (if applicable) finished ground elevations post-construction, after all required borrow material is removed. Data collected shall be of sufficient detail, including all breaks in the terrain,

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to be able to create a finished ground digital terrain model (DTM). The Borrow Area "finished ground" DTM shall be submitted to the Engineer for review and acceptance prior to payment for "Borrow" Bid Item. Survey data must be sufficient to determine earthwork quantities.

Phase 3: A cross-section survey, with no greater than 50 foot spacing, will be completed for the project site (excluding borrow area) after construction to demonstrate compliance with the design grades, structure elevations, inverts, alignments/profiles, etc. shown on the plan set. Phase 3 Survey will also include the update and completion of as-built survey for the project. It is the responsibility of the contractor to coordinate with the surveyor on a regular basis to provide as-built information to incorporate in the survey.

All surveys must be certified by the Professional Surveyor and include complete documentation. Borrow Area surveys (Phases 1 and 2) must be used by the Professional Surveyor to compute the quantity of excavation, subject to the provisions for measurement in Technical Specification 1510. Volume shall be determined based on the "average end area" computation. All computations of excavation must be submitted to the Engineer in sufficient detail. This submittal shall be such that methods and computations can be fully verified and are subject to approval by the Engineer. The Contractor shall also submit the electronic survey point files, including break lines, in a format compatible with AutoCAD Civil3D such that the Engineer can use the data for verification of cut/fill quantities.

At the end of the Project, the Engineer will transcribe the as-built information provided by the Contractor onto the Record Drawing. The Contractor's Professional Surveyor will be required to stamp, sign and certify the information shown on the As-Built drawings.

1514.5 METHOD OF MEASUREMENT

Submit a construction-staking schedule of values as part of each Pay Application to the Project Manager for approval.

1514.6 BASIS OF PAYMENT

Pay Item Pay Unit
Construction Staking Lump Sum

SSCAFCA will make partial payments in accordance with the approved construction-staking schedule of values.



TECHNICAL SPECIFICATION 1515

REMOVAL OF STRUCTURES & OBSTRUCTIONS Revised 11/16/2021

1515.1 DESCRIPTION

This work shall consist of removing and disposing of surface and subsurface features to clear the project site for construction. This includes concrete debris, fences, structures, pavements, curb and gutter, sidewalks, buried pipes, and any other items listed within the construction plans. All removal and salvage features included in these items will be designated in the contract.

1515.2 MATERIALS

Suitable materials are those materials which can be compacted to the required embankment densities and meet all other contract requirements for embankment materials. If applicable, the project Geotechnical Report would include this information.

1515.3 CONSTRUCTION REQUIREMENTS

1515.3.1 Suitable Materials

Suitable materials are those materials which can be compacted to the required embankment densities and meet all other contract requirements for embankment materials. If applicable, the project Geotechnical Report would include this information.

1515.3.1.1 Marking of Removal Limits

Prior to work on the site, the Contractor shall establish the right-of-way lines and construction limits confining the removal operations and will designate those surface and subsurface features for removal and those for preservation. The Owner or designee shall be offered the opportunity to review the removal limits before work commences.

1515.3.1.2 Temporary Erosion Control

Ensure all erosion control requirements and all necessary temporary sediment and erosion control protection devices (TESCP), if called for in the contract, are installed prior to initiating removal operations on the construction site. The TESCP items will be paid for under the SWPPP pay item.

1515.3.1.3 Protection of Site Features

The Contractor shall preserve and protect all existing improvements, adjacent property, utilities, and surface or subsurface features not to be removed from injury or damage resulting from their operations. This may require the Contractor to install



temporary signing, temporary fencing, or other temporary features at their cost. Should any damage occur to these site features due to the Contractor's operations, the Owner or designee may withhold payment until the damage is remediated or require the damaged items to be replaced at the Contractor's expense.

1515.3.2 Removal and Salvage Operations

Remove all surface features and subsurface features designated for removal in the contract and dispose of them at a properly permitted disposal site. Provide the Owner or designee with a copy of the written permission from the property owner and copies of any other necessary disposal permits or approvals.

Carefully remove and salvage all surface features and subsurface features designated for salvage in the contract and store and deliver these materials in accordance with the contract requirements. The Contractor shall repair any damage to salvageable items that occurs during their removal, storage, or delivery operations at no cost to the Owner.

Backfill holes created by structure or obstruction removals as per SSCAFCA Standard Specification 1510 with suitable materials, unless the area is within the area of new construction.

1515.3.2.1 Removal of Pavements, Sidewalks, Curb and Gutter

Pavements, sidewalks, and curb and gutter shall be removed to neat saw cut lines as identified in the Contract, and dispose of them off the project site.

1515.3.2.2 Removal of Culverts and Drainage Structures

The Contractor shall sequence the removal of existing culverts and drainage structures so drainage is maintained on the project. This may require installation of temporary drainage features at Contractor's sole cost.

1515.3.2.3 Removal of Sanitary Sewer and Water Utilities

The Contractor shall sequence the removal of existing sanitary sewer and water utilities to minimize the impacts to local businesses and residents. The sequencing of removals shall be coordinated with the City Utilities Department or designee prior to performing removal operations in the field.

1515.3.2.4 Removal of Bridges and Arroyo Features

If the Contract includes the removal of a bridge or feature in an arroyo, remove the existing structures down to the arroyo bottom elevation OR an elevation sufficient to allow for proposed grading, proposed over-excavation, or proposed installation of infrastructure, as shown in the Contract documents.

Remove existing structures outside the arroyo to one (1) foot below ground surface, unless otherwise directed in the Contract.



1515.3.2.5 Removal and/or Salvage of Fencing

If the contract includes removal of fencing materials, remove all fence materials, including posts and post foundations and backfill holes with suitable materials.

If the Contract includes salvaging of fencing materials, place barbed wire into singlestrand rolls and minimize the damage to fence posts when pulling them.

1515.3.2.6 Hauling and Stockpiling Salvageable Material

If the Contract requires the Contractor to haul and stockpile salvageable material, load, haul, unload, and stockpile the materials in accordance with the Contract.

Place the salvageable material on blocks or other approved materials and maintain the stockpile area, as directed by the Owner or designee.

1515.3.2.7 Site Appearance

The site shall have a neat and finished appearance when removal operations are finished, except for areas where construction activities are planned.

1515.3.2.8 Disposal

Dispose of all removal items outside the project at a permitted location. If applicable, a disposal plan, including written permission from private property owners used for debris material disposal, shall be submitted to the Owner or designee prior to commencement of disposal activities.

1515.3.2.9 Burying

No burying of any removed debris will be allowed on the project site.

1515.3.2.10 Burning

No burning of any removed debris will be allowed on the project site. In addition, no accumulation of combustible materials shall be stored on the project site near property lines or areas where an unexpected fire could cause damage to existing site features.

1515.4 METHOD OF MEASUREMENT

No measurement will be made for lump sum removal of structures and obstructions.

No measurement of the removal of surfacing will be made if the lump sum basis of payment is used.

Removal of surfacing will be made by the Square Yard if Square Yard basis of payment is used.



1515.5 BASIS OF PAYMENT

Pay Item
Removal of Structures and Obstructions
Removal of Surfacing

Pay Unit Lump Sum Lump Sum or Square Yard

Removal of Structures and Obstructions payment shall be considered all-inclusive of the costs of the work including: marking the removal limits; installation of temporary features to protect the site; saw- cutting, removing, and salvaging all items as designated in the Contract; filling depressions associated with the work; providing temporary drainage features associated with the removals; obtaining disposal locations and disposing of debris; and, removing, stockpiling, transporting, and unloading salvaged items.

Removal of Surfacing payment shall be considered all-inclusive of the costs of the work including: removing the surfacing to neat lines; filling depressions associated with the work; providing temporary drainage features associated with the removals; obtaining disposal locations and disposing of debris; and, removing, stockpiling, transporting, and unloading items.

Additional payment for minor removals not specified in the Contract shall not be made.

Unknown buried features not identified in the Contract are not included in this item.

Payments shall be made based on percentage of the pay item completed at the date of monthly Pay Application submittal.